



1 Communication

2 **Biomineralization of Engineered Spider Silk**

3 Protein-Based Composite Materials for Bone Tissue

4 Engineering

John G. Hardy ¹, Jose Guillermo Torres-Rendon ², Aldo Leal-Egaña ¹, Andreas Walther ², Helmut Schlaad ³, Helmut Cölfen ^{4,*}, Thomas R. Scheibel ^{1,*}

- ¹ Lehrstuhl Biomaterialien, Universität Bayreuth, Universitätsstraße 30, 95447 Bayreuth, Germany;
 ³ johnhardyuk@gmail.com; aldoleal@yahoo.com; thomas.scheibel@bm.uni-bayreuth.de
- 9 ² DWI Leibniz Institute for Interactive Materials, Forckenbeckstr. 50, 52056 Aachen, Germany;
 10 torres@dwi.rwth-aachen.de; walther@dwi.rwth-aachen.de
- University of Potsdam, Institute of Chemistry, Karl-Liebknecht-Str. 24-25, 14476 Potsdam, Germany;
 schlaad@uni-potsdam.de
- ⁴ University of Konstanz, Physical Chemistry, Department of Chemistry, Universitätsstr. 10, D-78457
 Konstanz, Germany; helmut.coelfen@uni-konstanz.de
- 15
- * Correspondence: H.C.: helmut.coelfen@uni-konstanz.de; T.R.S.: thomas.scheibel@bm.uni-bayreuth.de;
 Tel.: +49-92-557-360
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20 Abstract: Materials based on biodegradable polyesters such as poly(butylene terephthalate) (PBT) 21 or poly(butylene terephthalate-co-poly(alkylene glycol) terephthalate) (PBTAT) have potential 22 application as pro-regenerative scaffolds for bone tissue engineering. Herein is reported the 23 preparation of films composed of PBT or PBTAT and an engineered spider silk protein, 24 (eADF4(C16)), that displays multiple carboxylic acid moieties capable of binding calcium ions and 25 facilitating their biomineralization with calcium carbonate or calcium phosphate. Human 26 mesenchymal stem cells cultured on films mineralized with calcium phosphate show enhanced 27 levels of alkaline phosphatase activity suggesting that such composites have potential use for bone 28 tissue engineering.

Keywords: spider silk; recombinant protein; biodegradable polymers; biomaterials;
 biomineralization; bone tissue engineering.

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33 **1. Introduction**

34 Bones are composed of mixtures of inorganic material, predominantly calcium phosphate in the 35 form of carbonated hydroxyapatite and organic material, predominantly collagen, and many 36 different materials and manufacturing methodologies are used in the development of bone tissue 37 While non-biodegradable materials polyethylene scaffolds [1]. (e.g. metals, and 38 polyetheretherketone [2,3]) are commonly used to manufacture components for certain applications 39 in bone tissue, for instance hip replacements, there are issues with these materials such as 40 inflammation, metal sensitivity and toxicity, and solutions to these issues are the subject of ongoing 41 research [2,3]. Biodegradable materials are of particular interest because their eventual resorption 42 allows them to be remodelled in vivo, and biodegradable polymer-based materials and composites 43 based thereon are popular avenues of research [4-15].

44 Poly(butylene terephthalate) (PBT) and its copolymers with poly(ethylene oxide) (e.g. PBTAT 45 derivatives) are biodegradable polymers that are easy to process into films, fibers and foams [16-19]. 46 Scaffolds based on PBT and/or PBTAT have been demonstrated to be suitable substrates for the 47 attachment and proliferation of chondrocytes, mammalian skeletal muscle cells [19], bone marrow 48 stromal cells [18], and human mesenchymal stem cells [17] in vitro. Preclinical studies in various 49 animal models showed that the degradation rate of scaffolds based on PBT and/or PBTAT were 50 dictated by the precise composition of the polymer backbone which suggests it may be possible to 51 tailor-make such materials for specific conditions or patients; and in mammals PBTAT-based 52 materials encouraged bone growth, which motivates the development of PBT-/PBTAT-based 53 scaffolds for bone regeneration [20-23].

