

25 [Abstract](#)

26 The use of spectroscopy techniques, such as Fourier-transform infrared (FTIR) spectroscopy,
27 has been a successful method to study the interaction of light with biological materials and
28 facilitate novel cell biology analysis. Disease screening and diagnosis, microbiological
29 studies, forensic and environmental investigations make the use of spectrochemical analysis
30 very attractive due to its low cost, minimal sample preparation, non-destructive nature and
31 substantially accurate results. However, there is now an urgent need for repetition and
32 validation of these methods in large-scale studies and across different research groups, which
33 would bring the method closer to clinical and/or industrial, implementation. In order for this
34 to succeed, it is important to eliminate the chance of random spectral alterations caused by
35 inter-individual, inter-instrument and/or inter-laboratory variations. Thus, it is evident that
36 spectral standardization is crucial for the widespread adoption of these spectrochemical
37 technologies. By using calibration transfer procedures, different sources of variations can be
38 normalized into a single model using computational-based methods; therefore, measurements
39 performed under different conditions can eventually generate the same result, eliminating the
40 need for a full recalibration. In this paper, we have constructed a protocol for model
41 standardization using different transfer technologies described for FTIR spectrochemical
42 applications. This is a critical step towards the construction of a practical spectrochemical
43 analysis model for daily routine analysis, where uncertain and random variations are present.

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49 Introduction

50 Vibrational spectroscopy has shown great promise as an analytical tool for the
51 investigation of numerous sample types with wide applications in diverse sectors, such as
52 biomedicine, pharmaceuticals or environmental sciences. Fourier-transform infrared (FTIR)
53 spectroscopy is one of the preferred techniques for identification of biomolecules through the
54 study of their characteristic vibrational movements. Using chemometric approaches, the
55 system is trained to recognize unique spectral features within a sample, so that when
56 unknown samples are introduced an accurate classification is feasible. Alterations in these
57 measurement parameters could interfere with the spectral signature and produce random
58 variations. Therefore, a crucial step is spectral correction, or standardization, which would
59 provide comparable results and allow system transferability. The idea is that non-biological
60 variations, such as those arising from different users, locations or instruments, will no longer
61 affect the classification result; therefore any collected data could be imported into a central
62 database and handled for further exploration or diagnostic purposes. Several groups and
63 companies worldwide are developing spectrochemical approaches for diagnosis,
64 discrimination and monitoring of diseases, as well as for other uses. Combination of multiple
65 datasets would facilitate the conduction of large-scale studies, which are still lacking in the
66 field of biospectroscopy.

67 Sensor-based technologies

68 Sensor-based technologies are an integral part of daily life ranging from locating
69 sensor-based technology, such as global positioning system (GPS)¹, to image biosensors,
70 such as X-rays²⁻⁵ and γ -rays⁶⁻⁸, which are used extensively for medical applications. Other
71 powerful approaches that make use of sensor-based technologies toward medical disease
72 examination and diagnostics include circular dichroism (CD) spectroscopy⁹⁻¹², ultraviolet

73 (UV) or visible spectroscopy^{13,14}, fluorescence¹⁵⁻¹⁹, nuclear magnetic resonance (NMR)
74 spectroscopy²⁰⁻²⁴ and ultrasound (US)^{2,25-28}.

75 Over the last two decades, optical biosensors employing vibrational spectroscopy,
76 particularly IR spectroscopy, have seen tremendous progress in biomedical and biological
77 research. A number of studies using the above-mentioned methods have focused on cancer
78 investigation with malignancies such as brain²⁹⁻³², breast³³⁻³⁵, oesophagus^{36,37}, skin³⁸⁻⁴²,
79 colorectal⁴³⁻⁴⁵, lung⁴⁶⁻⁴⁸, ovarian⁴⁹⁻⁵³, endometrial^{50,54,55}, cervical⁵⁶⁻⁵⁹ and prostate⁶⁰⁻⁶³ cancer
80 being some of them. Non-cancerous diseases have also been examined, namely
81 neurodegenerative disorders⁶⁴⁻⁶⁷, HIV/AIDS⁶⁸, diabetes⁶⁹⁻⁷¹, rheumatoid arthritis^{72,73},
82 cardiovascular diseases^{74,75}, malaria⁷⁶⁻⁷⁸, alkaptonuria⁷⁹, cystic fibrosis⁸⁰, thalassemia⁸¹,
83 prenatal disorders^{82,83}, macular degeneration^{84,85}, atherosclerosis^{75,86} and osteoarthritis⁸⁷⁻⁸⁹.

84 Limitations

85 Spectrochemical approaches are advantageous when compared with traditional
86 molecular methods as they provide a holistic status of the sample under interrogation, thus
87 generating typical spectral regions widely known as “fingerprint regions”. These methods
88 have also been shown to be rapid, inexpensive and non-destructive while they also improve
89 diagnostic performance and eliminate subjective diagnosis (*e.g.*, histopathological diagnosis),
90 where inter- and intra-observer variability are present⁹⁰. However, similarly to any other
91 analytical method, vibrational spectroscopy also comes with some limitations. For instance,
92 prior to FTIR studies, optimization of instrumental settings, sample preparation and operation
93 mode also needs to be conducted in order to improve the spectral quality and molecular
94 sensitivity⁹¹⁻⁹³. Overall, the above-mentioned barriers can be overcome after careful
95 consideration of the experimental design.

96 A considerable limitation that is yet under-investigated in the field of spectrochemical
97 techniques is associated with the difficulties entailed in data conformation and system

98 standardization. Currently, there are multiple pilot studies showing promising results but an
99 approach towards standardization for biological applications is lacking. Random variation
100 between studies can originate from differences in instrumentation, operators, and
101 environmental conditions, such as room temperature and humidity.

102 The main objective of this article is to present a protocol for model standardization,
103 which can be applied in FTIR spectrochemical techniques to rule out the chance of random
104 spectral alterations. Inter-individual, inter-instrument, inter-sample and/or inter-laboratory
105 variations can be a source of unwanted, non-biological alterations, thus leading to incorrect
106 conclusions. However, for a method to become reliable and clinically translatable, it is
107 important that measurements performed under different conditions generate comparable
108 results. The aim of the spectral standardization model presented here is to expedite multi-
109 centre studies with large numbers of samples; this would bring these spectrochemical
110 techniques closer to clinical implementation and facilitate life-changing decisions. We
111 describe a protocol that has four main components: (i) sample preparation, (ii) spectral
112 acquisition, (iii) data pre-processing and (iv) model standardization. The current protocol has
113 an in-depth insight obtained from cross-laboratory collaborations with leading experts in the
114 field. This article offers a step-by-step procedure, which can be implemented by a non-
115 specialist in spectrochemical studies. For further information about instrumental and software
116 options, spectral acquisition steps and data analysis for a range of different analytical systems
117 the reader is directed towards additional protocols^{91,94-101}.

