

## 2-D Mxene flakes as potential replacement for both TCO and Pt layers for Dye-Sensitized Solar Cell

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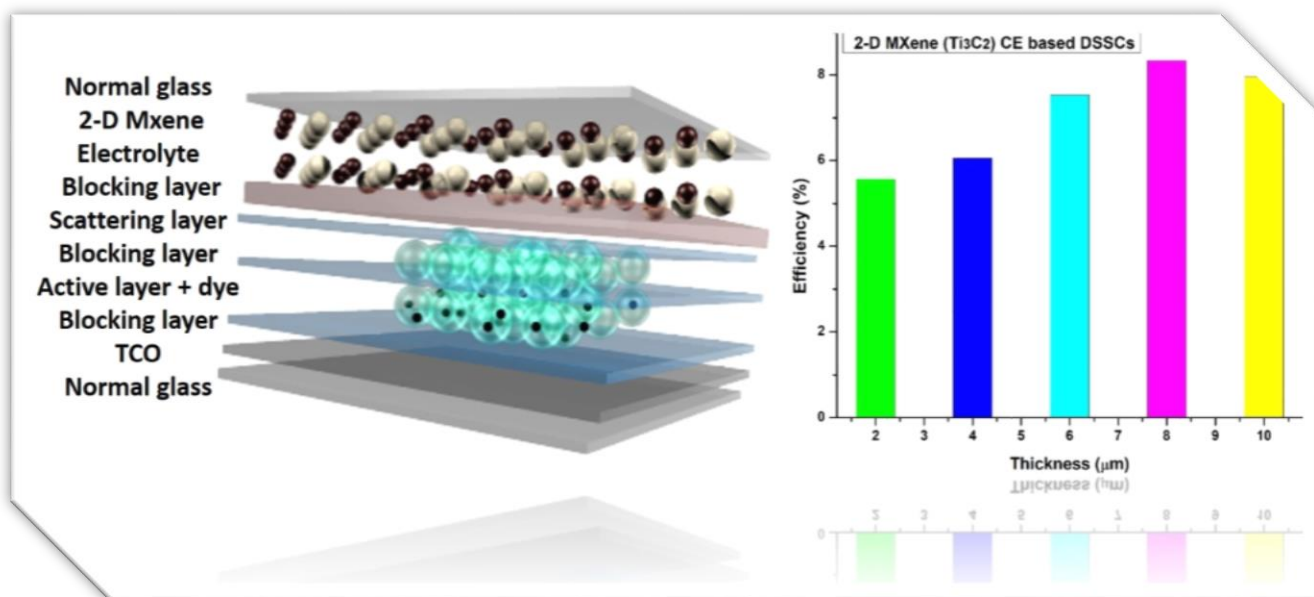
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### Abstract

The counter electrode (CE) containing catalyst layer and transparent conducting oxide (TCO) layer is by far the most expensive components in Dye sensitized solar cells (DSSC) due to use of rare earth element such as Pt. The potential replacement of both the TCO layer and Pt-based catalyst would essentially pave the way to mass commercialization of the technology of DSSC. In this investigation, an attempt has been made to replace both TCO and Pt with a single layer of delaminated 2-D MXene ( $Ti_3C_2$ ) being produced by the leaching method which acted as both conducting layer and catalyst. Furthermore, the thickness of  $Ti_3C_2$  has been optimized for maximum conversion efficiency. The TCO-Pt-free MXene based CE at optimum thickness exhibited a remarkable 8.68% conversion efficiency outperforming the standard TCO-Pt-based CE by 4.03%. The high efficiency is due to high conductivity, high available catalytic sites due to delaminated structure, and good catalytic activity of  $Ti_3C_2$  towards iodide/triiodide electrolyte.

**Keywords:** Catalytic activity; Counter electrode; DSSC; MXene; TCO-Pt-free

## Graphical Abstract



## Nomenclature

Voc = open circuit voltage

Isc = short circuit current

TCO = transparent conducting oxide

Pt = platinum

DSSC = dye sensitized solar cell

CE = CE

SEM = scanning electron microscopy

XRD = X-ray diffraction

CV = cyclic voltammetry

EIS = electron/electrochemical impedance spectroscopy

IV curve = current-voltage curve

FTO = fluorine doped tin oxide

PET = Polyethylene Terephthalate

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4 LUMO = lower unoccupied molecular orbital

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6 SE mode = secondary electron mode  
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## 10 11 **1. Introduction**