54 Silk protein-based materials are also candidates for the generation of tissue scaffolds [24-31]. 55 The natural silk fibroin of the domesticated Bombyx mori silkworm is the most commonly 56 investigated for such applications [24-32], however, recombinantly produced silk-inspired proteins 57 represent interesting alternatives because it is possible to produce large quantities of such silks with 58 designed primary sequences [33-37]. Silk-based composites are also widely investigated for 59 application as tissue scaffolds [37-40], and preclinical trials in animal models are promising 60 [35,36,41].

61 Scheibel and coworkers have developed engineered spider silks based on the two most 62 abundant proteins found in the dragline silks of the European garden spider (Araneus diadematus, 63 A. diadematus fibroin 3 and 4, ADF3 and ADF4 respectively); the engineered silk protein analogues 64 (eADF3 and eADF4 respectively), can be produced by an industrially viable fermentation process in 65 Escherichia coli bacteria [42-45]. The repetitive backbone sequence of eADF4 analogues displays 66 numerous glutamic acid residues [42] enabling their chemical modification [46] or binding cations 67 such as drugs [47].

68 This manuscript describes the preparation and characterization of composites of PBT or PBTAT 69 with an eADF4 analogue, namely eADF4(C16), and their biocompatibility as assayed with 70 fibroblasts (M-MSV-BALB/3T3) and human mesenchymal stem cells. Moreover, mineralization of 71 these composites with calcium phosphate enhanced the levels of alkaline phosphatase activity of 72 human mesenchymal stem cells cultured on the substrates, and therefore they are potentially useful 73 for integration in biodegradable devices applied in bone tissues [48]. Such materials have prospects 74 for application in tissue engineering and regenerative medicine, for use in various bone tissue 75 specific niches.

76 2. Materials and Methods

77 2.1. Materials

78 Unless otherwise stated, all chemicals were of ACS grade, purchased from Sigma-Aldrich 79 Chemie GmbH and used as supplied. Reagents for cell culture were purchased from Invitrogen 80 (Carlsbad, CA) unless otherwise noted. Human mesenchymal stem cells (HMSCs) were purchased 81 from Lonza Cologne GmbH (Cologne, Germany). High glucose Dulbecco's Modified Eagle Medium 82 (DMEM) and fetal bovine serum (FBS) were purchased from Biochrom AG (Berlin, Germany). The 83 recombinantly produced silk protein was based on the consensus motif of the repetitive core domain 84 of one of the major ampullate silk fibroins of the garden cross spider (A. diadematus fibroin 4). The 85 recombinant protein is composed of sixteen repeats of the polypeptide module C (amino acid 86 sequence: GSSAAAAAAAASGPGGYGPENQGPSGPGGYGPGGP), and is referred to hereafter as 87 eADF4(C16). Production and purification of eADF4(C16) was carried out as described previously 88 [42].

89 2.2. Film preparation, thermogravimetric analysis (TGA), X-ray diffraction (XRD), Fourier transform infrared 90 (FTIR) spectroscopy, in vitro degradation studies, and in vitro fibroblast adhesion studies

91 Adapted from previously described methodology [47], for full experimental details refer to the 92 Supporting Information.

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Three beakers (10 mL) containing crushed ammonium carbonate were also covered with Parafilm® punched with three needle holes and placed at the bottom of a large desiccator, above which films cast in 24 well tissue culture plates were incubated in an aqueous solution (1 mL) of calcium chloride (25 mM), and covered with Parafilm® punched with three needle holes. The dessicator was sealed and the samples left for 72 hours. The samples were subsequently washed with water until the pH was neutral, and then with ethanol/water (70 % ethanol, 30% water) and allowed to dry in a sterile fume hood overnight.