118 Applications

119 Spectrochemical approaches, in combination with computational analysis, have been
120 proven to be effective for biomedical research through facilitating the diagnosis,
121 classification, prognosis, treatment stratification and modulation or monitoring of a disease
122 and treatment. However, these techniques are widely applicable to other fields as well,

123 namely food industry¹⁰²⁻¹⁰⁵, toxicology¹⁰⁶⁻¹⁰⁹, microbiology¹¹⁰⁻¹¹⁵, forensics¹¹⁶⁻¹²⁰,
124 pharmacy^{108,121,122}, environmental and plant science¹²³⁻¹²⁵, as well as defence and security¹²⁶⁻
125 ¹²⁸. Applications of standardization algorithms vary according to the spectral technique and
126 sample matrix studied, where mostly are based on Raman and Fourier-transform near-
127 infrared (FT-NIR) spectroscopy. Table 1 summarizes some standardization applications.

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129 **Table 1.** Examples of applications involving standardization techniques.

Sample matrix	Spectroscopic technique	Aim	Ref.
Tissue	Raman	Standardization of various perturbations on Raman spectra for diagnosis of breast cancer based on snap frozen tissues	129
	Raman	Standardization of spectra acquired in 3 different sites for analysing oesophageal samples based on snap frozen tissues	130
Cells	Raman	Standardization of spectra acquired with 4 different instruments for classification of three different cultured spore species	131
Biofluids	FT-NIR	Standardization of spectra acquired with 3 different instruments for measuring haematocrit in the blood of grazing cattle	132
	LC-MS	Standardization of spectra acquired with 2 different instruments for mapping retention times and matching metabolite features of subjects diagnosed with small cell lung cancer based on blood serum and plasma samples analysis	133
Pharmaceutical materials	Raman	Standardization of spectra acquired with 5 different instruments for analysing various pharmaceutical excipients, active pharmaceutical ingredients (APIs) and common contaminants	134
	FT-NIR	Standardization of spectra acquired with 2 different instruments for simultaneous determination of rifampicin and isoniazid in pharmaceutical formulations	135
	FT-NIR	Standardization of spectra acquired with 2 different instruments for predicting content of 654 pharmaceutical tablets	136
Food	FT-NIR	Standardization of spectra acquired with 3 different instruments for predicting parameters in corn samples	136
	FT-NIR	Standardization of spectra acquired with 2 different instruments for predicting vitamin C in navel orange	137
	FT-NIR	Standardization of spectra recorded in 4 different labs for determining moisture, proteins and oil content in soy seeds	138
	FT-NIR	Standardization of spectra acquired by a benchtop and portable instrument for determining total soluble solid contents in single grape berry	139
Plant	UV-Vis	Standardization of visible spectra acquired with 3 different instruments for measuring pH of Sala mango	140
	FT-NIR	Standardization of spectra acquired with 2 different instruments for predicting baicalin contents in radix scutellariae samples	141
	FT-NIR	Standardization of spectra acquired by 2 different instruments and in three physical states (powder, filament and intact leaf) for determining total sugars, reducing sugars and nicotine in tobacco leaf samples	137
Cosmetic	NMR	Standardization of spectra acquired with 3 different instruments for authenticity control of sunflower lecithin	142
	CD spectroscopy	Standardization of spectra acquired between standard and real-world samples for determining Pb ²⁺ in cosmetic samples	143
Inorganic substances	FT-IR	Standardization of interferogram spectra acquired with 2 instruments for classifying acetone and SF ₆ samples	144
Fuel	FT-IR	Standardization of spectra acquired with 2 different instruments for predicting density of crude oil samples	145

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131 Model transferability

132 Transferability models have been previously developed, however this is still an under-
133 investigated field, especially for biomedical applications. An inclusive standardization
134 protocol that could be implemented in a range of different spectrochemical approaches is of
135 great need. Differences are present even between identical instruments; for instance, changes
136 in signal intensity caused by replacement, alignment or ageing of optical and spectrometer
137 components, natural variations in optics and detectors construction, changes in measurement
138 conditions (temperature and humidity), changes in physical constitution of the sample
139 (particle size and surface texture) and operator discrepancies could all lead to wavenumber
140 shifts and artefacts in the spectra. In all of these cases, prediction errors can become very
141 large, especially when the whole spectrum is used in the model. Standardization techniques
142 aim to generate a uniform spectral response under differing conditions, ensuring the
143 interchangeability of results obtained in different situations, without having to perform a full
144 calibration for each situation.

145 Previous standardization methods include the use of simple slope and bias
146 correction^{147,148}, direct standardization (DS)¹⁴⁹⁻¹⁵³, piecewise direct standardization
147 (PDS)^{147,154-156}, piecewise linear discriminant analysis (PLDA)¹⁴⁵, guided model
148 reoptimization (GMR)¹⁵⁶, back-propagation neural network (BNN)¹⁴⁵, generalized least
149 squares weighting (GLSW)¹⁵⁷, model updating (MU)^{158,159}, orthogonal signal correction
150 (OSC)^{160,161}, orthogonal projections to latent structures (OPLS)¹⁴⁶, wavelet hybrid direct
151 standardization (WHDS)¹⁵⁵, maximum likelihood PCA (MLPCA)¹⁶², Shenk and Westerhaus
152 method (SW)^{163,164}, positive matrix factorization (PMF)^{165,166}, artificial neural networks
153 (ANN) drift correction¹⁶⁷, transfer *via* extreme learning machine auto-encoder method
154 (TEAM)¹⁶⁸, calibration transfer based on the maximum margin criterion (CTMMC)¹⁶⁹,
155 calibration transfer based on canonical correlation analysis (CTCCA)¹⁷⁰ and calibration

156 methods, such as wavenumber offset correction, instrument response correction and baseline
157 correction¹³⁰.

