

1 **Assessment of the fertilizer potential of biochars produced from slow pyrolysis of biosolid**
2 **and animal manures**

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25 **Highlights:**

- 26 ❖ C and N contents in biochar increased by 32 and 69% compared to biomass.
- 27 ❖ Highest N (5.78%) and K (2.12%) contents were in chicken manure biochar.
- 28 ❖ Maximum P (5.06%) content was in biosolid biochar.
- 29 ❖ SSA of animal manure/biosolid biochars ranged from 96 to 111 m² g⁻¹.

30

31 **Abstract**

32 Excessive amounts of animal manures and production of a large volume of biosolids pose
33 serious environmental issues in terms of their safe disposal and management. Thermochemical
34 treatment of bio-waste materials via pyrolysis can convert them into value-added products such
35 as biochar-based fertilizers. In this study, fourteen biochars were produced from one biosolid
36 and thirteen animal manures by slow pyrolysis at 300 °C. All feedstock and biochar samples
37 were characterized by determining the yield, and physicochemical and surface properties,
38 including the C-containing functional groups. Principal component and cluster analyses were
39 used to classify the feedstock/biochar materials based on their mineral constituents. The
40 biochar yield of various feedstocks ranged from 39 to 81%, with the highest yield for grain-fed
41 cow manure. The highest N and K content was found in chicken manure biochar (57.8 and 29.2
42 g kg⁻¹, respectively), while the highest P was found in biosolid biochar (40.5 g kg⁻¹). The
43 specific surface area of biochars ranged from 96.06 to 110.83 m² g⁻¹. Hierarchical analyses of
44 the chemical compositions of feedstocks and biochars enabled grouping of the materials
45 respectively into four and five distinguished clusters. Three principal components (PC)
46 explained 86.8% and 83.3% of the variances in the feedstocks and biochars, respectively. The
47 PC1 represented the content of the major nutrients (N, P and K), whereas PC2 and PC3
48 represented other nutrients (secondary and micronutrients) contents and physicochemical
49 properties (pH and EC). The results of this study suggested that biochars produced from
50 different manures and biosolids may potentially be a source of soil nutrients and trace elements.
51 In addition, different biochars may be applied to different nutrient-deficient soils to avoid
52 plausible nutrient and potentially toxic element contamination.

53

54 **Keywords:** Animal waste recycling; Biochar; Biosolids; Manures; Plant nutrients; Soil fertility

55

56 **1. Introduction**

57 In recent decades, the application of biochar to soil has generated a significant amount
58 of interest in the scientific community. Research has focused on the cost-effectiveness and
59 environmentally friendly features of biochar. Biochar can influence soil nutrients by acting
60 both as a source [1] and sink [2] of plant nutrients. Upon application to soil, biochar in most
61 cases improves soil fertility and crop productivity by increasing the nutrient contents and
62 bioavailability of nutrients [3]. Biochar also enhances soil microbial activity, improves aeration
63 and water retention, buffers soil reactions, reduces bulk density, and maintains soil aggregate
64 structure [4,5]. Moreover, biochar reduces nutrient losses by altering the soil pH and enhancing
65 the ion exchange capacity [6].

66 The characteristics of biochar are influenced by feedstock types and synthesis
67 conditions including the pyrolysis temperature [7]. The physical and chemical properties of
68 biochar also depend on factors such as heating rate, kiln pressure, gaseous atmosphere, and
69 type of pre- or post-treatment of biochar: firstly, nutrient-enriched biochar by pre-treatment
70 [8]; and secondly, biochar-based slow-release nutrients by post-treatment [9]. Biochar's
71 physical characteristics, especially specific surface area (SSA) and pore
72 size/volume/distribution, are controlled by the production process's temperature. Pyrolysis at
73 high-temperature (>550 °C) can produce biochar with a large SSA (>400 m² g⁻¹) and high
74 aromaticity [10] but with less functional groups, for example –COOH, –OH [1].

75 Manures and sewage sludge can produce nutrient-rich biochar because these feedstocks
76 have high nutrient content. For example, biochar produced from sewage sludge (at 350 °C)
77 contained more N (31.7 g kg⁻¹) than that produced from sugarcane and eucalyptus wastes, the
78 amounts being 14 and 4 g kg⁻¹, respectively [11]. Furthermore, N content of biochar declined
79 when an increase in pyrolysis temperature occurred because of the loss of NH₄⁺-N through NH₃

80 volatilization [5]. The P and K contents were found to be positively correlated with the
81 pyrolysis temperature. For example, Xiao, et al. [12] produced biochar from chicken manure
82 at 250, 350, and 550 °C, and they found that the corresponding P contents were 19.1, 21.5, and
83 29.6 g kg⁻¹, respectively. Moreover, the P content depends on the type of biomass. For instance,
84 chicken manure (29.6 g kg⁻¹) [12], and poultry litter (25.7 g kg⁻¹) [13] contained more P than
85 other biomasses such as rice husks (1.5 g kg⁻¹) [14] and apple stems (1.8 g kg⁻¹) [15]. Similarly,
86 K content in chicken manure (59.3 g kg⁻¹) [12] was higher than rice husk (2 g kg⁻¹) [16].
87 Furthermore, the residence time and gaseous environment (N₂, CO₂ and Ar supply) during the
88 pyrolysis of biomasses are important for enriching the nutrient composition of biochar [5].

89

90 Intensive mechanization of animal farming has resulted in an increase in the volume of
91 animal wastes globally. Continuous application of animal manures created soil, air and water
92 pollution due to accumulation and subsequent leaching of nutrients and metals, gaseous
93 emissions of NH₃, CH₄ and N₂O, and the spread of pathogenic microorganisms [17].
94 Consequently, animal wastes and manures are contributing to various types of environmental
95 and human health hazards. Similarly, the amount of biosolids or treated sewage sludge is rising
96 due to the expansion of urban areas worldwide. Due to the limited number of stockpiling
97 locations and exorbitant costs, biosolids can contribute to soil contamination, odor and
98 pathogens around a given locality [18]. Moreover, direct land application of biosolids can
99 introduce potential toxic elements (PTE) (Cu, Zn and Cd) and excessive nutrients, particularly
100 P to the soil, and transfer new contaminants such as plastics, microbeads and chemicals to the
101 environment [19].

102 From the agricultural perspective, biochar produced via thermal conversion of manures and
103 biosolids has shown a promising alternative approach to the above-mentioned practices. After
104 pyrolysis, biomass reduces in volume and converts into homogenous materials, suppresses

105 residual antibiotics and pathogens, reduces PTE availability, and concentrates nutrients [17].
106 Furthermore, manure- and biosolid-derived biochars are rich in essential plant nutrients
107 compared to other biomass-derived biochars [12], and thus have potential value as fertilizer. In
108 recent years, a number of studies have concentrated on animal manure-derived biochars
109 including chicken manure [12], poultry litter [13], cow manure [20], swine manure [21], and
110 goat manure [22]. However, due to the extreme heterogeneity in the composition and
111 physicochemical characteristics of various manures, and differences in preparation procedures,
112 it is difficult to predict the corresponding biochar fertilizer values. The nutrient contents and
113 other properties (e.g., pH) vary in different types of animal manures. For example, the N
114 contents of chicken manure (4.52%) and cow manure (3.2%) are higher than camel manure
115 (1.69%) and sheep manure (1.77%). The pH values of camel manure (8.31) and sheep manure
116 (8.05) are greater than that of chicken manure (6.67) and rabbit manure (6.46). Only a few
117 studies are currently available that have undertaken comprehensive analyses of fertilizer values
118 of biochars produced from various manures and biosolids under uniform preparation
119 conditions. Therefore, the aim of the current study is to: firstly, identify the biochars with high
120 nutrient contents; and secondly, select the best biochar sample as a soil amendment. This was
121 done by preparing and characterizing biochars from thirteen animal manure and one biosolid
122 samples, followed by statistical analysis of the obtained data.

123

124 **2. Materials and Methods**

125 2.1 Feedstock collection and biochar production

126 Fourteen feedstock samples were used in biochar production in this study. Fresh manure
127 samples of cow (grass-fed and grain-fed), chicken (chicken manure and chicken litter), horse,
128 goat, camel, sheep, rabbit, wallaby, alpacas, Australian wood duck, and water buffalo were
129 collected from local farms in the Newcastle region of New South Wales (NSW), Australia.

130 Biosolid feedstock was collected from a wastewater treatment plant at Winmalee in NSW. All
131 the feedstocks were air-dried for two weeks, and then cleaned manually to remove foreign
132 materials such as feathers and bedding materials. The feedstocks were then ground with a
133 mortar and pestle, and sieved to a particle size <2 mm, and stored in airtight plastic bags.
134 Biochar was produced by slow pyrolysis at 300 °C temperature in a muffle furnace (Labec
135 muffle furnace, CEMLS-SD, Australia). Since the synthesis of biochar at high temperature
136 (>450 °C) would reduce biochar nutrient contents due to volatilization and/or mineral
137 crystallization [17], a low temperature (300 °C) pyrolysis was employed in this study with the
138 aim of maintaining high nutrient contents in the biochars. To maintain a limited oxygen state
139 during pyrolysis, N₂ was supplied to the furnace at a flow rate of 20 cm³ min⁻¹. The heating
140 rate was 7 °C min⁻¹ in the muffle furnace. When the target temperature was reached, samples
141 were retained in the furnace for a further 30 min. Following pyrolysis, the furnace was left
142 over-night to cool down to room temperature (around 25 °C) for safety purpose. The biochar
143 samples were transferred to a desiccator, weighed and stored in airtight plastic containers.