101 2.4. *Mineralization of films with calcium phosphate*

102 Films cast in 24 well tissue culture plates were incubated in an aqueous solution (1 mL) of 103 calcium chloride (200 mM) for 20 minutes, after which the solution was removed and the samples 104 were washed with water (3 x 1 mL). Thereafter, samples were incubated in an aqueous solution (1 105 mL) of sodium phosphate (120 mM) for 20 minutes, after which the solution was removed and the 106 samples were washed with water (3 x 1 mL). The cycle of incubation with calcium chloride and 107 sodium phosphate was repeated a further six times (i.e. a total of 7 cycles), after which the samples 108 were incubated in ethanol/water (70% ethanol, 30% water) for 30 minutes and allowed to dry in a 109 sterile fume hood overnight.

110 22.5. Scanning Electron Microscopy (SEM) and Energy Dispersive Spectroscopy (EDS)

Samples were mounted on metal stubs, coated with Pt/Pd or Carbon using a Cressington 208
benchtop sputter coater before being observed with a Hitachi S5500 SEM equipped with an EDS
probe.

114 2.6. Stem cell culture and qualitative and quantitative studies of alkaline phosphatase activity

115 Commercially available Nunclon[®] Δ surface tissue culture plates were used for control 116 experiments. Silk films were sterilized by incubation in 70% ethanol solution followed by exposure 117 to UV for 60 minutes. After sterilization, the samples were incubated for 30 minutes under 3 mm of 118 HMSC growth medium. HMSC growth medium was composed of: high glucose Dulbecco's 119 Modified Eagle Medium (DMEM, 440 mL); fetal bovine serum (50 mL); antibiotic-antimycotic (5 120 mL); non-essential amino acids (5 mL), and 2 ng/mL basic fibroblast growth factor. Medium was 121 aspirated and replaced prior to HMSC seeding. Cell viability before starting the experiment was 122 determined by the Trypan Blue exclusion method, and the measured viability exceeded 95% in all 123 cases. HMSCs were seeded at 10,000 cells/cm² under 3 mm of medium, and incubated at 37°C, 95% 124 humidity, and a CO₂ content of 5%. After 3 days the medium was aspirated, the films were washed 125 gently with PBS and replaced with osteogenic medium. Osteogenic medium was composed of: high 126 glucose Dulbecco's Modified Eagle Medium (DMEM, 425 mL); fetal bovine serum (50 mL); 127 antibiotic-antimycotic (5 mL); non-essential amino acids (5 mL), dexamethasone (100 nM), β-glycerol 128 phosphate (10 mM) and ascorbic acid (50 μ M). Thereafter the osteogenic medium was aspirated and 129 replaced every 2 days until the samples were analysed. Alkaline Phosphatase (ALP) activity was 130 visualized with a Leukocyte Alkaline Phosphatase Kit using the manufacturer's protocol. Images of 131 stained cells were obtained using a camera AxioCam MRm attached to a Zeiss Axio Observer Z1 132 equipped with an ApoTome unit. Images are representative of 3 samples. DNA was quantified 133 using PicoGreen® assay (Life Technologies GmbH, Darmstadt, Germany) using a Synergy HT 134 Multi-Mode Microplate Reader (Bio-tek Instruments GmbH, Bad Friedrichshall, Germany). ALP 135 activity of the cell population was quantified by first scraping and breaking up the films in a buffer 136 of 0.2% Triton X-100, and then measuring ALP activity using an ALP LiquiColor® kit (Stanbio, 137 Boerne, TX) in accordance with the manufacturer's protocol. The sample and reagents were 138 incubated in a 96 well plate for 1 h at 37°C and then read using a Synergy HT Multi-Mode 139 Microplate Reader (Bio-tek Instruments GmbH, Bad Friedrichshall, Germany). Data were 140 normalized to DNA quantity. Statistical analysis via ANOVA (null hypothesis that all groups have

141 the same true mean, P-value < 0.0001) carried out within R (http://www.r-project.org/), and one way 142 ANOVA statistics were calculated and interpreted with Tukey's T-test, for which any interval that

143 does not cross zero (the dashed line) is significant with an alpha = 0.05 [9].