158 **Direct standardization.** DS is one of the most used methods for data standardization. It was
159 initially proposed to correct relatively large spectral differences between data collected by
160 two instruments¹⁴⁷. In DS, the entire spectrum from a new secondary response (*e.g.*, a
161 different instrument) is transformed to resemble the spectrum from the primary source (*e.g.*,
162 original instrument)¹⁴⁹. This is performed based on a linear relationship between the data
163 acquired under different circumstances¹⁵⁸:

$$164 \quad \mathbf{S}_1 = \mathbf{S}_2 \mathbf{F} \quad (01)$$

165 where \mathbf{S}_1 represents the data acquired for the primary response; \mathbf{S}_2 represents the data
166 acquired for the secondary response; and \mathbf{F} is the transformation matrix that maintains the
167 relationship between \mathbf{S}_1 and \mathbf{S}_2 .

168 The transformation matrix \mathbf{F} is estimated in a least-squares sense by¹⁷¹:

$$169 \quad \mathbf{F} = \mathbf{S}_2^+ \mathbf{S}_1 \quad (02)$$

170 where \mathbf{S}_2^+ is the pseudo-inverse of \mathbf{S}_2 , calculated by:

$$171 \quad \mathbf{S}_2^+ = (\mathbf{S}_2^T \mathbf{S}_2)^{-1} \mathbf{S}_2^T \quad (03)$$

172 in which T stands for the matrix transpose operation.

173 Then, when samples are measured under the secondary system, the signals generated
174 \mathbf{X} are transformed to resemble the primary system response by¹⁵⁸:

$$175 \quad \hat{\mathbf{X}}^T = \mathbf{X}^T \mathbf{F} \quad (04)$$

176 where $\hat{\mathbf{X}}$ is the standardized response for \mathbf{X} .

177 Problems related to different background information between instruments can affect
 178 the standardization procedure. To correct for this, the standardization process is usually
 179 adapted with the background correction method¹⁷¹, in which the transformation matrix
 180 described in Eq. 02 is calculated with a background correction factor (\mathbf{F}_b) and an additive
 181 background correction vector \mathbf{b}_s as follows:

$$182 \quad \mathbf{S}_1 = \mathbf{S}_2 \mathbf{F}_b + \mathbf{1} \mathbf{b}_s^T \quad (05)$$

183 where $\mathbf{1}$ is an all-ones vector and \mathbf{b}_s is obtained by:

$$184 \quad \mathbf{b}_s = \mathbf{s}_{1m} - \mathbf{F}_b^T \mathbf{s}_{2m} \quad (06)$$

185 in which \mathbf{s}_{1m} is the mean vector of \mathbf{S}_1 and \mathbf{s}_{2m} is the mean vector of \mathbf{S}_2 .

186 One of the key steps for DS is the selection of the number of samples to transfer
 187 (called “transfer samples”). These are samples from the primary system (\mathbf{S}_1) that will be used
 188 to transform the signal obtained using the secondary system (\mathbf{S}_2). Usually, the procedure for
 189 selecting transfer samples is based on sample selection techniques, such as Kennard-Stone
 190 (KS) algorithm¹⁷² or leverage¹⁴⁷. Subsequently, the number of transfer samples is evaluated
 191 using a validation set through an arbitrary cost function. For quantification applications, a
 192 common cost function is the root-mean-square error of prediction, while for classification one
 193 can use the misclassification rate.

194 A disadvantage of DS is that each transformed variable is calculated using the whole
 195 spectrum, which carries a high risk of overfitting. The estimation of \mathbf{F} in Eq. (02) is a ill-
 196 conditioned problem, because the number of variables may be much larger than the number
 197 of standard samples.

198 **Piecewise direct standardization.** PDS is another standardization procedure commonly
 199 employed for system transferability. It is based on DS, however it uses windows (*e.g.*,

200 wavenumber portions) to make the standardization process more suitable for smaller regions
201 of the data. When compared to DS, PDS is calculated by using the transformation matrix \mathbf{F}
202 with most of its off-diagonal elements set to zero¹⁴⁷. With this, PDS fits minor spectral
203 modifications not covered by DS. PDS is the technique of preference for correcting smaller
204 spectral variations, such as small wavelengths shift, intensity variations, and bands
205 enlargement and reduction¹⁴⁷. In addition, an advantage of PDS compared to DS is that the
206 local rank of each window will be smaller than the rank of the whole data matrix, which
207 means that the number of standard samples can be smaller, and indeed good results have been
208 obtained with very few samples.

209 One disadvantage of PDS is the need of an additional optimization process, because in
210 addition to the number of transfer samples, PDS also needs a window size optimization,
211 which might lead to a risk of overfitting. Herein, the window size optimization is made using
212 a cost function expressed as the misclassification rate calculated for each window size tested,
213 being evaluated using a validation set where the window with smaller misclassification is
214 selected for final model construction.

215 [Experimental Design](#)

216 A specified number of steps are required for a study using vibrational spectroscopy,
217 starting from careful experimental design, protocol optimisation and development of
218 experimental procedure document, sample collection and preparation, spectral collection, pre-
219 processing of the derived information and lastly the use of chemometrics for exploratory,
220 classification and standardization purposes. FTIR spectroscopy is described in more detail in
221 this study, however, the standardization protocol described here can be adapted to a range of
222 techniques, including attenuated total reflection (ATR-FTIR), transmission and transflection
223 FTIR, near-IR (NIR), UV-visible, NMR spectroscopy and MS. Nevertheless, intrinsic

224 features of each technique should be taken into consideration before standardization and the
225 protocol may change depending on the application of interest.

226 A number of biological samples can be analyzed with the above-mentioned analytical
227 methods such as tissues, cytological materials or biological fluids. Sample type and
228 preparation may differ depending on the technique that is employed each time. For instance,
229 IR spectroscopy is limited by water interference at the fingerprint region that can mask the
230 signal of the analyte close to the water peak. This could be addressed with an extra step of
231 sample drying, in contrast to Raman spectroscopy, for example, where water does not
232 generate signal in this region.

233 Typical steps for sample preparation, acquisition of spectra and data pre-processing
234 are briefly presented here. However, the main focus of this protocol is placed on the
235 calibration transfer and standardization procedures. Readers are directed to additional
236 literature for more detailed information regarding sample format and preparation, suitability
237 of substrates, instrumentation settings or available software packages (Table 2) and
238 manufacturers^{91,94-96,101,173-176}.