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15 Global industrialization and modern lifestyle caused an exponential increase in global energy  
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17 demand which is expected to be doubled by 2050. Currently, most of the energy demand has  
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19 been met by fossil fuels which are already on the brink of extinction. Another issue with fossil  
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21 fuels is our immature power generation technologies which cause high CO<sub>2</sub> emissions[1]. Only  
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23 the power generation sector contributes 75% of CO<sub>2</sub> emissions. These emissions are causing  
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25 global warming and air pollution. To address this increased use of fossil fuels and extreme  
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27 climatic changes, scientists and policymakers are focusing on renewable, cleaner, and sustainable  
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29 sources of energy [2]. Furthermore, huge investments have been made in research and  
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31 development to increase energy use in the form of electricity. Currently, the share of electricity  
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33 in the primary energy mix is around 19% which is expected to reach 29% by 2050 [3].  
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40 Various renewable, clean, and sustainable energy sources i.e., solar, wind, nuclear, tidal,  
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42 geothermal and biomass, etc. have been proposed. Among them, solar energy proved to be the  
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44 ultimate energy source due to its availability, abundance, and sustainability. Solar energy can be  
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46 converted into usable heat energy or directly into electricity by using solar photovoltaic (PV)  
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48 cells. Recently, solar PV attracted a lot of attention due to its high reduction in cost,  
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50 simplicity, and ease in installation. Solar PVs can be divided into three main generations i.e., (a)  
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52 1<sup>st</sup>-generation solar cells which include mono and polycrystalline solar cells, (b) 2<sup>nd</sup>-generation  
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54 solar cells including thin film CdTe, CIGS, etc. based solar cells, and (3) 3<sup>rd</sup>-generation solar  
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56 cells which includes organic solar cells, DSSCs, and Perovskites. Among third-generation solar  
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4 cells, The technology of DSSCs gained much interest because of its simple and environment-  
5 friendly manufacturing, cost-effectiveness, lightweight nature, optimum efficiency, and ability to  
6 fabricate flexible modules [4].  
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12 The DSSC is essentially a sandwich construct comprised of a photoanode, suitable electrolyte,  
13 and CE. The photoanode consists of conducting substrate (most commonly FTO coated rigid  
14 glass or SnO<sub>2</sub> coated flexible PET sheets), semiconductor active layer (most commonly  
15 nanoscale TiO<sub>2</sub>), and any suitable dye sensitizer. On the other hand, the CE consists of the same  
16 conducting substrates coated with a suitable catalyst (the most common catalyst is platinum).  
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18 The iodide/triiodide-based electrolytes have been used commonly to act as an electron shuttle  
19 between photoanode and CE. In general, the photoactive dye gets oxidized by the incident  
20 photons and the ejected electron has been transferred to semiconductor nano-architecture due to  
21 suitable symmetry of LUMO of dye and semi-conductor. The oxidized dye gets reduced by  
22 accepting an electron from the electrolyte. The electron travels to the outer circuit through the  
23 TCO layer and entered the device through the CE. The oxidized electrolyte gets reduced by  
24 accepting external electrons. The catalyst layer at CE is responsible for the efficient regeneration  
25 of electrolytes. This regeneration cycle continued until the photons are available [5-6].  
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45 The most expensive constituent of the DSSC device is a Pt-based catalyst. Pt is a rare earth metal  
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47 considered to be an ideal catalyst and exhibited the highest catalytic activity towards electrolytes,  
48 it is prone to photocorrosion due to an acidic environment and loses its activity over time [7].  
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54 Various earth-abundant and cost-effective materials such as carbon & its allotropic forms [8-9],  
55 metal carbides [10], metal sulfides [11], pure metallic nanoparticles [12], and their nano-  