144 3. Results and Discussion

145 3.1. Film preparation and characterization

146 The compositions of the films described herein are found in Table 1. All films had thicknesses of 147 ca. 100 μm, and therefore would not be expected to be encapsulated inside a very thick foreign body 148 capsule in vivo [47]. Thermogravimetric analysis revealed that "as cast" films contained residual 149 volatiles (HFIP and water), levels of which were diminished by immersion of the films in methanol 150 (Figures S1–S9, Supporting Information).

151 Analysis of the films by X-ray diffraction (Figures S1–S9 and Table S1, Supporting Information) 152 was informative, confirming that the eADF4(C16) silk component of the "as cast" films was water 153 soluble due to its α -helix rich nature (XRD peaks at $2\theta = 14.4^{\circ}$ and 19.4°) induced by the HFIP used in 154 the casting process [47], and that methanol treatment rendered the silk component of films insoluble 155 in water due to induction of β -sheet formation (XRD peaks at $2\theta = 16.7^{\circ}$, 19.9° , 24.0° , and 31.8° , in 156 agreement with literature data), suggesting that this process removes residual HFIP [47]. The peak 157 positions for PBT [49,50] or PBTAT [49,50] are in line with those reported in the literature for each 158 polymer, respectively. Interestingly, the XRD spectra of the films composed solely of PBT or PBTAT 159 revealed that they became more crystalline after treatment with methanol, which supports our 160 assertion that methanol treatment removes residual HFIP that solvates the polymers, thereby 161 deterring their crystallization. XRD spectra of films composed of mixtures of eADF4(C16) and the 162 PBT or PBTAT displayed peaks due to the combinations of the two components, however, the 163 signals of eADF4(C16) were normally only evident as shoulders on the peaks due to the more 164 crystalline PBT or PBTAT.

165FTIR spectroscopy confirmed that HFIP (Figure S10, Supporting Information) was present in166the "as cast" films (strong absorption at 1105 cm⁻¹), and that it could effectively be removed by167methanol treatment, as the absorption was markedly diminished or absent (Figures S1–S9,168Supporting Information). Furthermore, FTIR spectroscopy confirmed the silk component of the as169cast films to be α-helix rich (amide I and II peaks were observed at 1656 and 1547 cm⁻¹, respectively),170whereas the methanol treated films were β-sheet rich (amide I and II absorptions were shifted to1625 and 1521 cm⁻¹ respectively, and a peak at 965 cm⁻¹ assigned to polyalanine-based β-sheets).

Visual observation of the "as cast" and "methanol treated" films by photography and bright field microscopy (Figures S1–S9, Supporting Information), revealed a degree of phase separation between the eADF4(C16) and PBT or PBTAT (analogous to that observed for composites of eADF4(C16) and polycaprolactone or Pellethane 2363-80A) [47]. Differences in the optical properties of the components of the films (the silk being relatively clear, and the PBT/PBTAT being relatively opaque) enabled the assignment of the component constituting the continuous phase as reported in Table 1.