239 **Table 2.** Software packages for data standardization.

Software	Website	Description	Availability
PLS_Toolbox	http://www.eigenvector.com/	MATLAB toolbox for chemometric analysis. Contains standardization routines using DS, PDS, double window PDS, spectral subspace transformation, GLSW, OSC, and alignment of matrices.	Commercial
Unscrambler® X	http://www.camo.com/	Software for multivariate data analysis and design of experiments. Contains standardization routines using interpolation, bias and slope correction, and PDS.	Commercial
OPUS	https://www.bruker.com/	Spectral acquisition software with data processing features. Contains a standardization routine using PDS.	Commercial
Pirouette®	https://infometrix.com/	Chemometrics modelling software. Contains standardization routines using DS and PDS.	Commercial

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241 [Experimental design: sampling](#)

242 **Sample preparation.** Biological samples have been studied extensively with
243 spectrochemical techniques for disease research. Tissue specimens can be analysed fresh,
244 snap-frozen or formalin-fixed, paraffin-embedded (FFPE). Fresh or snap-frozen histology
245 sections are preferable as they are devoid of contaminants whereas FFPE treatment
246 contributes to characteristic peaks, hindering the biological information. FFPE tissues can be
247 deparaffinized either by chemical methods (*e.g.*, incubation in xylene, hexane or Histo-Clear
248 solutions)⁹¹, which can alter tissue structures and be inefficient for the complete wax
249 removal¹⁷⁷, or by applying chemometrics (*e.g.*, digital dewaxing)^{178,179}, which keeps the
250 tissue intact but might introduce artefacts due to over- or under-estimation of the wax
251 contribution¹⁷⁷.

252 Fixatives, such as ethanol, methanol or formalin, are often used for the preservation of
253 cytological material, also generating strong peaks and interfering with the spectra; thus, a
254 washing step is crucial before spectroscopic interrogation. Fixation in tissue or cells for
255 preservation purposes generates protein cross-linking which can cause changes in the spectra,
256 especially on the Amide I peak¹⁸⁰. Alternatively, cells can be studied live after washing from
257 residual medium.

258 Preparation and pre-treatment of biological fluids depend on the sample type. Some of
259 the biofluids that have been previously used in spectroscopic studies include blood (whole
260 blood, plasma or serum), urine, sputum, saliva, tears, cerebrospinal fluid (CSF), synovial
261 fluid, ascitic fluid or amniotic fluid¹⁸¹⁻¹⁸³. A centrifugation step should precede in cases where
262 the cells present in these fluids are not the focus of the study; the supernatant could then be
263 kept for further analysis. In blood-based studies, the user should also consider the
264 anticoagulant of preference (*e.g.*, EDTA, citrate or heparin) as it could generate unwanted
265 spectral peaks¹⁸⁴⁻¹⁸⁶. Careful planning of experiments as well as consistence throughout a

266 study are of great importance for the generation of robust results. Samples should be very
267 stable, since the spectral differences between the data collected under different situations
268 (*e.g.*, different instruments or temperature) should be directly related to the difference
269 between the systems and not a change caused by chemical or physical degradation of the
270 samples. Optimal sample thickness, suitability of substrates and sample formats can differ
271 from one analytical technique to another and thus the user should decide and tailor these
272 according to the study's objective. Another consideration is the number of freeze-thaw cycles
273 and long-term storage as these could compromise the integrity of the samples^{184,187}.
274 Preferably, FFPE tissue samples should be analysed after thorough dewaxing and freeze-thaw
275 cycles or long-term storage avoided since these could result in many confounding factors for
276 analysis.

277 **Spectral acquisition.** Depending on the study's objective, FTIR spectral information can be
278 collected using either point spectra or imaging. FTIR spectra can be collected in different
279 operational modes, namely ATR-FTIR, transmission or transflection. Instrument parameters
280 such as resolution, aperture size, interferometer mirror velocity and co-additions have to be
281 optimised before acquisition of spectra to achieve high SNR^{91,94}. Metal surfaces can also be
282 used to increase the IR signal in a technique known as surface-enhanced IR absorption
283 (SEIRA)^{188,189}. As water interference can mask biological information in IR spectra, the user
284 can purge the spectrometer with dry air or nitrogen gas to reduce the instrument internal
285 humidity, or use computational analysis to remove the water signature. In addition, samples
286 should be dried until all water content evaporates; however, drying of a sample is not without
287 consequences, since chemical changes may occur such as loss of volatile compounds. A
288 background sample is collected regularly to account for any changes in the atmospheric or
289 instrument conditions.

290 For analysing homogenous samples (*e.g.*, biofluids), measurements can be performed
291 by acquiring spectra on different regions of the centre of a drop and across its borders. In
292 transmission measurements, the sample can be measured raw or diluted. Usually, 10 spectra
293 are collected per sample. A higher number of spectral replicas can be performed to decrease
294 the standard-deviation (SD) between measurements, since the SD is proportion to $1/\sqrt{n}$,
295 where n is the number of replicas. For heterogeneously distributed samples (*e.g.*, tissues),
296 spectra should be acquired covering the sample surface as much uniformly as possible, to
297 ensure that all sources of information is contemplated in the spectral data. Samples replicas
298 are also recommended at least as triplicates. For precision estimation, at least six replicates at
299 three levels should be performed. The minimum number of samples for analysis can be
300 estimated using a power test at an 80% power¹⁹⁰. Further details regarding sampling
301 methodologies for analysing biological materials using FTIR spectroscopy can be found in
302 our previous protocols^{91,94}.

303 [Experimental design: data quality evaluation](#)

304 Before processing, the data can be assessed to identify presence of anomalous
305 behaviours or biased patterns. This can be made initially by visual inspection (*e.g.*,
306 identification of very anomalous spectra) followed by Hotelling T^2 *versus* Q residuals charts
307 using only the mean-centred spectra. PCA residuals¹⁹¹ can explored to identify biased
308 patterns, in which heteroscedastic distributions are signs of biased experimental
309 measurements; while homoscedastic distributions are associated with good sampling. Also,
310 mistakes performed during experimental data acquisition can be evaluated by R^2 values.
311 Negative R^2 indicates that the sample variance is smaller than the model residuals variance,
312 which should not happen. SNR can be estimated by dividing the power (P) of signal by the
313 power of noise, that is $SNR = P_{signal}/P_{noise} = (A_{signal}/A_{noise})^2$, where A is the amplitude;
314 or by the inverse of the coefficient of variation, when only non-negative variables are

315 measured. Collinearity can be evaluated by calculation of condition number, which is
316 naturally high for spectral data (high collinearity).