144 The yield of biochar was calculated using Eq. 1:

145
$$Yield (\%) = \frac{Mass\ of\ biochar(g)}{Mass\ of\ oven-dried\ (105\ ^\circ C)\ feedstock\ (g)} \times 100\% \text{ -----(Eq. 1)}$$

146

147 2.2 Chemical analysis of feedstock and biochar

148 The pH and electrical conductivity (EC) of feedstock and biochar samples were
149 obtained by suspending 0.5 g of sample in 10 mL Milli-Q water (1:20 w/v) and shaken for 1.5
150 h on a rotary end-over-end shaker [23]. Once shaking was completed, samples were kept
151 standing for 30 min before measuring the pH and EC using a LAQUA PC1100 multiprobe
152 instrument (Kyoto, Japan). For measuring the elemental C, N and S contents in the feedstocks
153 and biochars, 0.1 g sample was dried overnight in an oven at 105 °C to ensure that the samples
154 were moisture-free. Samples were analyzed via the dry combustion method [24] using a CNS

155 elemental analyzer (LECO Trumac, USA). The total P, K, Ca, Mg and other trace elements,
156 including PTEs in the samples, were determined using inductively coupled plasma mass
157 spectrometry (ICP-MS) (Agilent 7900, USA), and inductively coupled plasma optical emission
158 spectrometry (ICP-OES) (PerkinElmer, USA), following digestion of 0.2 g sample in 5 mL
159 *aqua regia* (HCl : HNO₃ = 3 : 1) [25]. The digestion was conducted on a microwave digester
160 (MARS 6250/50, Matthews, NC, USA), and heated at 180 °C for 30 min at 1 kW power.
161 Accuracy of the elemental measurements using ICP-MS and ICP-OES was verified by
162 analyzing Standard Reference Materials (SRMs): National Institute of Standard and
163 Technology (NIST) 1640-trace elements in natural water and NIST 1643e-trace elements in
164 water [19].

165 Relative enrichment (RE) of elements in biochar was calculated using Eq. 2:

166
$$RE = \frac{\text{Elemental concentration in biochar (\%)}}{\text{Elemental concentration in feedstock (\%)}} \times \frac{\text{biochar yield (\%)}}{100} \text{----- (Eq. 2)}$$

167 RE > 1 will indicate large enrichment of a particular element, whereas RE < 1 represents
168 the volatilization loss of an element [26].

169

170 2.3 Surface area and porosity of biochar

171 SSA and porosity of biochar were measured using a 3H-2000PS2 surface area and
172 porosity analyzer (Bei Shi De Instrument Technology, China). Prior to the measurements,
173 biochar samples were outgassed at 110 °C under N₂ flow at a vapour pressure of 1.0389 bar
174 for 4 h. The SSA, total pore volume (TPV) and average pore diameter (APD) were determined
175 from the N₂ adsorption isotherms (273.15 K; P/P₀ = 0.04 to 0.32) using the Brunauer-Emmett-
176 Teller (BET) multi-point equation.

177

178 2.4 Fourier transform infrared (FTIR) spectroscopy of biochar

179 The FTIR spectra were recorded using a Carry 660 FTIR (Agilent, USA) spectrometer
180 to obtain the information on surface functional groups of biochar samples. This was done by
181 applying the dehydrated potassium bromide (KBr) disc technique, where feedstock and biochar
182 samples (150 μm) were mixed with spectroscopic grade KBr at a ratio of 1:100 to produce
183 sufficient transmittance. Spectra over the 4000–400 cm^{-1} range were obtained by co-adding 64
184 scans with a resolution of 4 cm^{-1} and a mirror velocity of 0.6329 cm s^{-1} .

185

186 2.5 Statistical analysis

187 Bulk chemical variables were chosen for the Cluster Analysis and Principal
188 Components Analysis (PCA), as were chemical elements comprising more than 0.02%. The
189 variables used in this analysis included pH, EC, C, N, S, P, K, Ca, Mg, Al, Fe, and Na. All
190 variables were normalized against their means prior to analysis. This means that for each
191 chemical variable, the transformation was done by subtracting the value of the variable from
192 the mean of the group and divided by the standard deviation of the group. The classification of
193 biochars into different groups was performed using the Hierarchical Cluster Analysis. The
194 method of clustering was the unweighted pair-group average (UPGMA) method, while the
195 similarity index behind the clustering was Euclidean Distance. How the variables interacted in
196 the chemical analysis of biochars was examined by PCA. Data analysis was conducted using
197 the platform PAleontological STatistics (PAST) [27].

198

199 **3. Results and Discussion**

200 3.1 Biochar yield

201 The biochar yields under slow pyrolysis at 300 °C ranged from 39.2% to 80.9% (Table
202 1). A similar range of biochar yields from swine manure (73.8%) [21], cow manure (58.1–
203 84.1%) [20,28,29], and poultry manure (71%) [30] was previously obtained when biochars

204 were produced at a similar temperature (300 °C). The highest yield (80.9%) was found in grain-
205 fed cow manure biochar, and this could be attributed to the presence of some heterogeneous
206 structure made of cellulose, lignin [31] as well as minerals such as Al₂O₃, Fe₂O₃, TiO₂, calcite,
207 quartz and fine dust particles in the feedstocks [31,32]. The yield of water buffalo manure
208 biochar (39.2%) was the lowest among all samples. Nevertheless, the availability of yield data
209 for biochars produced (at low temperature) from animal manures is limited in the literature,
210 and consequently, more studies are needed to expand that database.

211

212 3.2 Carbon content of feedstock and biochar

213 The Feedstock C content of all the samples ranged from 237.5 to 514.7 g kg⁻¹ (Table
214 1). The highest C was found in rabbit manure feedstock (514.7 g kg⁻¹) followed by water
215 buffalo (510 g kg⁻¹), sheep (504.5 g kg⁻¹) and goat (493.7 g kg⁻¹) manures. The lowest C was
216 observed in the cow (grain-fed) manure feedstock (237.5 g kg⁻¹). In most cases, the C content
217 rose by up to 32% in biochar, whereas in a few biochars the C content dropped by up to 21%,
218 compared to their respective feedstocks. The largest amount C was observed in the horse
219 manure biochar (604.5 g kg⁻¹), and the minimum was in the biosolid biochar (267.4 g kg⁻¹)
220 (Table 1).

221 The C content in biochars increased due to the total mass reduction of biomasses.
222 However, in a few biochars, the C content declined, which was in line with Cantrell, et al. [33]
223 who reported 34% and 60% C reduction following biochar production from poultry litter at
224 350 and 700 °C, respectively. The reduction in C content in biochars compared to biomasses
225 was likely explained by the loss by volatilization [34]. According to the European Biochar
226 Certificate (EBC), a pyrolyzed material can be qualified as biochar product when it contains ≥
227 50% of C (EBC, 2012) whereas and International Biochar Initiative (IBI) qualifies it as biochar
228 when the C content is ≥ 10% ([35,36]). Therefore, the C contents of all pyrolyzed products in

229 this study fulfilled the standard criteria of biochar, as suggested by IBI. According to EBC's
230 definition, out of 14 biochar, seven biochar samples were qualified as biochars, and others can
231 be termed as pyrogenic carbonaceous materials.

232

233 3.3 pH and EC of feedstock and biochar

234 The pH values of the feedstocks were slightly acidic to moderately alkaline (pH = 6.46
235 to 8.31) (Table 2). Most of the feedstock samples were alkaline, except for chicken, duck and
236 rabbit manures. The pH of manures was likely to vary depending on their decomposition rates,
237 and due to the presence of short-chain organic acids [37]. The biochar samples, however, were
238 slight to strongly alkaline in reaction (pH = 7.09 to 9.49) (Table 2), which was consistent with
239 previous studies [38,39] reporting a pH range from 8.1 to 10.0 for poultry manure, sewage
240 sludge and miscanthus biochars. The increase of pH of biochars compared to feedstocks could
241 be attributed to the degradation of acidic organic molecules during the pyrolysis [32], and
242 accumulation of alkali metals (K, Ca and Na) in the products [39]. Since the feedstocks
243 contained varying amounts of organic matter and alkali metals, the pH increase in biochars
244 depended largely on the feedstock types [40].

245 The EC of the feedstock and biochar samples varied widely, ranging from 0.56–8.66
246 mS cm⁻¹, and 0.007–4.02 mS cm⁻¹, respectively. The highest EC was found in the chicken litter
247 (8.66 mS cm⁻¹) and the corresponding biochar (4.02 mS cm⁻¹). In contrast, the lowest EC was
248 observed in the wallaby manure feedstock (0.45 mS cm⁻¹) and water buffalo manure biochar
249 (0.007 mS cm⁻¹). Most of the biochar EC values decreased after pyrolysis of the feedstocks,
250 with the exceptions of goat, wallaby and duck manure biochars where the values increased in
251 comparison to the feedstocks. These results were corroborated with the findings reported by
252 [41], who noted that EC of biochar was more influenced by EC of the original feedstock than
253 the pyrolysis temperature.