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Film	Mass ratio protein:polymer	Continuous phase	Fibroblast adhesion relative to Nunclon® Δ surface (%)	Figure
eADF4(C16)	100:0	eADF4(C16)	72.0 ± 8.0	S1 and Ref. 47
PBT-25	75:25	eADF4(C16)	55.5 ± 5.9	S2
PBT-50	50:50	PBT	58.9 ± 8.0	S3
PBT-75	25:75	PBT	69.8 ± 10.0	S4
PBT-100	0:100	PBT	75.8 ± 3.5	S5
PBTAT-25	75:25	eADF4(C16)	76.9 ± 6.6	S6
PBTAT-50	50:50	PBTAT	104.5 ± 4.4	S7
PBTAT-75	25:75	PBTAT	76.4 ± 2.4	S8
PBTAT-100	0:100	PBTAT	69.3 ± 2.4	S9
Untreated Nunclon®	Not applicable	Not applicable	74.0 ± 6.2	S11
Nunclon® ∆ Surface	Not applicable	Not applicable	100.0 ± 7.5	Ref. 47

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192 3.2. In vitro degradation studies

193 A biomaterial's performance in vivo is influenced by its stability and degradation profile. For 194 tissue engineering applications materials that degrade are attractive as they can be replaced by 195 native extracellular matrix, and it is useful to be able to tune the degradation behavior of 196 biomaterials [24,32,51]. Trypsin and elastase were chosen as biologically relevant model proteolytic 197 enzymes that play roles in digestion and wound healing, respectively. The in vitro degradation of 198 the films in solutions of elastase and trypsin in phosphate buffered saline (PBS) was studied over the 199 period of 250 hours (Figures S1-S9, Supporting Information). Spontaneous hydrolysis of 200 eADF4(C16), PBT and PBTAT has been reported to be negligible (<2%) as they are insoluble in water, 201 and hydrolysis of the amides and esters in their respective backbones is a very slow process 202 [22-24,47]. In the presence of elastase and trypsin the films composed solely of eADF4(C16) were 203 observed to degrade slowly and had sufficient structural integrity to be manipulated for over 250 204 hours (Figure S1, Supporting Information). Mass loss profiles recorded using the same procedure for 205 PBT-25 (Figure S2, Supporting Information) and PBTAT-25 (Figure S6, Supporting Information) 206 films showed that they degraded more swiftly, in part because their phase separated nature formed 207 the basis for small parts of the film separating from the bulk; their degradation profiles are included 208 for completeness and not representative solely of the enzymatic degradation of the silk protein. The 209 structural integrity of all of the other films was maintained for the duration of the experiments, and 210 the data are therefore representative of the enzymatic degradation of the silk protein, and mass loss 211 was faster from films with higher eADF4(C16) content. Clearly, it would be expected that the 212 degradation of the films in vivo would be markedly slower than that of our in vitro assay, in line 213 with the literature precedent for Nephila clavipes spider silk [52], B. mori silkworm silk [41], or the 214 polyesters [22,23], respectively.

215 3.3. In vitro fibroblast adhesion studies

216 BALB/3T3 mouse fibroblast adhesion to the films was assayed using Alamar Blue, with two 217 commercially available surfaces as references for our studies, untreated polystyrene tissue culture 218 plates (Nunclon®) and plasma treated polystyrene tissue culture plates (Nunclon® Δ Surface), and 210 culture plates (Nunclon® Δ Surface) and plasma treated polystyrene tissue culture plates (Nunclon® Δ Surface).

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219 cell adhesion is reported relative to the Nunclon® Δ surface [46,47]. Since the cells were in a

220 quasi-steady-state situation, increasing values of fluorescence are proportional to the number of 221 cells, observing fibroblast adhesion on all of the films (Table 1 and Supporting Information). 222 Fibroblast adhesion to films incorporating PBT or PBTAT was in all cases better than to films 223 composed of eADF4(C16) alone (which already have been described to be a poor surface for 224 fibroblast adhesion), and generally comparable to levels of adhesion observed for the untreated 225 Nunclon® tissue culture plates; interestingly, levels of cell adhesion to PBTAT-50 films were similar 226 to that on plasma treated Nunclon[®] Δ Surface tissue culture plates. Cells were clearly observable on 227 the optically clear films of eADF4(C16) and tissue culture plates (Figure S1, S11 and [47], 228 respectively), whereas cells on the composite films were more easily visualized after Calcein A/M 229 staining (Figures S2-S9, Supporting Information).