56 architectures have been tried with impressive and promising claims [13-14]. The carbides of  
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4 transmission metals have been immensely investigated to replace Pt as a catalyst. In a recent  
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6 study, Mo-based binary/ternary nanocomposites ( $\text{Mo}_2\text{C}$  and  $\text{Bi/Mo}_2\text{C}$ ) have been investigated.  
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8 The claimed efficiency of  $\text{Mo}_2\text{C}$  and  $\text{Bi/Mo}_2\text{C}$  in mesoporous carbon was 7.29% and 8.06%  
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10 respectively which is much higher compared to Pt based DSSC (7.29%) [15]. Tungsten carbide  
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12 [16] and iron carbide [17] have also been tried with efficiencies i.e., 7.01% and 7.35%.  
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17 Recently, the metal carbide-based 2-D MXenes i.e.,  $\text{Ti}_3\text{C}_2$  gained immense interest due to their  
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19 biocompatibility, large interlayer spacing, high catalytic activity, environmental flexibility, a  
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21 large surface area, and thermal & electrical conductivity [18-20]. It has been tried in various  
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23 applications such as energy storage, energy conversion, supercapacitors, water purification, and  
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25 anti-microbial applications [21-22]. Although, the material promises a huge set of electronic and  
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27 catalytic properties, very little knowledge has been published in the field of DSSC as a CE. In a  
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29 study, 2-D MXene ( $\text{Ti}_3\text{C}_2$ ) with CuSe nanoparticles has been investigated in a quantum dot solar  
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31 cell as a CE. The highest efficiency at optimum concentration was claimed to be 5.12% [23].  
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33 Although MXenes have been investigated as CEs in the field of DSSC still the literature is very  
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35 scarce and very little has been investigated about the effect of various parameters such as  
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37 precursor being employed, synthesis method, and optimization. In another study,  $\text{Ti}_3\text{C}_2$  has been  
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39 investigated as CE in DSSC and Perovskite. The nanoparticles of  $\text{Ti}_3\text{C}_2$  have been spray coated  
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41 on FTO glass and sintered at  $120^\circ\text{C}$ . A remarkable efficiency of 9.57% in for DSSC and 7.78%  
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43 in case of Perovskite have been claimed, heavily outperforming Pt based standard CE in case of  
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45 DSSC [24]. Recently, heavily oxidized MXene has been employed as a semi-conductor network  
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47 in perovskite solar cells. The reported efficiency was claimed to be 18.29% which has been  
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49 attributed to reduced electron-hole recombination, high charge transferability, and compatibility  
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51 with conducting layer [20].  
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4 In this study, we employ Metallo-ceramic MXene as a CE for DSSC due to its high surface area,  
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6 high amount of exposed catalytic sites, charge transfer properties, and ability to fabricate catalyst  
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8 layer at relatively lower temperatures as the case with Pt-based catalytic layer. Furthermore, for  
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10 the first time, we systematically investigated the performance of MXene as a cost-effective TCO-  
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12 Pt-free CE catalyst layer for DSSC applications by studying the effect of layer thickness. The  
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14 objective was to achieve the optimum layer thickness with the highest amount of exposed  
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16 catalytic sites and optimum length of charge transfer. MXene has been drop cast on normal non-  
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18 conducting glass and applied as a CE for DSSC. TCO-Pt-based CEs have also been fabricated  
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20 for comparison purposes. The MXene based CE would prove to be the best replacement to TCO-  
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22 Pt CE in terms of availability, low annealing temperatures, high surface area, excellent corrosion  
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24 resistance, and non-toxicity.  
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## 31 32 **2. Experimental:**