254

255 3.4 Primary nutrient contents of feedstock and biochar

256 3.4.1 Nitrogen content and C/N ratio

257 The nitrogen (N) content of all the feedstocks ranged from 9 g kg⁻¹ (wallaby manure)
258 to 46.4 g kg⁻¹ (biosolid) (Table 1). The high N content of 46.4, 45.2, 39.8, and 32.1 g kg⁻¹ were
259 found in biosolid, chicken manure, chicken litter and cow (grain-fed) manure, respectively.
260 However, most of the feedstocks contained less than 20 g kg⁻¹ N. Compared to this, the N
261 content of biochar samples ranged from >20 to 60 g kg⁻¹. After pyrolysis, the N contents
262 increased (by 15–69%) in most biochar samples. These results were corroborated with those of
263 other recent analyses [12,17,29]. However, the N content decreased by 5 and 25 g kg⁻¹ in
264 alpacas manure biochar and biosolid biochar, respectively. This could be due to the
265 volatilization of ammonium N from the solid structure of biomass during pyrolysis [42]. The
266 chicken manure biochar resulted in the largest N content (57.8 g kg⁻¹), and wallaby manure
267 biochar produced the smallest N (13.1 g kg⁻¹). The variation of N contents in the feedstocks
268 could be due to seasonal variations and management practices for raising the animals [43],
269 bedding materials, and residual feathers of poultry birds [44]. Chicken manure and chicken
270 litter contained more N than animal manures, and this was most likely due to 50–60% N being
271 excreted via urine in ruminants [45].

272 The C/N ratio of biochar could influence the microbial activity, and also the inorganic
273 N content in soil [46]. The C/N ratio of the feedstocks ranged from 6.11 (biosolid) to 52.7
274 (wallaby manure) (Table 1). Most of the feedstocks contained a high C/N ratio (>20), and a
275 few contained a low C/N ratio (<20). However, the majority of the biochar samples contained
276 a low C/N ratio (<20), and the values ranged from 6.8 to 40.8. Thus, after producing biochar,
277 the C/N ratios were decreased in comparison to the feedstocks, except in the biosolid biochar.

278 High C/N ratio amendments release inorganic N slowly in the soil due to immobilization, and
279 vice versa [47]

280

281 3.4.2 Phosphorus

282 The P content was found to be dominant in biosolid (40.5 g kg^{-1}) and the corresponding
283 biochar (50.6 g kg^{-1}), followed by cow (grass-fed) manure (16.9 g kg^{-1}) and the corresponding
284 biochar (24.5 g kg^{-1}), and chicken manure and chicken litter biochar (Table 3). The lowest
285 content of P was obtained in Australian wood duck manure (1.4 g kg^{-1}) and its biochar (1.8 g
286 kg^{-1}) followed by rabbit and wallaby manures and the corresponding biochars. After pyrolyzing
287 the feedstock materials, the P contents increased (by 2–290%) in all biochar samples, except
288 in water buffalo manure biochar, where it dropped by 65% (Table 3). The P content in water
289 buffalo manure-derived biochar decreased likely due to the formation of insoluble phosphate
290 compounds such as $(\text{CaMg})_3(\text{PO}_4)_2$ and $\text{Fe}_4(\text{PO}_4)_2\text{O}$ during the pyrolysis process[3]. The total
291 P contents of the feedstocks varied greatly, probably because of the varying feed materials and
292 animal diets [48]. The manure P contents in this study were similar to those of He, et al. [49]
293 who found that the total P content ranged from $2.8\text{--}18.3 \text{ g kg}^{-1}$ (cow manure), $5.4\text{--}12.4 \text{ g kg}^{-1}$
294 (horse manure), and $8.6\text{--}30.4 \text{ g kg}^{-1}$ (poultry manure). The P content in biosolid biochar was
295 2–32 times higher than other biochars derived from animal manures, which was due to higher
296 P content (40.5 g kg^{-1}) in biosolid feedstock than manures (Table 3).

297

298 3.4.3 Potassium

299 The feedstock K contents generated widely ranging values: 0.74 g kg^{-1} (wallaby
300 manure) to 21.24 g kg^{-1} (chicken manure), and that of biochars were 1.19 g kg^{-1} (wallaby
301 manure biochar) to 29.23 g kg^{-1} (chicken manure biochar) (Table 3). In biochars, the K content
302 increased (by 3–144%) in comparison to the feedstocks (Table 3). Biochars produced at 400

303 °C from cotton husks, swine manure, eucalyptus sawdust and sugarcane filter cake contained
304 17.3, 9.1, 0.7 and 0.6 g K kg⁻¹, respectively [50], outcomes of which were supported by this
305 study. However, the K content of biochars here contradicted other studies [39,51], which found
306 43.9 and 81 g K kg⁻¹ in biochars produced at 350–500 °C from chicken manure and rice straw,
307 respectively.

308

309 3.5 Secondary nutrient content of feedstock and biochar

310 Among the secondary nutrients, Ca content was high in chicken manure (55.8 g kg⁻¹)
311 and the corresponding biochar (116.7 g kg⁻¹) (Table 3). The lowest Ca content was found in
312 rabbit manure (3.9 g kg⁻¹) and the corresponding biochar (6.2 g kg⁻¹). For feedstocks, the
313 highest Mg content (5.8 g kg⁻¹) was found in the biosolid and the lowest in wallaby manure
314 (0.7 g kg⁻¹). The Ca and Mg contents varied widely among the feedstocks, which might be due
315 to feeding materials, animal diets [48] and industrial processes of biosolids [52]. The maximum
316 Mg content (7.4 g kg⁻¹) was discovered in horse manure biochar, and the minimum in rabbit
317 manure biochar (2.02 g kg⁻¹). The amount of S ranged from 0.99 to 10.70 g kg⁻¹ in the
318 feedstocks, and 0.63 to 8.91 g kg⁻¹ in biochars (Table 3).

319 After pyrolyzing feedstocks, the Ca (4–215%) and Mg (1–188%) contents were mostly
320 increased compared to their precursors, except in cow (grain-fed) manure, chicken manure and
321 duck manure (Table 3). The Ca (1.00–322 g kg⁻¹) and Mg (1.13–19.32 g kg⁻¹) contents of
322 biochar derived from various types of feedstock materials such as crop residue, manure, woody
323 biomass, and biosolids at 190–850 °C [39,53-55] were similar to our results. However, the S
324 contents decreased (by 2–83%) in most of the biochars, while in a few biochars it increased
325 (by 2–331%) (Table 3). Generally, the S content was small in the feedstocks and their
326 respective biochars. After producing biochar, the feedstock mass was reduced, and
327 correspondingly the S contents also reduced, compared to their precursors except in biochar

328 produced from the manure of cow (grain-fed), wallaby, duck and water buffalo. This statement
329 was supported by [56] who found that S content was decreased in corn straw biochar (300 °C).
330 The S contents in the selected biochars were decreased likely due to the loss of S-containing
331 volatile organic compounds during heat treatment [3,56]. Contrarily, the S contents in other
332 biochars were increased due to the presence of low S-containing volatile compounds in the
333 concerned feedstocks, and/or organic S compounds being resistant to S-bond breakage by the
334 heat treatment, and formation of mineral sulphates [56]. The amounts of S in the biochar
335 samples of this study were similar to that of biochars produced at 350–850 °C from various
336 types of biomass, as reported by Sanchez-Hernandez [57].

337

338 3.6 Micronutrient contents of feedstock and biochar

339 The Zn contents of feedstocks ranged from 37 (wallaby manure) to 427 mg kg⁻¹
340 (biosolid), and that of biochars ranged from 59.5 (wallaby manure biochar) to 571.8 mg kg⁻¹
341 (biosolid biochar) (Table 4). The Cu contents were also high in biosolid (201.1 mg kg⁻¹) and
342 in its biochar (269.1 mg kg⁻¹). The lowest value of Cu was recorded in wallaby manure and its
343 biochar (10.3 and 13.5 mg kg⁻¹, respectively). After synthesizing biochar, the amount of Zn
344 and Cu increased by 4–121% and 7–115% compared to their feedstocks, respectively (Table
345 4). The Fe contents of feedstocks ranged from 529 (sheep manure) to 63,527 mg kg⁻¹ (biosolid),
346 and that of biochars were from 612 (sheep manure) to 89,575 mg kg⁻¹. The highest Mn content
347 was found in chicken manure (382.7 mg kg⁻¹) and chicken litter biochar (438.4 mg kg⁻¹). The
348 smallest amount of Mn was recorded in camel manure and its biochar (68.4 and 110 mg kg⁻¹,
349 respectively). The range of Mo contents of the feedstocks were 1.03 (water buffalo manure) to
350 8.6 mg kg⁻¹ (sheep manure), and that of biochars varied from 1.4 (rabbit manure biochar) to
351 8.7 mg kg⁻¹ (chicken manure biochar). The Fe, Mn and Mo contents were increased by 4–
352 276%, 2–201% and 1–182% in most of the biochars samples, respectively (Table 4).