317 [Experimental design: pre-processing](#)

318 Data pre-processing is employed for maximizing the SNR. This process is
319 fundamental for correcting physical interfering, such as light scattering, different sample
320 thickness, different optical paths and instrumental noise. Therefore, the pre-processing step
321 has fundamental importance to highlight the signal of interest and reduce interfering.

322 For standardization applications, the pre-processing step is also important for
323 reducing differences between the different systems that are used. Before any additional pre-
324 processing, the biofingerprint region should be truncated (*e.g.*, 900-1800 cm^{-1}) before
325 analysis. This region contains the main absorptions from biochemical compounds and it
326 suffers minor effects of environmental variability, such as air humidity (free $\nu\text{O-H} = 3650\text{--}$
327 3600 cm^{-1} , hydrogen-bonded $\nu\text{O-H} = 3400 - 3300 \text{ cm}^{-1}$) and air CO_2 ($\nu_s\text{CO}_2 = 2350 \text{ cm}^{-1}$)¹⁹².
328 Table 3 summarizes the main pre-processing techniques for correcting noise in biologically-
329 derived datasets.

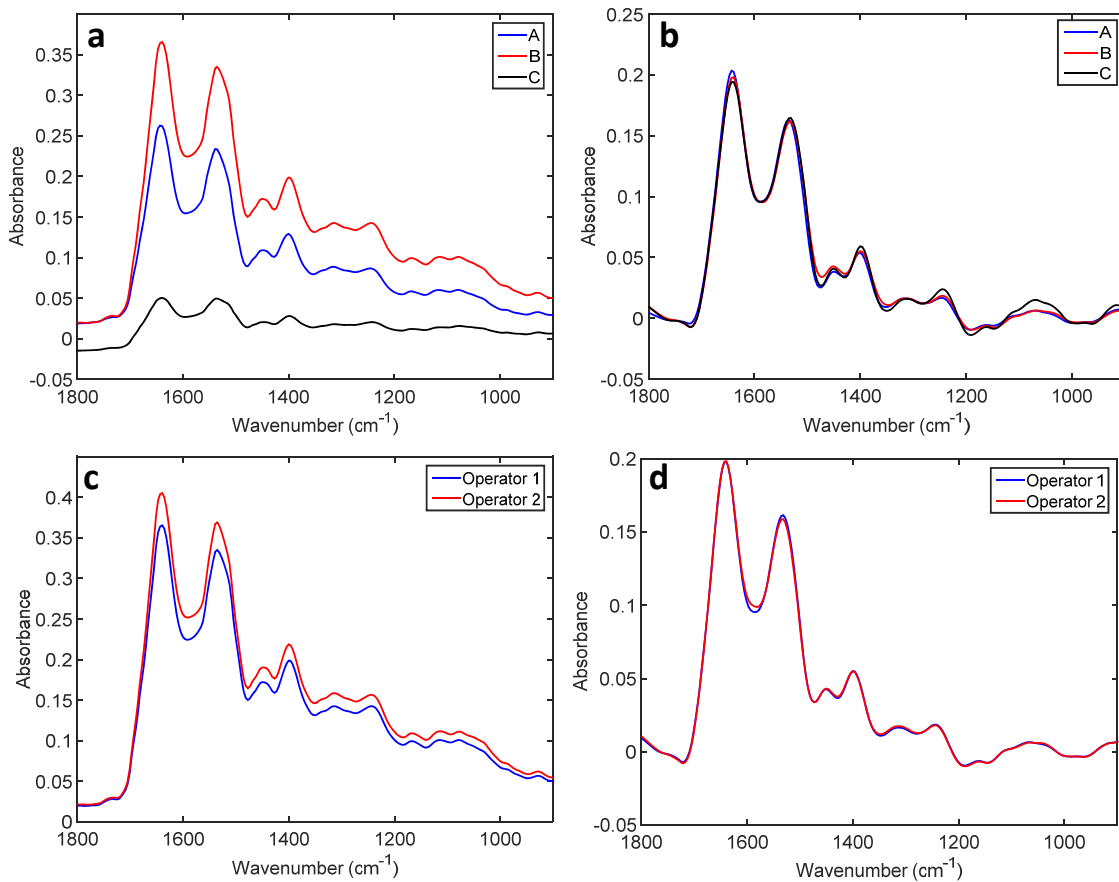
330 **Table 3.** Main pre-processing used for biologically-derived datasets.

Pre-processing	Interfering	Technique	Advantage	Disadvantage	Optimization
Savitzky-Golay smoothing ¹⁹³	Instrumental noise	ATR-FTIR, FTIR, NIR, Raman, NMR, UV-Vis	Corrects spectral noise without changing the shape of data significantly	The polynomial order and window size for polynomial fit affects the result	The polynomial function should have an order similar to the spectral data (<i>e.g.</i> , 2 nd order polynomial function for IR data) and the window size should be an odd number and not too small (keeping the noise) or too large (changing the spectral shape) The reference spectrum is regularly set as the average spectrum across all training samples
Multiplicative scatter correction (MSC) ¹⁹⁴	Light scattering (Mie scattering), different pressure over the sample when using ATR or probe, different lengths of optical path	ATR-FTIR, FTIR, NIR, Raman, NMR, UV-Vis	Corrects light scattering maintaining the same spectral shape and signal scale	Need of a reference spectrum representative of all measurements	
Standard normal variate (SNV) ¹⁹⁵	Light scattering (Mie scattering), different pressure over the sample when using ATR or probe, different lengths of optical path	ATR-FTIR, FTIR, NIR, Raman, NMR, UV-Vis; fluorescence EEM	Corrects light scattering maintaining the same spectral shape	Creates negative signals since the data are centralized to zero (y-scale)	--
Spectral differentiation ¹⁹³	Light scattering (Mie scattering), different pressure over the sample when using ATR or probe, different lengths of optical path, background absorption interfering	ATR-FTIR, FTIR, NIR, Raman, NMR, UV-Vis	Corrects light scattering and baseline problems; highlights smaller spectral differences	Changes the signal scale, shifts the data and increases noise	The order of the derivative function should be used carefully to avoid increased noise (usually 1 st or 2 nd order differentiation is preferred). The differentiation can be coupled to Savitzky-Golay smoothing
Baseline correction ¹⁹⁶	Background absorption interfering	ATR-FTIR, FTIR, NIR, Raman, NMR, UV-Vis, MS	Corrects the baseline maintaining the same spectral shape	--	There are many methods for baseline correction (<i>e.g.</i> , rubber band, automatic weighted least squares, Whittaker filter). The method chosen should be maintained consistent for all systems used
Normalization ⁹⁰	Different sample thickness and concentration	ATR-FTIR, FTIR, Raman	Avoids influence of non-desired signals among the	The normalization might hide signal differences	--

samples

between samples at
important bands, such as
Amide I and Amide II; and
also may introduce non-
linearities