### 33 34 **2.1. Materials:**

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38 MAX Phase ( $\text{Ti}_3\text{AlC}_2$ ) (supplied by: Y-Carbon Ltd), Ammonium hydrogen difluoride ( $\text{NH}_4\text{HF}_2$ )  
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40 (Sigma Aldrich), sodium hydroxide (Sigma Aldrich), ethanol (Merck), acetone (Merck),  
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42 Ruthenium dye (Solaronix), acetonitrile (Sigma Aldrich),  $\text{TiO}_2$  coated FTO glass (Solaronix),  
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44 FTO glass (Solaronix), TCO-Pt CE (Solaronix), sealing film (Solaronix).  
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### 48 49 **2.2. Synthesis of MXene:**

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52 2-D MXene has been produced through leaching of MAX-phase. In brief, 2M solution of  
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54  $\text{NH}_4\text{HF}_2$  in DI water has been prepared stirred for 1hr at room temperature. Afterward, 1 g of  
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56  $\text{Ti}_3\text{AlC}_2$  was added to the solution dropwise (slow addition due to exothermic reaction) with  
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58 continuous stirring at 300 rpm. The solution was stirred for 48 h at room temperature.  
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4 NaOH solution in DI water has been used to adjust the pH to 6. The pH-adjusted solution was  
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6 filtered and rinsed using DI water. The achieved multi-layered  $Ti_3C_2T_x$  was then suspended in  
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8 ethanol and sonicated for 1 hour using an ultrasonic probe sonicator (FS-1200N). The power of  
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10 sonicator was set to 60% and on/off time of 7/3 second to obtain delaminated MXene ( $d-$   
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12  $Ti_3C_2T_x$ ). The as-synthesized MXene has been dried oven overnight in vacuum condition.  
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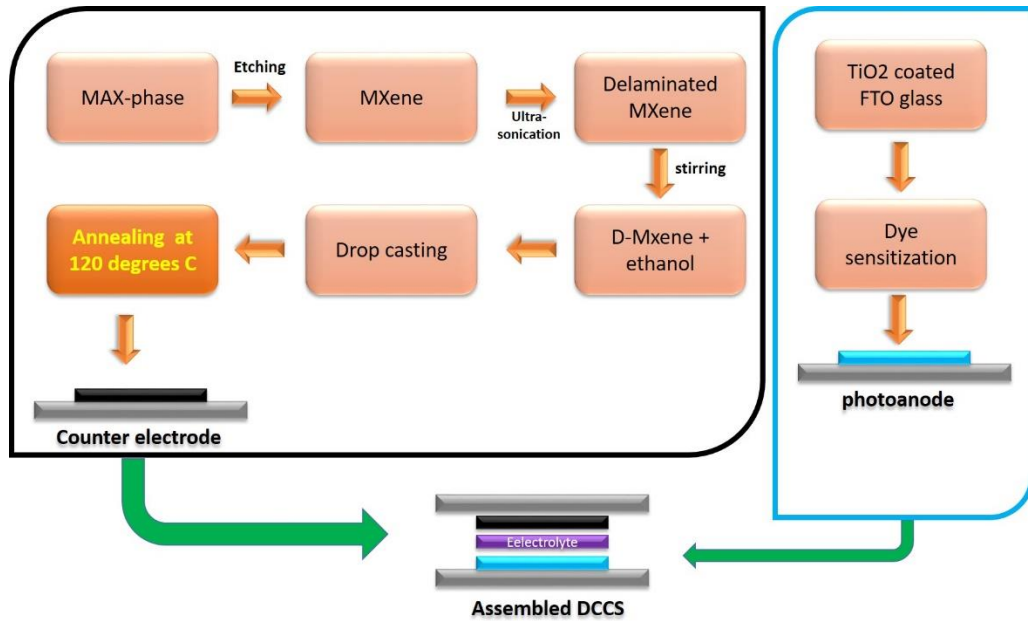
### 19 **2.3. Fabrication of CE:**

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21 The dried delaminated MXene powder has been suspended in ethanol (concentration 25mg/ml)  
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23 and drop-cast on normal glass. The temperature of the glass has been set to 60°C using a hot  
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25 plate throughout the drop-casting process. The drop rate was set to 10 drops a min. The active  
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27 area was 1x1cm, the rest of the glass has been covered by masking tape. 5ml of suspension has  
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29 been drop cast. After that, the casted glass has been heated to 120°C for 2hrs to achieve a well-  
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31 sintered layer. The same process has been repeated to prepare all the specimens. TCO-Pt  
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33 reference electrode has been used for comparison purposes and to achieve maximum achievable  
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35 performance.  
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### 41 **2.4. Fabrication of DSSC:**

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43 **The  $TiO_2$  coated FTO glass has been purchased from solaronix and used as received.** The  $TiO_2$   
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45 coated FTO glass has been dipped in Ruthenium-based dye (triisothiocyanato-[2,2':6',6''-  
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47 terpyridyl-4,4',4''-tricarboxykato] ruthenium[II] tris[tetra-butyl-ammonium] with ethanol  
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49 overnight and rinsed with DI water thoroughly. The already fabricated CEs were placed on top of  
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51 the photoanode separated by polymer sealing film and filled with Iodide/triiodide redox  
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53 electrolyte (0.5 M LiI, 0.05 M  $I_2$ , and 0.1 M 4-tert-butylpyridine in 1:1 isopropyl alcohol)  
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55 through pin holes on the CEs. The pin holes were sealed with the melt glue gun and the film was  
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4 sealed by heating the polymer film through a hot air blower. At least five specimens have been  
5 prepared for each testing. Pre-fabricated TCO-Pt counter has been used as reference CE to avoid  
6 human errors and to achieve the highest possible conversion efficiency for accurate comparisons.  
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11 The complete process has also been illustrated in figure 1.