353 Animal manure contained essential micronutrients (Cu, Zn, Fe, Mn and Mo) for plants
354 which are mostly chelated or complexed by organic compounds, that can be soluble- or
355 particle-bound [58]. However, the micronutrient contents were not high in both feedstock and
356 biochar samples in our study. Most of them were below the maximum permissible limit (MPL)
357 for soil application of the following: ‘sewage sludge in agriculture, UK’, [59], ‘Australian
358 standard regulation 1997’ [60], ‘USEPA biosolid rules’ [61], ‘International Biochar Initiative
359 biochar guidelines’ [35], ‘European Biochar Certificate basic & premium grade biochar’ [62],
360 ‘German biowaste ordinance 1998’ [63] and ‘sewage sludge management in EU, Netherlands,
361 France and Sweden’ [64]. Only, the Cu content in the biosolid feedstock sample was above the
362 MPL of ‘German biowaste ordinance 1998’ [63], Zn content of cow (grain-fed) manure,
363 chicken manure and biosolid crossed the MPL of ‘German biowaste ordinance 1998’ [63] and
364 ‘sewage sludge management in EU, Netherlands, France and Sweden’[64]. In addition, the Mn
365 content of cow (grass-fed) manure, chicken manure, chicken litter and biosolid crossed the
366 MPL of ‘sewage sludge in agriculture, UK’, [59]. This was probably due to the use of
367 micronutrients as growth promoters and as feed additives in intensive animal production farms
368 to protect them from several health disorders [65,66]. Therefore, these feedstocks can be used
369 as potential fertilizers. In the case of Mo, only five out of 14 biochars (cow manure, camel
370 manure, chicken manure, chicken litter and biosolid biochar) were within the range of the ‘IBI
371 biochar guidelines’ and others were below the MPL of other international and national MPL.
372 Therefore, both the feedstock and biochar of these four manures and biosolid can potentially
373 be used as fertilizer.

374

375 3.7 Potential toxic elements of feedstock and biochar

376 The potential toxic elements (PTE) such as As, Cd, Cr, Co, Pb, Ni, and Se contents of
377 feedstocks and biochar are presented in Table 5. Differences in As, Cr and Pb contents between

378 feedstocks and biochars were not consistent, whereas, the Cd, Co and Ni contents were
379 increased in all biochars (Table 5). For the assessment of PTE levels in the feedstocks and
380 biochars, various national (Australia, Germany, UK, France, Netherlands, Sweden & US) and
381 international (IBI) guidelines, standards and regulations of biochar, compost, biosolid and
382 fertilizer were considered (Table S6). The As and Cd contents of feedstocks and biochars were
383 mostly below the threshold levels of ‘sewage sludge in agriculture, UK’ [59], ‘Australian
384 standard regulation 1997’ [60], ‘USEPA biosolid rules’ [61], ‘International Biochar Initiative
385 biochar guidelines’ [35], ‘EBC basic & premium grade biochar’ [62], ‘German biowaste
386 ordinance 1998’ [63] and ‘sewage sludge management in EU, Netherlands, France and
387 Sweden’ [64]. However, feedstock materials of cow (grain-fed) manure, Australian wood duck
388 manure, water buffalo manure, chicken litter, biosolid and their respective biochars exceeded
389 the level of Netherlands (1.25 mg kg^{-1}) and Sweden (2 mg kg^{-1}) [64] where chicken litter was
390 below Sweden’s level. Only the Cd content of biosolid biochar exceeded the level of EBC [62],
391 which defined the basic and premium grade types of biochar. The amounts of Cr, Co, Pb, Ni
392 and Se in all feedstocks and their respective biochars were also below the maximum allowed
393 PTEs level. Only the Se level of biosolid was within the IBI [35] threshold level. Results of
394 our study revealed that these manures and biosolid feedstocks and biochars could be used as
395 potential fertilizers.

396

397 3.8 Specific surface area and porosity of biochars

398 The SSA, TPV and APD of all biochar samples are listed in Table 6. The SSA of all
399 biochars were in a narrow range of $96.06\text{--}110.83 \text{ m}^2 \text{ g}^{-1}$ (Table 6). The highest SSA was
400 obtained in the case of alpacas manure biochar ($110.83 \text{ m}^2 \text{ g}^{-1}$), and the lowest value was found
401 for wallaby manure biochar ($96.06 \text{ m}^2 \text{ g}^{-1}$). The TPV of biochars ranged from 0.11 to 0.17 mL
402 g^{-1} , and APD ranged from 4.36 to 6.94 nm (Table 6). The SSA of all biochars in our study was

403 higher than that of cow manure ($5.2 \text{ m}^{-2} \text{ g}$) [20] and rice husk ($2.57 \text{ m}^{-2} \text{ g}$) [67] produced at a
404 temperature range of 300–350 °C. The SSA differences could be due to the composition of
405 feedstocks rather than biochar production procedure [32], and the presence of a larger amount
406 of volatile organic compounds [68]. Therefore, biochars produced in our study could be used
407 as potential soil amendments because high SSA would improve soil structure, increase water-
408 holding capacity in the soil, and provide habitats for soil microorganisms [69]. The TPV values
409 of biochars were relatively lower ($0.11\text{--}0.17 \text{ mL g}^{-1}$) than in other studies such as by Yue et al.
410 Yue, et al. [20] who reported the TPV of 0.82 mL g^{-1} in cow manure biochar. However, Batista
411 et al. Batista, et al. [70] found much lower values (9.4×10^{-8} to $1.4 \times 10^{-7} \text{ m}^{-3} \text{ g}$) in various
412 types of biochar (coconut shell, orange peel, palm oil bunch, sugarcane bagasse and water
413 hyacinth) than our study.

414

415 3.9 FTIR of selected feedstocks and biochar

416 Figure 2 depicts the FTIR spectra of chicken manure and biosolid with their respective
417 biochars. The feedstocks and their respective biochars showed bands between the wavelengths
418 of $2500\text{--}3500 \text{ cm}^{-1}$, $1000\text{--}1800$ and $500\text{--}1000 \text{ cm}^{-1}$. The results revealed that both the
419 feedstocks and biochars had the following surface functional groups: hydroxylic --OH (3435
420 cm^{-1}), CH and amine (2927 cm^{-1}), amide --CO-NH (1650 cm^{-1}), carbonyl --CO (1550 cm^{-1}),
421 methyl --CH_3 (1438 cm^{-1}), alcohol --C-OH (1029 cm^{-1}), Al-O-Si (560 cm^{-1}) [34,40,67]. Out of
422 these feedstocks, chicken manure had strong bands at 1550 cm^{-1} and 1438 cm^{-1} that represented
423 carbonyl --CO and methyl --CH_3 groups, respectively [71,72]. Conversely, biosolid had strong
424 bands at 1029 cm^{-1} and 560 cm^{-1} that represented alcohol --C-OH and Al-O-Si groups,
425 respectively. The presence of --OH groups corresponded to the moisture content [73], and
426 represented phenols, and alcohols in feedstock and biochars [74]. After pyrolysis, chicken
427 manure-biochar showed sharp bands at 2927 and 1650 cm^{-1} . This represented the shifting bond

428 from the aliphatic to aromatic carbonyl groups [75]. This might be due to the degradation of
429 straight C chains and synthesis of complex aromatic carbon structures [76]. On the other hand,
430 biosolid biochar had medium bands at 2927 and 1029 cm^{-1} . The disappearance of these
431 aliphatic groups has been corroborated in other studies [67].

432

433 3.10 Principal components analysis and classification of feedstock and biochar

434 Cluster analysis based on certain variables/parameters revealed the distance (similarity)
435 of feedstocks and their respective biochars. Referring to the feedstocks, all 14 of them were
436 classified into four clusters (Fig. 2 and Table S1). Cluster 1 comprised the only biosolid and
437 cluster 2 included camel, sheep, alpacas, water buffalo, cow (grain-fed) and horse manure.
438 Biomass of rabbit, wallaby, Australian wood duck and goat manure were classified into cluster
439 3 and cluster 4 including cow (grass-fed) manure, chicken manure and chicken litter. On the
440 other hand, the respective 14 biochars were classified into 5 clusters (Fig. 3 and Table S4).
441 Like the feedstocks, cluster 1 consisted of only biosolid biochar, and cluster 2 included only
442 chicken manure and chicken litter-derived biochars. The majority of biochar samples were
443 classified into cluster 3, constituting cow (grass-fed), horse, camel, sheep, rabbit and alpacas
444 manure-derived biochars. Cluster 4 incorporated water buffalo and cow (grain-fed) manure
445 biochar, and lastly, cluster 5 comprised of Australian wood duck, wallaby and goat manure
446 derived biochars.