230 3.4. Film biomineralization with calcium carbonate or calcium phosphate

231 With a view to the application of the materials as scaffolds for bone tissue engineering, the films 232 were biomineralized [53,54] with calcium carbonate or calcium phosphate. Mineralization of the 233 films with calcium carbonate was achieved by incubation of the films in solutions of calcium 234 chloride in a container with ammonium carbonate, and mineralization of the films with calcium 235 phosphate was achieved by iterative sequences of incubation of the films in solutions of calcium 236 chloride followed by sodium phosphate. The engineered silk eADF4(C16) displays multiple 237 carboxylic acid moieties capable of binding calcium ions facilitating their mineralization. Energy 238 dispersive spectroscopy (EDS) analysis of the films confirmed that the surface chemistry of the films 239 before and after mineralization was different. Peaks in the EDS spectra of the eADF4(C16) and 240 composite films prior to mineralization have lines at 0.277, 0.525, and 1.041 keV that are the 241 characteristic K α emissions of carbon, oxygen and sodium, respectively, and the weak emission at 242 0.392 keV is the K α emission of nitrogen (Figure 1). After the mineralization, new peaks appeared in 243 the spectra at 2.013, 2.621 and 3.690 keV which are the characteristic K α emission line of 244 phosphorous, chlorine (from the calcium chloride used as a source of Ca²⁺) and calcium, respectively 245 (Figure 1). Imaging with SEM-EDS revealed that calcium carbonate was preferentially deposited in 246 the eADF4(C16) phase of the films, as opposed to the PBT or PBTAT phases, whereas the calcium 247 phosphate was deposited more homogeneously across the surface of the films (as depicted in 248 schematic format in Figure 1); this is likely to be caused by differences in the concentration of 249 calcium chloride solution in which the films were incubated, 25 mM for calcium carbonate 250 mineralization as opposed to 200 mM for calcium phosphate deposition (examples for PBT-50 and 251 PBTAT-50 are displayed in Figure 2).

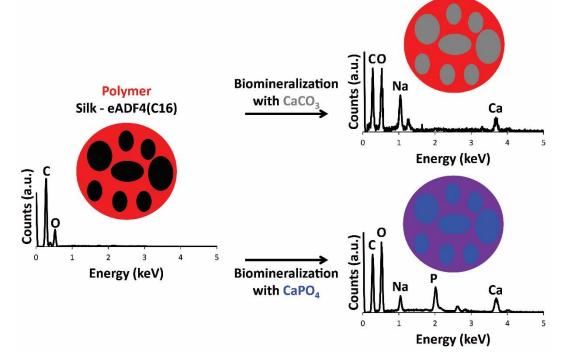




Figure 1. Schematic of biomineralization of films with representative EDS analysis of films.

254 3.5. In vitro stem cell culture

255 Human mesenchymal stem cells were cultured in vitro for 2 weeks on calcium phosphate 256 mineralized films. Alkaline phosphatase (ALP) activity is a hallmark of bone tissue formation, and 257 therefore both qualitative and quantitative analyses of ALP activity were studied. Qualitative 258 analysis of ALP activity using ALP live staining (Figure 3, A-J) showed that the cells were alive and 259 functional on the films as seen by the patches of dark coloration that is characteristic of the 260 precipitated stain. Quantitative analysis of ALP activity for the cells cultured on the mineralized 261 films (Figure 4) showed that ALP activity (Figure 4A) was correlated with levels of fibroblast 262 adhesion (Table 1). The one-way analysis of variance (ANOVA) was used to determine whether 263 there were any significant differences in the quantitative analyses of ALP activity (Figure 4B), and 264 the one-way ANOVA rejects the null hypothesis that all groups have the same true mean (P-value < 265 0.0001). Consequently, Tukey's T-test was used to compare differences between groups, where any 266 interval that does not cross zero (the dashed line in Figure 4B) is significant with an alpha = 0.05. 267 Interestingly, levels of ALP activity for the cells cultured on Nunclon[®] Δ were significantly different 268 from all other films. Levels of ALP activity for the cells cultured on mineralized eADF4(C16) were 269 not significantly different from the mineralized PBT composites, or indeed the pure PBT or PBTAT; 270 however, statistically significant differences were observed for mineralized PBTAT-50 and 271 PBTAT-75, wherein ALP activity for cells cultured on these materials was higher than for either of 272 the constituents (eADF4(C16) or PBTAT) alone (and logically the PBT composites). Together, this 273 suggests that composites of eADF4(C16) and PBTAT have some potential for bone tissue 274 engineering.