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**Figure 1: Schematic illustration of an experimental process**

### 2.5. Characterization:

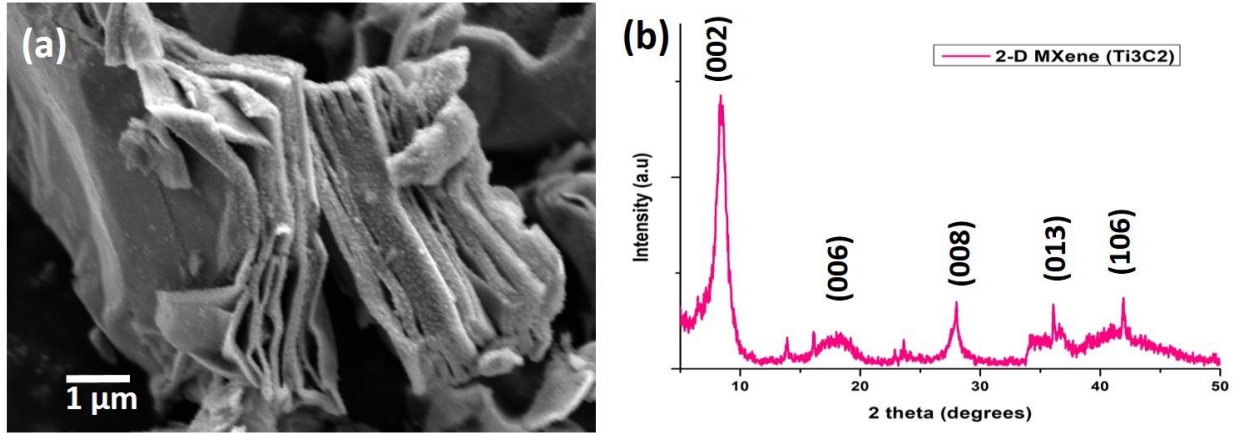
The surface morphology and particle size have been estimated using SEM (model: tescon Mira). The operating power was 5KV and the SEM has been used inSE mode. The distance between the stage to the gun was adjusted to 5mm. XRD (Bruker D8 discover) has been employed for phase identification. The anode material was copper and the machine has been operated between  $^{\circ}2\theta$ . 5.0131 and  $^{\circ}2\theta$ . 89.9551 with Step Size ( $^{\circ}2\theta$ . 0.0260). The catalytic activity and stability have been examined using CV (Autolab potentiostat).The configuration of the electrochemical cell (operated at potential ranges of -1.0 to 1.0V and scan rate was optimized to  $20\text{mVs}^{-1}$ ) for CV includes working electrode, CE (Pt wire), and Ag/AgCl as reference electrode. The electrolyte



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4 has been prepared using iodide/triiodide ions (detail is given above. To measure electron kinetics  
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6 in the DSSC, i.e., overall resistance for the electron to travel from layer to layer, EIS has been  
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8 utilized. The operating frequency range of the potentiostat was set to 0.1-1MHz. An ultrasonic  
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10 method using a portable Alcometer (model S) has been used to measure coating thickness.  
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12 Finally, a sun simulator has been employed to measure I-V characteristics,  $V_{oc}$  and  $J_{sc}$ . The IVT  
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14 300 series solar simulator uses a 1600W Xenon lamp (SAN-EI electric Co., Ltd).A certified  
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16 golden solar cell (Amorphous Silicon solar cell) has been used to calibrate the machine before  
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18 testing. Standard Amorphous Si solar cell has been selected as it showed minimum mismatch and  
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20 assumed to be similar in action spectra with DSSCs. The calculated mismatch was approximately  
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22 3.7%, which was adjusted in machine parameters as a mismatch factor for proper measurements.  
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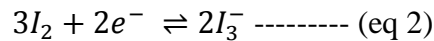
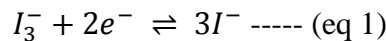
### 29 **3. Results and Discussion**

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32 SEM and XRD have been performed to examine surface morphology and composition  
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34 respectively. Figure 2(a) shows SEM micrographs of as-synthesized MXene. The delamination is  
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36 evident from figure 2(a). The thickness of the delaminated flake is less than 100nm whereas; the  
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38 other dimensions are in micro-scale. Figure 2(b) shows the XRD pattern of  $Ti_3C_2$ . The peaks  
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40 being identified near 2theta values of 10, 20, 40, and 60 represent 2-D MXene  $Ti_3C_2$  with  
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42 corresponding indices i.e., (002), (006), (002), and (110) respectively.  
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**Figure 2:** (a,b) SEM micrographs of delaminated 2-D MXene ( $Ti_3C_2$ ), (c) XRD pattern and (d) FTIR pattern