447 For feedstocks, three principal components (PC) were identified with eigenvalues
448 larger than 1, explaining about 87% of the total variance (Table 7). PC1 explained 47.3% of
449 the variance and exhibited strong correlations with C (-0.34); N (0.39); S (0.34); P (0.36); and
450 Ca (0.34) (Table 7 and 9). This suggests that N, S, Ca and P varied in concert, as the magnitude
451 of increase in one increased the magnitude in the other three. There was a strong inverse
452 correlation with C (-0.34), suggesting that as N, Ca, or P increased, the amount of C decreased.

453 The above trends were reflected in the PC plot (Fig. 4). PC2 explained 29.5% of the variance
454 and exhibited high positive correlations with K (0.36) and Na (0.35), and high negative
455 correlations with Al (-0.44) and Fe (-0.46). These correlations are illustrated in Fig. 3. There
456 were no shared chemical characteristics in PC1 and PC2, which means that the variance
457 partitioned between them is maximized. PC3 explained 10.0% of the variance and exhibited
458 high positive correlations with pH (0.84), Na (0.39) and C (0.22), and negative correlations
459 with K (-0.15) and Ca (-0.15). High negative correlations of pH (0.52), Mg (0.42) and C (0.34)
460 with EC (-0.40) were evident. This suggested that an increase in pH was accompanied by an
461 increase in Na and C. It also indicated that as pH, Na, or C increased, K and Ca decreased. PC3
462 shared the chemical variables C and Ca with PC1, and K and Na with PC2, which suggested
463 non-total orthogonality of the data set with respect to these PCs.

464 As with feedstocks, three PCs were identified for biochar samples with eigenvalues
465 larger than 1, explaining about 83% of the total variance (Table 8). PC1 explained 41.5% of
466 the variance and exhibited strong correlations with N (0.41), Ca (0.35), and P (0.33) (Tables 8
467 and 10). This infers that N, Ca and P co-varied in concentration, an increase in one increased
468 the magnitude of the other two. There was a strong inverse correlation with C (-0.27),
469 suggesting that as N, Ca, or P increased, the amount of C decreased. These trends were reflected
470 in the PC plot (Fig. 5), in which the first PC was plotted versus the second PC. PC2 explained
471 30.1% of the variance and exhibited high positive correlations with K (0.33) and Na (0.32),
472 and high negative correlations with Al (-0.47) and Fe (-0.46). These correlations were
473 suggested in Fig. 4. There were no shared chemical characteristics in PC1 and PC2, which
474 means that the variance partitioned between them is maximized. PC3 explained 11.7% of the
475 variance and exhibited high positive correlations with pH (0.52), Mg (0.42), and C (0.34), and
476 high negative correlations with EC (-0.40). This suggests that an increase in pH was
477 accompanied by an increase in Mg and C. It also means that as pH, Mg or C increases, EC

478 decreased. PC3 shared the chemical variable C with PC1, which suggested non-total
479 orthogonality of the data set with respect to these two PCs. Since PC3 explained only 11.7%
480 of the total variance, the individual correlations might not be conclusive, and this could be
481 overcome by including more number of samples in the study.

482

483 **4. Conclusions**

484 A total of 14 feedstocks and their corresponding biochars were investigated
485 comprehensively for their physical and chemical properties in this study to determine the
486 materials' potential application in the soil as fertilizers. Initial characterization of the feedstocks
487 revealed that these feedstocks were rich in nutrients and slightly alkaline. After producing
488 biochars, the nutrient contents were mostly increased compared to their original feedstocks
489 except for sulphur, which was decreased in some biochar samples. This could be due to
490 volatilization loss. The high pH value can reduce soil acidity, and thus curtail the availability
491 of PTEs in soil. The biochars contained higher SSA and porosity than plant-based biochars,
492 which could represent an improvement in soil's water retention. Moreover, the PTE contents
493 in all feedstocks and their corresponding biochars were below the maximum permissible limit
494 as stipulated by international standards. The feedstocks and their respective biochars were
495 classified into four and five clusters, respectively. Three PCs were extracted to explain the
496 chemical composition of all feedstocks and their respective biochars. PCs showed a strong
497 correlation with major nutrients (N, P and K) in feedstocks with their biochars. Therefore,
498 biomasses and their respective biochars produced in this study were found rich in nutrients.
499 Therefore, they can potentially be applied to the soil as fertilisers of organic origin. However,
500 the biochar samples are better to use as fertilizer than the raw feedstocks. Based upon the
501 physicochemical properties of the biochars (especially nutrient contents), all 14 biochar
502 samples can be ranked them from best to worst fertilizer as follows biosolid>cow manure

503 (grain-fed)>cow manure (grass-fed)>chicken manure>chicken litter> horse manure>goat
504 manure>alpacas manure> camel manure>sheep manure>water buffalo manure>rabbit
505 manure> wallaby manure> Australian wood duck manure. This work also encourages future
506 research in effective resource recycling by converting animal wastes into value-added fertilizer
507 products and its contribution to the circular economy.

508

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512

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Figures

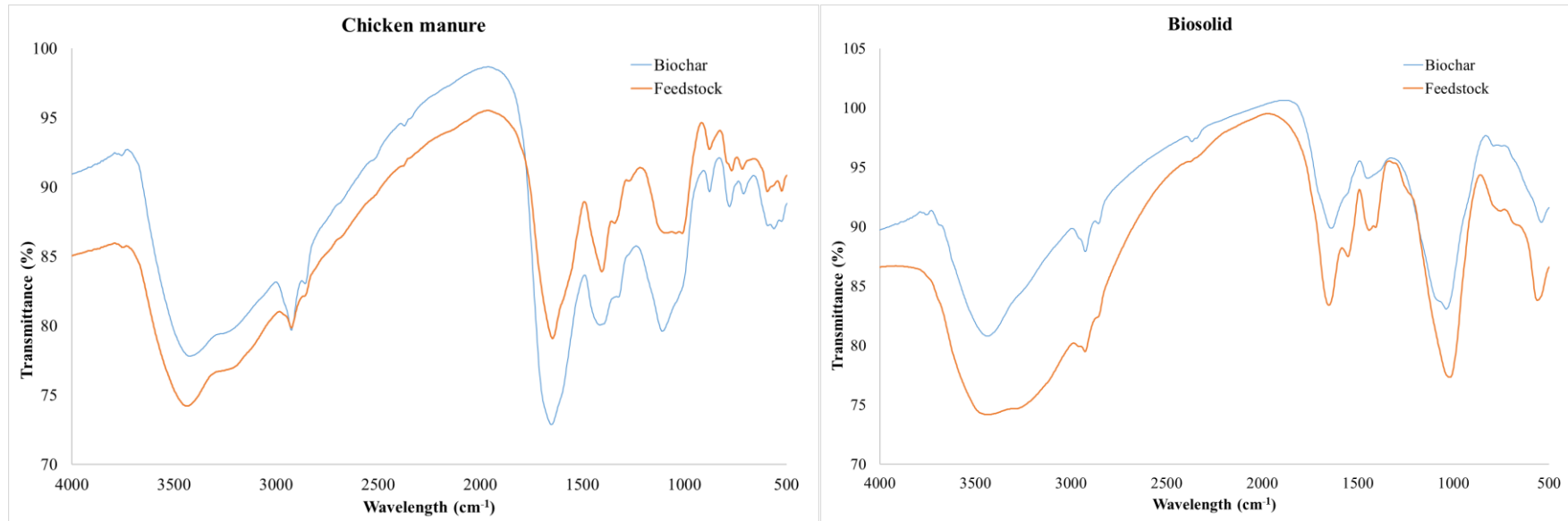


Figure 1: FTIR spectra: a) chicken manure and b) biosolid feedstock with their respective biochar