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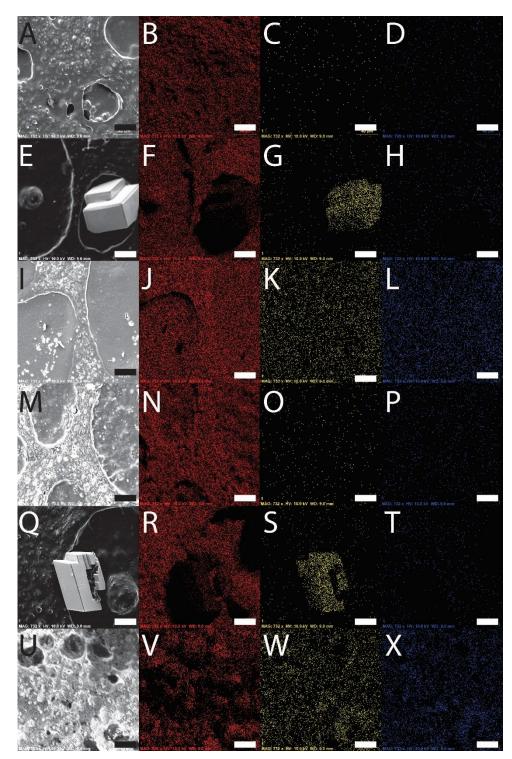
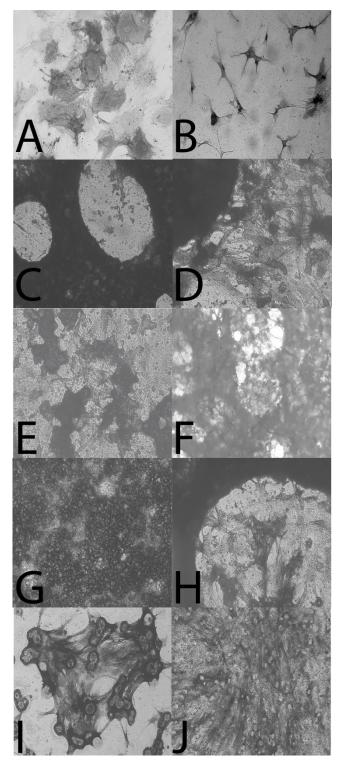
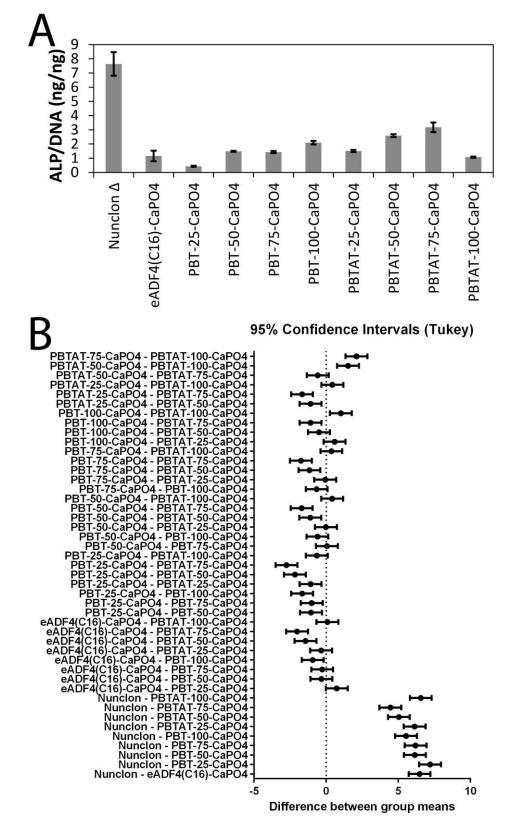