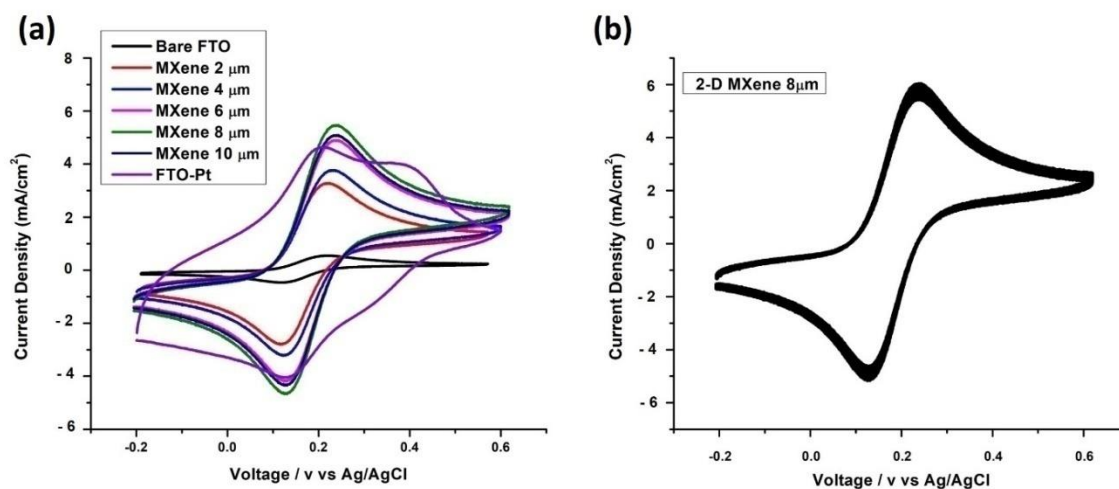
CV under three electron configurations has been conducted for the catalytic activity of the specimens. The same electrolyte as described in the experimental section has been used with Ag/AgCl as reference electrode and Pt wire as a CE. The electrolyte has been bubbled with argon gas for 5 minutes before testing. Figure 3(a) shows the CV curves of the specimens under investigation. Redox peaks for each curve are observed in figure 3(a), suggesting a reduction of  $I_3^-$  to  $I^-$  (left side) and oxidation of  $I^-$  to  $I_3^-$  (right side). The reduction and oxidation reactions are explained through Eq 1 and 2 respectively.



It is well known that the performance of DSSC is directly related to the electrocatalytic activity of catalyst towards the reduction of  $I_3^-$ . High cathodic current density suggests faster kinetics of the electrocatalytic process. It has been observed that with the increase in thickness, the catalytic activity increases as can be seen in figure 3. The redox peaks showing a positive shift towards