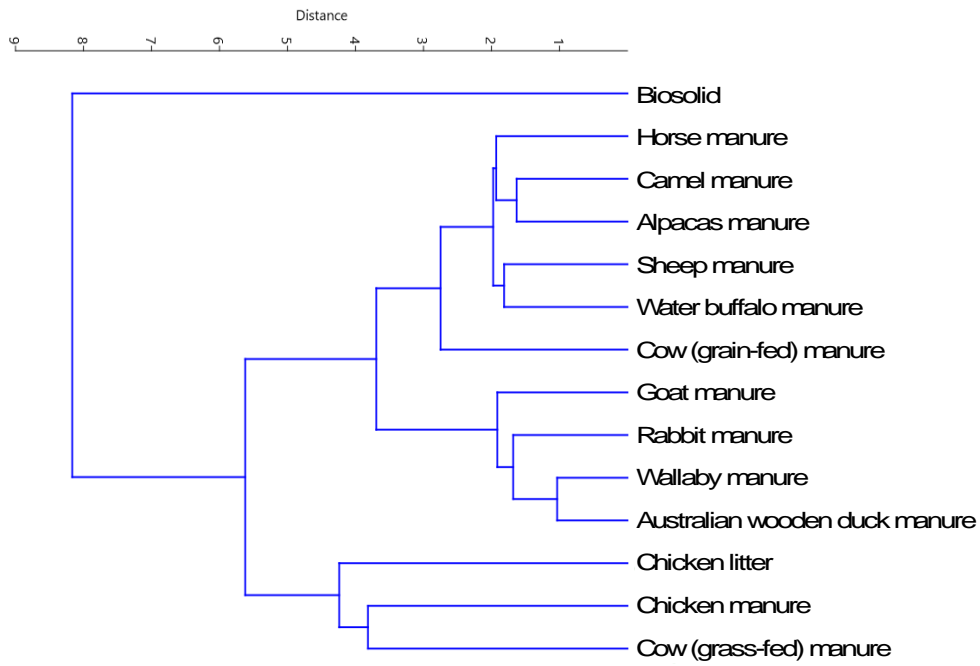


Figure 2: Hierarchical cluster analysis for the chemistry of feedstock

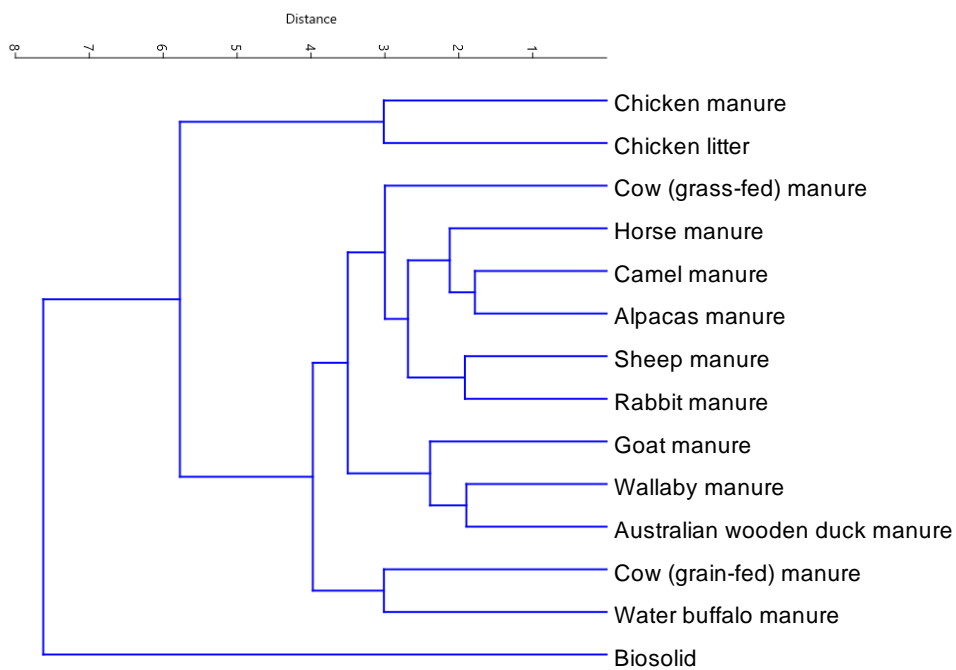


Figure 3: Hierarchical cluster analysis for the chemistry of biochar

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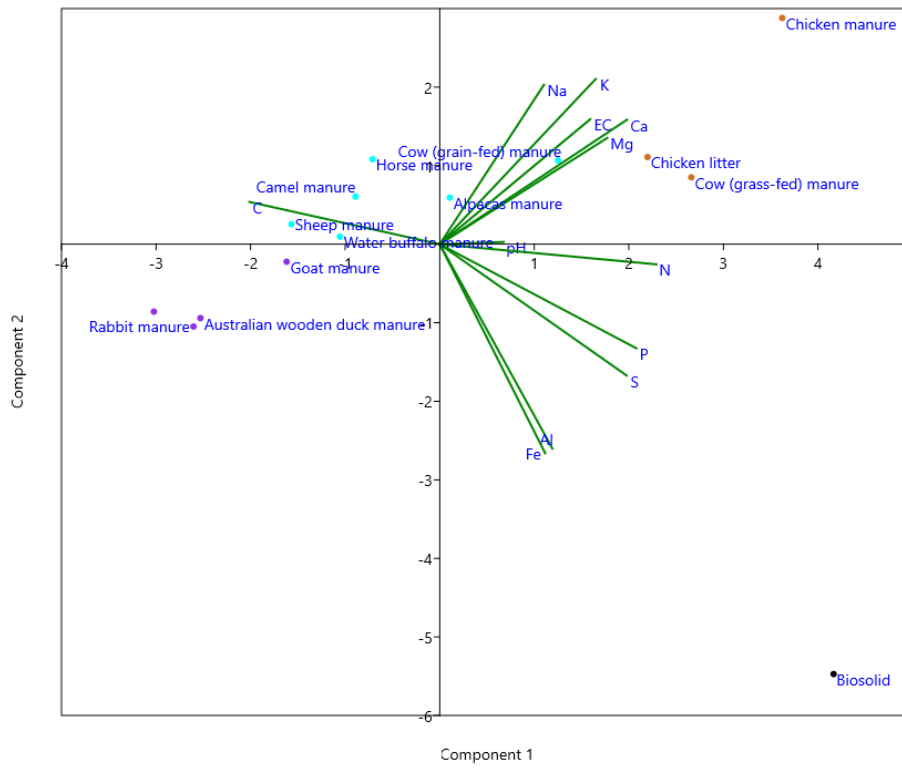


Figure 4: Principal components plot for the chemistry of feedstock

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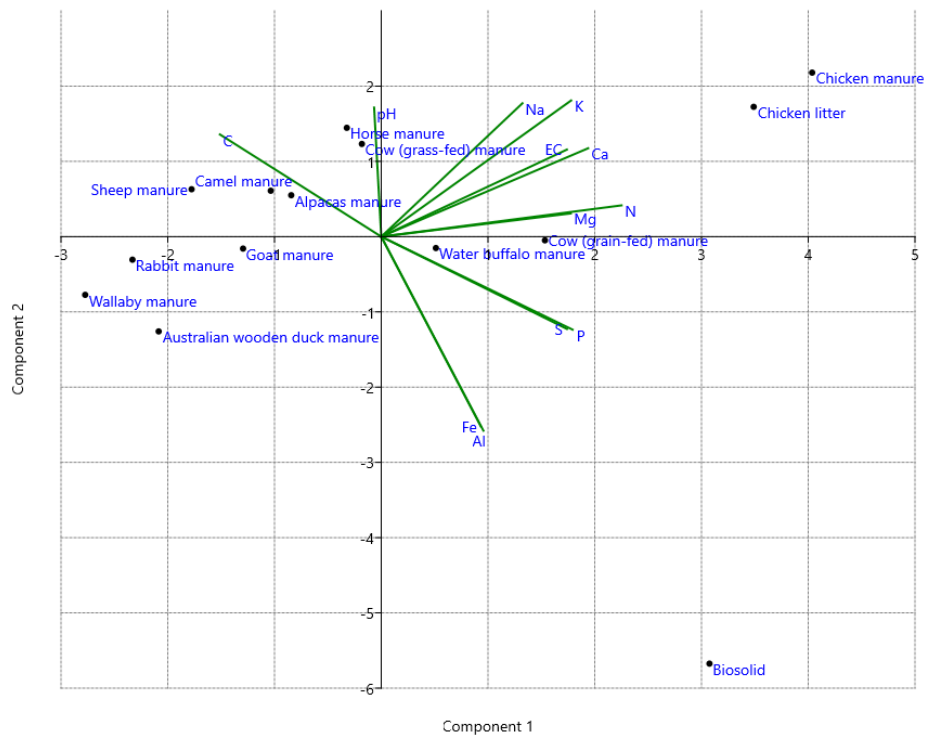


Figure 5: Principal components plot for the chemistry of biochar

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Tables

Table 1: Biochar yield, Carbon, Nitrogen and C/N ratio including relative enrichment of feedstocks and their respective biochars

Sample	Yield (%)	Carbon			Nitrogen			C/N ratio	
		Feedstock (g kg ⁻¹)	Biochar (g kg ⁻¹)	RE	Feedstock (g kg ⁻¹)	Biochar (g kg ⁻¹)	RE	Feedstock (g kg ⁻¹)	Biochar (g kg ⁻¹)
Cow ^{ad}	80.96	237.5	291.6	0.99	32.1	36.4	0.99	7.39	8.01
Cow ^{ae}	58.67	432.9	563.4	0.76	24.1	32.7	0.80	17.96	17.23
Chicken ^a	66.22	360.1	392.3	0.72	45.2	57.8	0.85	7.97	6.79
Chicken ^b	48.89	397.8	402.2	0.49	39.8	41.1	0.65	9.99	9.79
Horse ^a	52.38	457.8	604.5	0.69	14.3	24.1	0.88	32.01	25.08
Biosolid	64.72	283.9	267.4	0.59	46.4	39.1	0.48	6.11	6.84
Goat ^a	65.84	493.7	571.8	0.76	19.4	25.8	0.88	25.45	22.16
Camel ^a	68.20	492.7	543.3	0.75	16.9	19.4	0.78	29.15	28.01
Sheep ^a	62.21	504.5	575.5	0.71	17.7	22.7	0.80	28.50	25.35
Rabbit ^a	59.84	514.7	567.5	0.66	19.7	24.3	0.74	26.13	23.35
Wallaby ^a	62.49	474.1	534.6	0.70	9.0	13.1	0.91	52.68	40.81
Alpacas ^a	73.10	431.4	420.5	0.71	20.1	20.1	0.73	21.46	21.03
Duck ^{ac}	69.47	425.0	348.5	0.57	10.3	13.2	0.89	41.26	26.40
WB ^{af}	39.18	510.0	404.1	0.31	17.9	27.4	0.60	28.49	14.75