331 Figure 1 depicts the effect of a pre-processing approach employed for a blood plasma
332 dataset acquired under different experimental conditions (*i.e.*, different systems and
333 operators). In this Figure, the reduction of the spectral differences between the systems is
334 evident after data pre-processing (Savitzky-Golay smoothing, MSC, baseline correction and
335 normalization).



336
337 **Figure 1.** Average (a) raw and (b) pre-processed IR spectra for healthy control samples
338 across three different systems (A, B and C). Average (c) raw and (d) pre-processed IR spectra
339 for healthy control samples across two different operators (Operator 1 and 2).

340

341 After the pre-processing techniques displayed in Table 3, scaling should be employed
342 as most classification methods require all the variables (*e.g.*, wavenumbers) in the dataset to
343 be at the same scale in order to work properly.

344 For spectral data, mean-centring (also referred as “standardization” by Hastie et al.¹⁹⁷)
345 is a very reasonable approach, after which all variables in the dataset will have zero mean.
346 When data contain values represented by different scales (*e.g.*, after data fusion using both IR
347 and Raman spectra), block-scaling should be used, where each block of data would have the
348 same sum-of-squares (normally after mean-centring).

349 Another important aspect of pre-processing is the order in which each step is applied.
350 Pre-processing should be employed in a logical order so that the next pre-processing step is
351 not affected by the previous one. For example, pure spectral differentiation cannot be
352 employed before smoothing, since the spectral differentiation will increase the original noise.
353 Therefore, smoothing should be applied before differentiation. Albeit, Savitzky-Golay routine
354 incorporates smoothing and spectral differentiation so, in practical terms, these can be
355 performed together. To summarise, the suggested order of pre-processing is as follows:

- 356 1. Spectral Truncation
- 357 2. Smoothing
- 358 3. Light scattering correction
- 359 4. Baseline correction
- 360 5. Normalization
- 361 6. Scaling

362 When using different instruments but same type of sample, the pre-processing steps
363 should be the same for the data acquired under different circumstances.

364 [Experimental design: data analysis](#)

365 **Sample splitting.** Sample splitting is fundamental for constructing a predictive chemometric
366 model. The splitting procedure can be performed manually or by computer-based
367 methodologies. Manual splitting can generate biased results, therefore computational-based
368 split is more recommended. In this case, some strategies include random selection,
369 leverage¹⁴⁷ or the KS algorithm¹⁷². KS works based on Euclidean distance calculation by
370 firstly assigning the sample with the maximum distance to all other samples to the calibration
371 set, and then by selecting the samples which are as far away as possible from the selected
372 samples to this set, until the designed number of selected samples is reached. This ensures
373 that the calibration model will contain samples that uniformly cover the complete sample
374 space, where no or minimal extrapolation of the remaining samples are necessary; avoiding
375 problems of manual or random selection, such as non-reproducibility and non-representative
376 selection. Usually, the dataset is split with 70% of the samples assigned for training, 15% for
377 validation and 15% for test. In this case, the test set is dependent on the initial group of
378 samples measured, and it is not a regular independent test set where a new set of similar
379 samples are measured.

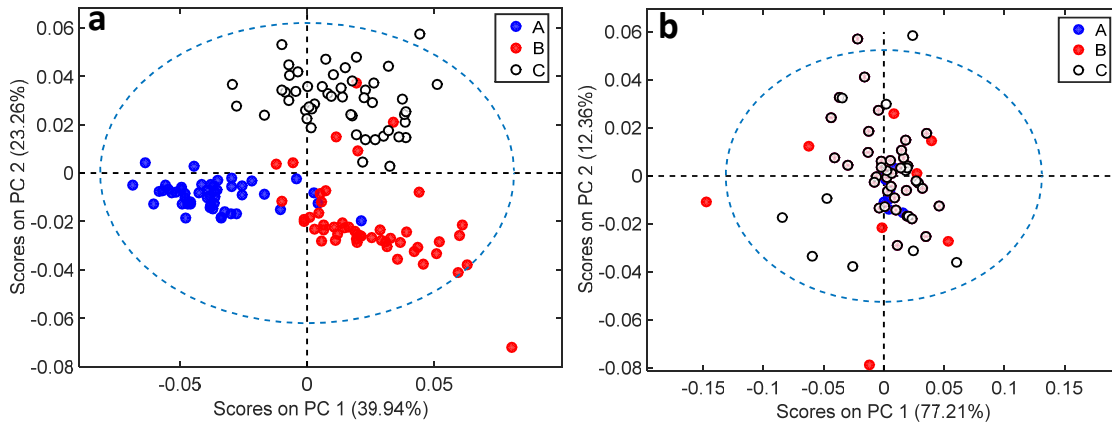
380 **Exploratory analysis.** Exploratory analysis is an important tool to provide an initial
381 assessment of the data. Using exploratory analysis, the analyst can see the clustering patterns
382 and then draw conclusions related to the nature of samples, outliers and experimental errors.
383 One of the most common techniques for exploratory analysis is principal component analysis
384 (PCA), in which the original data are decomposed into a few principal components (PCs)
385 responsible for most of the variance within the original dataset. The PCs are orthogonal to
386 each other and are generated in a decreasing order of explained variance, so that the first PC
387 represents most of the original data variance, followed by the second PC and so on¹⁹⁸.
388 Mathematically the decomposition takes the form:

389 $\mathbf{X} = \mathbf{TP}^T + \mathbf{E}$ (07)

390 where \mathbf{X} represents the pre-processed data (*e.g.*, pre-processed samples' spectra); \mathbf{T} are the
391 scores; \mathbf{P} are the loadings; and \mathbf{E} are the residuals.