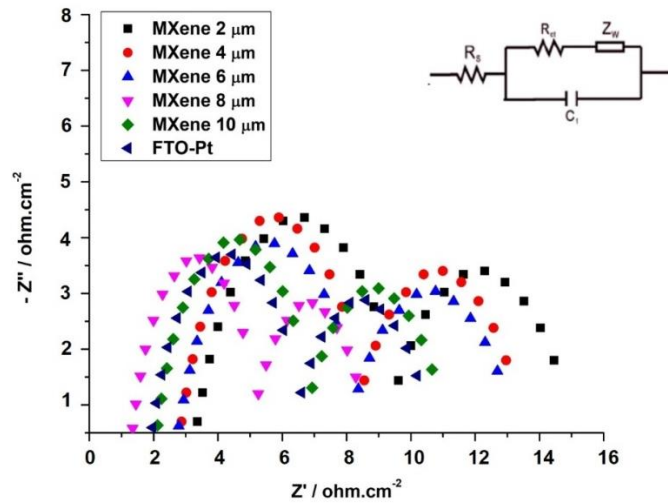
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4 high current density. The highest catalytic activity towards iodide/triiodide redox shuffle has  
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7 been observed for specimens with 8 $\mu\text{m}$  thickness. This can be correlated with the increase in  
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9 available catalytic sites and the high catalytic activity of  $\text{Ti}_3\text{C}_2$  towards iodide/triiodide-based  
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11 electrolytes. The CV of TCO-Pt-based CE has also been conducted for comparison. The redox  
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13 peaks of TCO-Pt-based CE show lower current densities compared to the highest performing  
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15  $\text{Ti}_3\text{C}_2$  based CE with optimum thickness. The bare TCO glass-based CE did not show any or  
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17 negligible redox peaks.  
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22 A multi-cycle successive scanning CV measurement has been conducted to further examine the  
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24 electrochemical stability of prepared Mxene CE in the iodide-based electrolyte. Best performing  
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26 CE i.e., Mxene with 8 $\mu\text{m}$  thickness has been selected for this study and tested till the 40<sup>th</sup> cycle  
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28 at 20mVs<sup>-1</sup> scan rate. Figure 3(b) shows the electrochemical stability. No change in the shape of  
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30 the CV curve has been observed. Further, very few variations in peak current density suggest  
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32 good stability of the catalyst in the electrolyte.  
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56 **Figure 3:**(a) voltammograms of specimens and (b) CV curve of 40 cycle successive scans at  
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58 20mVs<sup>-1</sup>  
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Figure 4 shows the EIS pattern of the specimens under investigation. EIS is a powerful tool to understand electron kinetics and the overall resistance in the electronic path. Dummy cell consists of two identical electrodes separated by saked filter paper with electrolyte has been used for EIS studies. The equivalent circuit has also been presented in figure 3. Refereeing to the first semicircle, a negative shift for  $R_s$ (series resistance) and  $R_{ct}$ (charge transfer resistance) have been observed with an increase in layer thickness. The second semicircle represents the Warburg diffusion resistance of iodide/triiodide-based electrolytes. The  $R_s$  values of the specimens ranging from  $1.30\Omega\text{cm}^{-2}$  –  $3.26\Omega\text{cm}^{-2}$  which shows good surface adhesion of all the specimens. Further, the lowest  $R_{ct}$  value of approximately  $1.81\Omega\text{cm}^{-2}$  has been observed for Mxene specimens of  $8\mu\text{m}$  thickness. This is due to the favorable electronic path and interaction of electrolytes with catalytic sites due to optimum surface area. Further increase in layer thickness leads to degradation of electronic transfer properties which can be explained based on the increased electronic travel distance. It should be mentioned here that the EIS curves are draws for sandwich dummy cells which showed double values for  $R_{ct}$  due to two electrodes.