^a= manure, ^b= litter, ^c=Australian wood, ^d=grain-fed, ^e=grass-fed, ^f=Water buffalo, RE=relative enrichment

Table 2: pH and electrical conductivity (EC) of feedstocks and their respective biochars

Sample	pH		EC (mS cm ⁻¹)	
	Feedstock	Biochar	Feedstock	Biochar
Cow ^{ad}	8.08	8.26	3.95	2.77
Cow ^{ae}	7.77	9.49	3.28	1.04
Chicken ^a	6.67	7.76	5.76	4.00
Chicken ^b	7.86	8.34	8.66	4.02
Horse ^a	7.41	8.71	2.22	0.31
Biosolid	7.82	7.09	1.50	0.46
Goat ^a	7.08	7.24	1.07	1.56
Camel ^a	8.31	8.51	1.52	0.32
Sheep ^a	8.05	8.73	1.24	0.19
Rabbit ^a	6.46	8.24	0.78	0.27
Wallaby ^a	7.16	7.11	0.45	0.52
Alpacas ^a	8.07	8.54	2.93	0.90
Duck ^{ac}	6.80	7.14	0.56	0.93
WB ^{af}	7.74	7.38	2.63	0.007

^a= manure, ^b= litter, ^c=Australian wood, ^d=grain-fed, ^e=grass-fed, ^f=Water buffalo

Table 3: Major nutrient contents of feedstocks and their respective biochars

Sample	Total nutrient contents														
	Phosphorus			Potassium			Calcium			Magnesium			Sulphur		
	Feedstock (g kg ⁻¹)	Biochar (g kg ⁻¹)	RE	Feedstock (g kg ⁻¹)	Biochar (g kg ⁻¹)	RE	Feedstock (g kg ⁻¹)	Biochar (g kg ⁻¹)	RE	Feedstock (g kg ⁻¹)	Biochar (g kg ⁻¹)	RE	Feedstock (g kg ⁻¹)	Biochar (g kg ⁻¹)	RE
Cow ^{ad}	12.17	12.40	0.82	15.28	15.68	0.83	24.68	29.88	0.98	5.05	5.39	0.86	5.40	6.60	0.99
Cow ^{ae}	16.91	24.49	0.85	15.37	21.36	0.82	21.55	13.91	0.38	5.48	7.07	0.76	3.38	1.33	0.23
Chicken ^a	16.84	23.75	0.94	21.24	29.23	0.91	55.85	116.67	1.38	5.07	6.98	0.91	3.20	2.87	0.59
Chicken ^b	9.01	23.99	1.30*	11.22	26.88	1.17	20.71	65.29	1.54	2.73	6.79	1.22	3.05	2.81	0.45
Horse ^a	8.59	16.65	2.04	7.95	14.51	0.96	11.00	17.89	0.85	4.08	7.39	0.95	1.66	1.24	0.39
Biosolid	40.52	50.62	0.81	1.65	2.20	0.86	14.69	20.38	0.90	5.85	7.23	0.80	10.70	8.91	0.54
Goat ^a	9.96	15.66	1.06	3.76	5.47	0.96	10.49	16.08	1.01	3.76	3.79	0.66	1.93	1.27	0.43
Camel ^a	5.69	8.18	0.98	3.20	5.04	1.07	16.13	22.96	0.97	5.53	7.53	0.93	2.33	1.53	0.45
Sheep ^a	4.93	7.71	0.97	2.43	3.37	0.86	7.55	10.43	0.86	2.35	3.21	0.85	2.37	1.90	0.50
Rabbit ^a	2.35	3.71	0.94	1.94	2.94	0.91	3.97	6.23	0.94	1.31	2.02	0.92	1.75	1.72	0.59
Wallaby ^a	2.98	4.66	0.98	0.74	1.19	1.00	4.47	7.06	0.99	0.74	2.13	1.80	0.99	0.63	0.40
Alpacas ^a	8.76	9.98	0.83	9.14	10.48	0.84	14.51	15.15	0.76	4.72	4.96	0.77	3.78	0.63	0.58
Duck ^{ac}	1.40	1.79	0.89	1.52	2.19	1.00	5.51	6.88	0.87	1.52	1.24	0.57	1.84	3.00	1.13
WB ^{af}	16.82	5.84	0.14	6.17	15.02	0.95	7.72	18.26	0.93	2.87	7.37	1.01	1.70	7.33	1.69

^a= manure, ^b= litter, ^c=Australian wood, ^d=grain-fed, ^e=grass-fed, ^f=Water buffalo, RE=relative enrichment, * bold numbers refer to enrichment of element

Table 4: Micronutrient content of feedstocks and their respective biochars

Sample	Nutrient content														
	Copper			Zinc			Manganese			Molybdenum			Iron		
	Feedstock (mg kg ⁻¹)	Biochar (mg kg ⁻¹)	RE	Feedstock (mg kg ⁻¹)	Biochar (mg kg ⁻¹)	RE	Feedstock (mg kg ⁻¹)	Biochar (mg kg ⁻¹)	RE	Feedstock (mg kg ⁻¹)	Biochar (mg kg ⁻¹)	RE	Feedstock (mg kg ⁻¹)	Biochar (mg kg ⁻¹)	RE
Cow ^{ad}	42.12	44.88	0.86	364.36	389.06	0.86	232.00	235.41	0.82	3.70	3.73	0.82	5901.50	6472.33	0.89
Cow ^{ae}	28.39	31.28	0.65	150.37	156.54	0.58	198.25	184.78	0.55	5.45	5.01	0.54	1044.50	933.00	0.52
Chicken ^a	39.89	52.47	0.87	321.60	365.18	0.83	382.73	351.04	0.61	7.88	8.66	0.73	1497.50	2058	0.91
Chicken ^{ab}	21.25	45.70	1.05*	172.98	382.34	1.08	145.61	438.42	1.47	4.31	7.50	0.85	609.67	2289.50	1.84
Horse ^a	68.66	122.59	0.94	229.57	418.92	0.96	158.90	247.50	0.82	1.85	4.10	1.16	633.67	871.50	0.72
Biosolid	201.09	269.06	0.87	427.02	571.79	0.87	195.67	298.38	0.99	4.78	6.63	0.90	68195.50	89575.33	0.92
Goat ^a	15.79	24.75	1.03	87.99	132.99	1.00	173.01	208.67	0.79	1.30	2.93	1.48	554	683	0.81
Camel ^a	14.55	25.28	1.18	52.07	78.79	1.03	68.39	109.95	1.10	3.35	6.08	1.24	782	2281	1.99
Sheep ^a	14.76	24.06	1.01	81.50	114.67	0.88	151.11	165.87	0.68	8.61	1.89	0.14	529	612	0.72
Rabbit ^a	11.64	19.85	1.02	164.49	238.59	0.87	129.35	145.02	0.67	1.07	1.40	0.78	12986	470	0.02
Wallaby ^a	10.29	13.50	0.82	36.97	59.52	1.01	74.26	122.15	1.03	2.11	3.72	1.10	1390	2141	0.96
Alpacas ^a	22.35	23.43	0.77	84.24	98.79	0.86	168.36	147.11	0.64	3.77	2.26	0.44	2102	2403	0.84
Duck ^{ac}	14.12	21.23	1.04	58.58	76.68	0.91	88.45	125.91	0.99	3.10	1.59	0.36	2680	2738	0.71
WB ^{af}	14.37	28.66	0.78	130.51	218.28	0.66	134.74	221.150	0.64	1.03	2.90	1.10	1613	4458	1.09

^a= manure, ^b= litter, ^c=Australian wood, ^d=grain-fed, ^e=grass-fed, ^f=Water buffalo, RE=relative enrichment, * bold numbers refer to enrichment of element

Table 5: Potential Toxic Elements (PTE) of feedstocks and their respective biochars