Figure 2. SEM-EDS analysis of films. A-D) PBT-50. E-H) PBT-50-CaCO₃. I-L) PBT-50-CaPO₄. M-P) PBTAT-50. Q-T) PBTAT-50-CaCO₃. U-X) PBTAT-50-CaPO₄. A, E, I, M, Q, U) Secondary electron SEM image. B, F, J, N, R, V) Carbon, red. C, G, K, O, S, W) Calcium, yellow. D, H, L, P, T, X) Phosphorous, blue. Scale bar represents 40 μm.



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Figure 3. A-J) Qualitative analysis of ALP activity of stem cells on films mineralized with calcium
phosphate using bright field microscopy after ALP live staining. A) Nunclon® Δ. B)
eADF4(C16)-CaPO4. C) PBT-25-CaPO4. D) PBT-50-CaPO4. E) PBT-75-CaPO4. F) PBT-100-CaPO4. G)
PBTAT-25-CaPO4. H) PBTAT-50-CaPO4. I) PBTAT-75-CaPO4. J) PBTAT-100-CaPO4. Images are 900
µm wide.



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Figure 4. A) Quantitative analysis of ALP activity of stem cells on films mineralized with calcium phosphate. B) Statistical analysis via ANOVA (null hypothesis that all groups have the same true mean, P-value < 0.0001), and one way ANOVA statistics were calculated and interpreted with Tukey's T-test, for which any interval that does not cross zero (the dashed line) is significant with an alpha = 0.05.

293 4. Conclusions

294 Films composed of natural and recombinantly produced silk proteins have been widely 295 investigated for biomedical applications such as biocompatible coatings for biomedical implants, 296 owing to the facility with which silk proteins can be processed into films with tunable surface 297 properties (morphology, hydrophilicity, etc.), their biodegradability and low levels of 298 immunogenicity in vitro/in vivo. This manuscript reports a simple method of producing films 299 composed of a recombinantly produced spider silk inspired protein eADF4(C16) and biodegradable 300 polymers (PBT and PBTAT), their mineralization with either calcium carbonate or calcium 301 phosphate, and a preliminary in vitro cell culture experiment to assess their efficacy for bone tissue 302 engineering. Interestingly, levels of ALP activity for HMSCs residing on calcium phosphate 303 mineralized PBTAT-50 and PBTAT-75 films were elevated when compared to the other formulations 304 investigated or indeed the constituents alone, and it is concluded that such composites have 305 potential for the development of functional biomineralized biomaterials [55-62].

Supplementary Materials: The following are available online at www.mdpi.com/link, Figure S1: eADF-4(C16)
films. Figure S2: PBT-25 films. Figure S3: PBT-50 films. Figure S4: PBT-75 films. Figure S5: PBT-100 films. Figure
S6: PBTAT-25 films. Figure S7: PBTAT-50 films. Figure S8: PBTAT-75 films. Figure S9: PBTAT-100 films. Table
S1: Positions of XRD peaks of films determined using Jade 9 XRD Pattern Processing software. Figure S10: FTIR
spectrum of pure HFIP. Figure S11: Bright field microscope image of fibroblasts cultured on Nunclon® Tissue
Culture Plate (scale bar represents 100 µm).

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323 **Conflicts of Interest:** The authors declare no conflict of interest.

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