392 The PCA scores represent the variance in the sample direction and they are used to
393 assess similarities/dissimilarities among the samples, thus detecting clustering patterns. The
394 PCA loadings represent the variance in the variable (*e.g.*, wavenumber) direction and they are
395 used to detect which variables show the highest importance for the pattern observed on the
396 scores. The PCA loadings are commonly employed as a tool for searching spectral markers
397 that distinguish different biological classes¹⁹⁹. The PCA residuals represent the difference
398 between the decomposed and original data and can be used to identify experimental errors.
399 Ideally, the PCA residuals should be random and close to zero, representing a heteroscedastic
400 distribution. Otherwise, they can indicate experimental bias according to a homoscedastic
401 distribution.

402 For standardization applications, PCA is a fast, intuitive and reliable tool to observe if
403 there are differences between the spectra acquired by different systems. Ideally, if the same
404 sample is measured under different conditions (different laboratories, instrument
405 manufacturers or user operators) their PCA scores should be random and completely
406 superposed. If a discrimination pattern is observed on the PCA scores, then it is indicative
407 that the data need standardization. Figure 2 illustrates a PCA scores plot from the same
408 samples (blood plasma of healthy controls) measured using three IR instruments before (Fig.
409 2a) and after (Fig. 2b) DS. Even though the samples in Fig. 2a are pre-processed, three
410 different clusters are still evident. After DS the samples measured using different systems are
411 normalized into a single cluster.



412

413 **Figure 2.** (a) PCA scores for healthy control samples across three different instruments (A, B
 414 and C) after pre-processing but before DS; (b) PCA scores for healthy control samples across
 415 three different instruments (A, B and C) after DS. The dotted blue circle shows 95 %
 416 confidence ellipse (two-sided).

417

418 **Outlier detection.** Outlier detection is important to prevent samples, which differ from the
 419 original dataset, from affecting the results using predictive models. Outliers can be attributed
 420 to experimental errors, such as inconsistent sample preparation or spectral acquisition, or to
 421 larger experimental noise, such as Johnson noise, shot noise, flicker noise and environmental
 422 noise. These samples can have large leverage for classification, masking the real signal from
 423 the samples of interest; therefore, it is advised that they be removed from the dataset used to
 424 train the predictive model.

425 To detect outliers, techniques such as Jack-knife²⁰⁰, Z-score²⁰¹ or K-modes
 426 clustering²⁰² can be utilised among others²⁰³. One of the most popular and visually intuitive
 427 technique for detecting outliers is the Hotelling T^2 vs Q residual test²⁰⁴. In this test, a chart is
 428 created using the Hotelling T^2 values in x-axis and the Q residuals in the y-axis, generating a
 429 scatter plot. The Hotelling T^2 represents the sum of the normalized squared scores, which is

430 the distance from the multivariate mean to the projection of the sample onto the PCs²⁰⁵. The
431 Q residuals represent the sum of squares of each sample in the error matrix, thus measuring
432 the residues between a sample and its projection onto the PCs²⁰⁵. All samples far from the
433 origin of this graph are considered outliers and should be removed one at a time, as the PCA
434 is highly influenced by the samples that are included in the model. Samples with high values
435 in both Hotelling T² and Q residuals are the worst outliers; while samples with high values in
436 only one of these axis are the second worst outliers. Supplementary Method 1 illustrates an
437 example for outlier detection. Squared confidence limits can be draw based on this graph;
438 however, this can hinder outlier detection. For example, in squared confidence limits at a
439 95% level, certain amount of data-points (5%) are set outside these limits.

440 **Classification.** Classification techniques are employed for sample discrimination. Using
441 chemometric analysis, one can distinguish classes of samples based on their spectral features
442 and then make further predictions based on these. The prediction capability of a classification
443 model should be evaluated with external samples (unknown samples) through the calculation
444 of figures of merit, including accuracy (proportion of samples correctly classified considering
445 true positives and true negatives), sensitivity (proportion of positives that are correctly
446 identified) and specificity (proportion of negatives that are correctly identified)²⁰⁶.

447 There are many types of classification techniques for spectral data. Table 4
448 summarizes the main classification techniques employed for biospectroscopy applications,
449 along with their advantages and disadvantages.

450

451

452

453

454 **Table 4.** Classification techniques.

Classification Technique	Advantage	Disadvantage
Linear discriminant analysis (LDA) ²⁰⁷	Simplicity, fast calculation	Needs data reduction, does not account for classes having different variance structures, greatly affected by classes having different sizes
Quadratic discriminant analysis (QDA) ²⁰⁷	Fast calculation, accounts for classes having different variance structures, not much affected by classes having different sizes	Needs data reduction, higher risk of overfitting
Partial least squares discriminant analysis (PLS-DA) ²⁰⁸	Fast calculation, high accuracy	Greatly affected by classes having different sizes, needs optimization of the number of latent variables (LVs)
K-Nearest Neighbours (KNN) ²⁰⁹	Simplicity, non-parametric, suitable for large datasets	Time consuming, needs optimization of the distance calculation method and k value, highly sensitive to the “curse of dimensionality” ¹⁹⁷
Support vector machines (SVM) ²¹⁰	Non-linear classification nature, high accuracy	High complexity, high risk of overfitting, needs optimization of kernel function and SVM parameters, time consuming
Artificial neural networks (ANN) ²¹¹	Non-linear classification nature, ability to work with incomplete knowledge, high accuracy	High computational cost, needs optimization of the number of neurons and layers, no interpretability (“black box” model)
Random forests ²¹²	Non-linear classification nature, high accuracy, relatively low computational cost	High risk of overfitting, needs optimization of the number of trees, no interpretability (“black box” model)
Deep learning approaches ²¹³	Non-linear classification nature, native feature extraction (e.g., in convolutional neural networks (CNN)), local spatial coherence (CNN), high accuracy	High computational cost, needs hyperparameter optimization, needs large datasets, time consuming, no interpretability (“black box” model)

455

456 When employing classification techniques, one must follow a parsimony order²¹⁴,
 457 where the simplest algorithms should be used first, reducing the need for more complex
 458 algorithms which would require more optimization steps. An order for using these
 459 classification algorithms is: LDA>PLS-DA>QDA>KNN>SVM>ANN>Random
 460 forests>Deep learning approaches, from the simplest to the most complex.