Biomass	Heavy Metal Content (mg kg ⁻¹)													
	Arsenic		Cadmium		Chromium		Cobalt		Lead		Nickel		Selenium	
	Feedstock (mg kg ⁻¹)	Biochar (mg kg ⁻¹) ¹⁾	Feedstock (mg kg ⁻¹)	Biochar (mg kg ⁻¹) ¹⁾	Feedstock (mg kg ⁻¹)	Biochar (mg kg ⁻¹)	Feedstock (mg kg ⁻¹)	Biochar (mg kg ⁻¹) ¹⁾	Feedstock (mg kg ⁻¹)	Biochar (mg kg ⁻¹)	Feedstock (mg kg ⁻¹)	Biochar (mg kg ⁻¹)	Feedstock (mg kg ⁻¹)	Biochar (mg kg ⁻¹) ¹⁾
Cow ^{ad}	1.89	2.25	0.39	0.43	6.49	8.52	2.44	2.82	3.47	3.92	6.18	7.62	0.75	0.24
Cow ^{ae}	0.57	0.45	0.06	0.17	0.80	1.51	1.50	1.97	6.67	6.06	6.61	7.69	0.34	0.11
Chicken ^a	0.92	1.13	0.16	0.23	1.24	1.95	1.50	1.98	1.20	1.42	4.53	4.41	1.01	0.10
Chicken ^b	0.26	1.32	0.12	0.17	0.83	2.48	0.60	1.49	0.68	0.98	1.86	4.00	0.46	0.11
Horse ^a	0.30	0.54	0.12	0.17	1.13	2.02	2.14	4.39	0.67	1.09	4.08	6.41	0.27	0.09
Biosolid	2.18	0.51	1.55	2.03	26.98	40.29	2.28	3.11	8.75	11.67	16.90	23.51	2.18	0.51
Goat ^a	0.23	0.28	0.08	0.12	0.23	0.28	0.46	0.81	5.28	5.35	1.10	2.12	0.20	0.20
Camel ^a	0.35	1.30	0.05	0.15	0.35	1.30	0.30	0.81	10.06	7.16	2.55	4.42	0.20	0.20
Sheep ^a	0.31	0.30	0.09	0.13	0.31	0.30	0.34	0.51	6.61	5.87	1.11	1.83	0.20	0.20
Rabbit ^a	0.60	0.41	0.25	0.34	0.60	0.41	0.28	0.45	22.33	6.78	0.44	1.16	0.20	0.20
Wallaby ^b	0.42	0.62	0.06	0.10	0.42	0.62	0.61	0.94	5.90	7.20	0.20	3.71	0.20	0.20
Alpacas ^a	0.98	0.92	0.07	0.20	0.98	0.92	1.95	2.19	7.04	6.09	3.55	3.97	0.20	0.20
Duck ^{ac}	2.30	2.94	0.08	0.15	11.75	12.50	0.52	0.65	11.75	12.50	2.64	4.75	0.20	0.20
WB ^{af}	3.13	3.32	0.04	0.12	8.76	10.38	0.86	2.30	8.76	10.38	1.57	7.06	0.20	0.22

^a= manure, ^b= litter, ^c=Australian wood, ^d=grain-fed, ^e=grass-fed, ^f=Water buffalo

Table 6: Specific surface area (SSA), total pore volume (TPV) and average pore diameter (APD) of biochars

Biochar	SSA (m ² g ⁻¹)	TPV (ml g ⁻¹)	APD (nm)
Cow ^{ad}	97.03	0.11	4.53
Cow ^{ae}	97.50	0.11	4.55
Chicken ^a	102.73	0.15	5.71
Chicken ^b	97.87	0.14	5.89
Horse ^a	102.86	0.11	4.36
Biosolid	93.88	0.16	6.94
Goat ^a	98.80	0.11	4.52
Camel ^a	103.81	0.12	4.51
Sheep ^a	96.29	0.11	4.54
Rabbit ^a	105.61	0.12	4.36
Wallaby ^b	96.06	0.11	4.71
Alpacas ^a	110.83	0.12	4.40
Duck ^{ac}	100.71	0.12	4.65
WB ^{af}	101.61	0.17	6.67

^a= manure, ^b= litter, ^c=Australian wood, ^d=grain-fed, ^e=grass-fed, ^f=Water buffalo

Table 7: Component matrixes for nutrients and other chemical properties of feedstocks

Chemical properties	Component matrix		
	PC1	PC2	PC3
pH	0.116	0.005	0.836*
EC	0.272	0.272	0.068
C	-0.344	0.092	0.216
N	0.392	-0.044	-0.141
S	0.338	-0.286	0.112
P	0.356	-0.227	0.043
K	0.282	0.360	-0.152
Ca	0.339	0.271	-0.151
Mg	0.303	0.232	-0.101
Al	0.204	-0.445	0.066
Fe	0.191	-0.455	-0.011
Na	0.188	0.347	0.394

Principal component analysis, PC1: N, S, P, K, Ca, Mg, Al and Fe; PC2: EC and K; PC3: pH, C and Na

*Bold numbers refer to high loading

Table 8: Component matrixes for nutrients and other chemical properties of biochars

Chemical properties	Component matrix		
	PC1	PC2	PC3
pH	-0.012	0.312	0.515*
EC	0.317	0.210	-0.401
C	-0.275	0.247	0.335
N	0.409	0.075	-0.052
S	0.317	-0.222	-0.069
P	0.326	-0.225	0.279
K	0.324	0.329	-0.009
Ca	0.353	0.213	-0.239
Mg	0.323	0.056	0.419
Al	0.174	-0.469	0.172
Fe	0.169	-0.459	0.190
Na	0.241	0.322	0.279

Principal component analysis, PC1: EC, N, S, P, K and Ca; PC2: Na; PC3: pH, C, Mg, Al and Fe

*Bold numbers refer to high loading

Supplementary materials for

Assessing the fertilizer value of biochars produced from slow pyrolysis of biosolid and diversified animal manures

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Supplementary Tables

Table S1: Cluster membership of feedstock types based on the chemical composition

Item	Hierarch Cluster
Biosolid	1
Camel manure	2
Sheep manure	2
Alpacas manure	2
Water buffalo manure	2
Cow (grain-fed) manure	2
Horse manure	2
Rabbit manure	3
Wallaby manure	3
Australian wood duck manure	3
Goat manure	3
Cow (grass-fed) manure	4
Chicken manure	4
Chicken litter	4

Table S2: Principal components of feedstock chemical composition

PC	Eigenvalue	% variance	Cum % variance
1	5.67	47.29	47.29
2	3.54	29.53	76.82
3	1.20	9.97	86.80
4	0.68	5.65	92.45
5	0.45	3.74	96.19
6	0.16	1.30	97.49
7	0.13	1.07	98.56
8	0.11	0.89	99.45
9	0.03	0.28	99.73
10	0.03	0.21	99.94
11	0.01	0.05	99.99
12	0.00	0.00	100.00

Table S3: Cluster membership of biochar types based on the chemical composition

Item	Cluster
Biosolid	1
Chicken manure	2
Chicken litter	2
Cow (grass-fed) manure	3
Horse manure	3
Camel manure	3
Sheep manure	3
Rabbit manure	3
Alpacas manure	3
Water buffalo manure	4
Cow (grain-fed) manure	4
Australian wood duck manure	5
Wallaby manure	5
Goat manure	5

Table S4: Principal components of biochar chemical composition

Principal Component (PC)	Eigenvalue	% variance	Cumulative % variance
1	4.98	41.5	41.5
2	3.61	30.1	71.6
3	1.40	11.7	83.3
4	0.84	7.0	90.3
5	0.52	4.3	94.6
6	0.22	1.8	96.4
7	0.16	1.3	97.7
8	0.14	1.2	98.9
9	0.10	0.8	99.7
10	0.02	0.2	99.9
11	0.01	0.1	100.0
12	0.00	0.0	100.0

Table S5: Variable loadings on principal components for biochar chemistry

Variable	PC 1	PC 2	PC 3
pH	-0.01	0.31	0.52
EC	0.32	0.21	-0.40
C	-0.27	0.25	0.34
N	0.41	0.08	-0.05
S	0.32	-0.22	-0.06
P	0.33	-0.22	0.28
K	0.32	0.33	-0.01
Ca	0.35	0.21	-0.24
Mg	0.32	0.06	0.42
Al	0.17	-0.47	0.17
Fe	0.17	-0.46	0.19
Na	0.24	0.32	0.28

1 Table S6: Guideline, standard and legislation threshold values for PTEs.

		As			Cd			Cr			Co			Cu		
IBI biochar guidelines (2015) ^a	mg/kg	12	-	100	1.4	-	39	64	-	1200	40	-	150	63	-	1500
EBC basic grade biochar ^b	mg/kg				1.5			100						100		
EBC premium grade biochar ^b	mg/kg				1			80						100		
Sewage sludge in Agriculture (UK) ^c	mg/kg	50			3			400						80	-	200
USEPA-biosolid rules ^d	mg/kg	75			85			3000						4300		
Australian standard regulation 1997 ^e	mg/kg				10	-	300									
EU-sewage sludge ^f	mg/kg				20	-	40							1000	-	1750
Sweden ^f	mg/kg	2						100						600		
Netherlands ^f	mg/kg	1.25						75						75		
France ^f	mg/kg	20						1000						1000		
Germany ^g	mg/kg				1			70						70		
		Pb			Ni			Se			Mo			Zn		
IBI biochar guidelines (2015)	mg/kg	70	-	500	47	-	600	2	-	36	5	-	20	200	-	7000
EBC basic grade biochar	mg/kg	150			50									400		
EBC premium grade biochar	mg/kg	120			30									400		
Sewage sludge in Agriculture (UK)	mg/kg	300			50	-	110	3			4			200	-	300
USEPA-biosolid rules	mg/kg	840			420			100			75			7500		
Australian standard fertilizer	mg/kg	30	-	2000												
EU-sewage sludge	mg/kg	750	-	1200	300	-	400							2500	-	4000

Sweden	mg/kg	100	50	800
Netherlands	mg/kg	100	30	300
France	mg/kg	800	200	3000
Germany	mg/kg	100	35	300

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