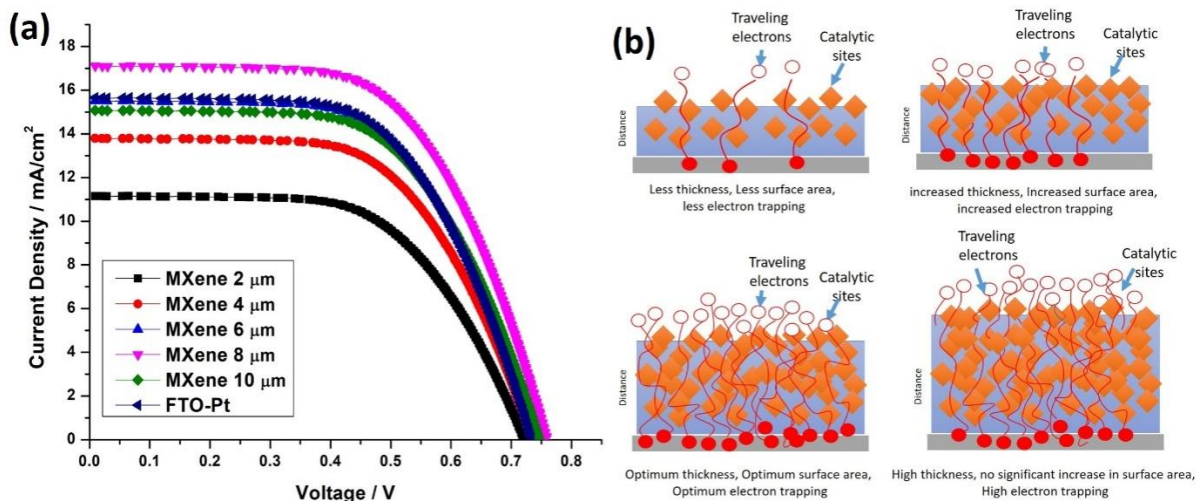


**Figure 4:** EIS pattern of specimens under investigation

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4 Figure 5(a) shows the I-V curves of the specimens and details of parameters have been provided  
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6 in table 1. The TCO-Pt free  $Ti_3C_2$  CE-based DSSCs with  $2\mu m$  thickness exhibited a conversion  
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8 efficiency of 5.61% with values of  $V_{oc}$  and  $I_{sc}$  as 0.721V and  $11.14mA/cm^2$  respectively. The  
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10 conversion efficiency increases with an increase in layer thickness.  
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15 By increasing the thickness, the surface area increases. As the layer is porous, the amount of  
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17 exposed edge planes and surface in the layer increases by increased thickness. This increase in  
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19 thickness favors the reduction rate of triiodide ions and causes a reduction in  $R_{ct}$  value. The  
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21 reduction in  $R_{ct}$  value corresponds to enhanced current density and fill factor which translates into  
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23 higher photoconversion efficiency. However, further increment in thickness leads to  
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25 deterioration of device properties i.e.,  $I_{sc}$ , FF, and conversion efficiency. This is due to increased  
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27 transport length for  $I^3^-$  transfer. This long traveling path leads to a reduction in overall  
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29 performance. This phenomenon has been illustrated by a schematic diagram as shown in figure  
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31 5(b).  
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37 The maximum efficiency of 8.68% with  $V_{oc}$  and  $I_{sc}$  values of 0.758V and  $17.10mA/cm^2$   
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39 respectively has been exhibited by  $Ti_3C_2$  CE-based DSSCs with  $8\mu m$  layer thickness. This is due  
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41 to the high availability of catalytic sites, excellent electrical conductivity, and high catalytic  
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43 activity which corresponds to CV and EIS results shown in Figures 3&4. Further increase in  
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45 thickness leads to a reduction in conversion efficiency which can be co-related with CV and EIS  
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47 results for higher charge traveling path. The high charge traveling path leads to the creation of  
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49 electron trapping sites that resist the charge transfer. For comparison purposes, TCO-Pt CE-  
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51 based DSSC specimens have also been tested for their overall performance. The reference TCO-  
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53 Pt CE-based DSSC exhibited the overall conversion efficiency of 8.33% which is 4.03% lower  
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55 compared to the highest performing TCO-Pt free  $Ti_3C_2$  based CE with  $8\mu m$  thickness.  
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**Figure 5:**(a) I-V characterization of specimens under investigation and (b) schematic illustration of the mechanism

**Table 1:** Detailed summary of I-V parameters of specimens under investigation

Sr. No.	Specimen ID	Thickness (μm)	V <sub>oc</sub> (V)	I <sub>sc</sub> (mA/cm <sup>2</sup> )	FF (%)	EFF (%)
1	MXene CE based DSSC	2	0.721	11.14	70	5.61
2	MXene CE based DSSC	4	0.733	13.79	72	6.23
3	MXene CE based DSSC	6	0.739	15.50	72	7.74
4	MXene CE based DSSC	8	0.758	17.10	73	<b>8.68</b>
5	MXene CE based DSSC	10	0.745	15.07	70	8.02
6	TCO-Pt CE based DSSC	--	0.733	15.65	73	<b>8.33</b>

Minimal to no noticeable change in the value of Voc has been detected. This is because the Voc is related to the Fermi level of semi-conductor being employed in photoanode. As the

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4 photoanodes throughout the investigation were the same, no marked variation in  $V_{oc}$  has been  
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6 observed.

#### 10 **4. Conclusions**

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12 In this study, delaminated 2-D MXene ( $Ti_3C_2$ ) flakes have been investigated as potential TCO-  
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14 Pt-free CEs for DSSC technology. Furthermore, the thickness has been optimized for maximum  
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16 overall performance. SEM and XRD have been employed to examine surface morphology and  
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18 compositional analysis respectively. FTIR has been employed to examine unsaturated redox  
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20 functionalities. CV and EIS have been utilized to investigate catalytic performance and overall  
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22 electronic resistance respectively. I-V curves,  $V_{oc}$ ,  $I_{sc}$ , and conversion efficiency have been  
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24 measured using a solar simulator. The TCO-Pt free MXene based CE exhibited with  $8\mu m$  layer  
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26 thickness exhibited 8.68% conversion efficiency outperforming the standard Pt-TCO-based CE  
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28 by 4.03%. The high conversion efficiency  $Ti_3C_2$  CE-based DSSCs can be co-related with high  
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30 surface area, good catalytic activity, and high charge transferability. The proposed TCO-Pt-free  
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32 CE material is highly cost-effective and requires moderate sintering temperatures. The material  
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34 can be a potential replacement for both TCO and Pt in the DSSC device.  
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4 UMPEDAC), Ministry of Education Malaysia, TOP100UMPEDAC, RU005-2015, University of  
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9 **Data Availability:** Data will be made available on request.

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