461 Classification algorithms can be coupled to feature extraction and feature selection
 462 techniques in order to reduce data collinearity/redundancy, thus reducing the risk of
 463 overfitting in the classifier training, and speeding up such training, as there are less variables
 464 involved. An additional benefit of such a feature extraction/selection step is to provide

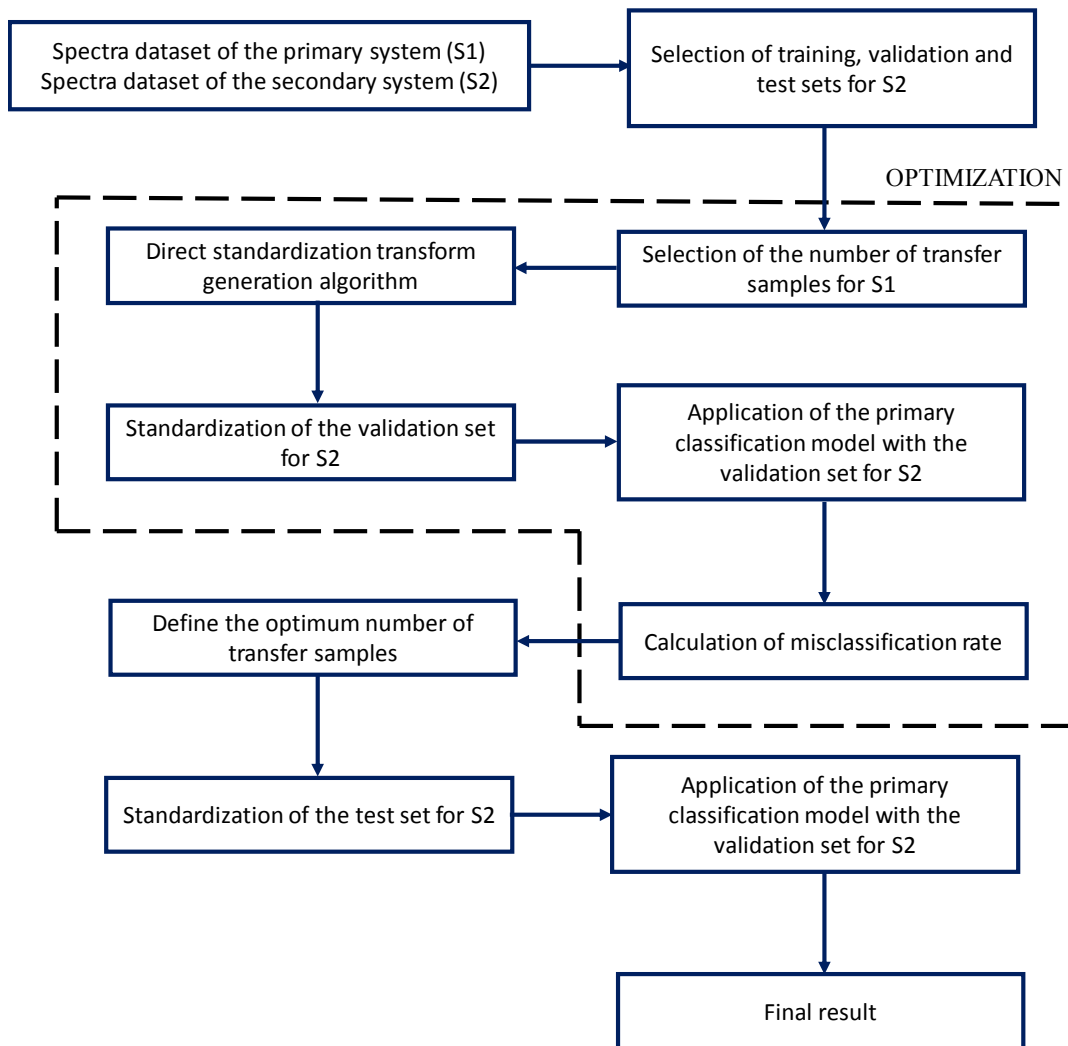
465 spectral markers identification as a “side-effect” (depending on the feature
466 extraction/selection method applied). For feature extraction, the most popular technique is
467 PCA. In this case, a PCA is firstly applied to the data, and then the PCA scores are used as
468 the input variables (instead of the wavenumbers data points) for the classification techniques
469 mentioned above²¹⁵. PLS-DA is also a feature extraction technique²⁰⁸, and normally it
470 performs better than a PCA followed by LDA, as the scores from a PCA does not necessarily
471 describe the difference between the samples, but rather the variance in the data. In PLS-DA, a
472 partial least squares (PLS) model is applied to the data in an interactive process reducing the
473 original variables to a few number of LVs, where a LDA is used for classifying the groups²¹⁶.
474 Other discriminant classifiers, in particular QDA, also could be used in this classification step
475 to circumvent problems observed with LDA. For feature selection, there are many techniques
476 commonly employed in biological datasets, including genetic algorithm (GA)²¹⁷ and
477 successive projections algorithm (SPA)²¹⁸. The variables (*e.g.*, wavenumbers) selected by
478 these techniques are used as input variables for the classification models described in Table 2.

479 An important advantage of GA is its relatively low-computational cost compared to SPA and
480 reduction of data collinearity. Furthermore, GA-based techniques are intuitive and simple to
481 understand in the algorithmic sense but they also have a non-deterministic nature and require
482 optimization of many parameters. SPA’s advantage relies on its deterministic nature, minor
483 parameter optimization and reduction of data collinearity, however, it is very time
484 consuming. For hyperspectral imaging, feature selection also can be performed by Minimum
485 Redundancy Maximum Relevance (mRMR) algorithm²¹⁹, where the selection process is
486 based on maximizing the relevance of extracted features and simultaneously minimize
487 redundancy between them.

488 **Standardization.** Data standardization should be employed when a primary classification
489 model is built and new data comes to be predicted from a secondary system (different

490 laboratory or instrument manufacturers), or when there is a change in instrument components
491 (*e.g.*, laser, gratings, etc.) or when the data of the chemometric model are acquired under
492 different circumstances (different analysts, days, instrumental settings, etc.). As previously
493 mentioned, the most common and reliable methods for data standardization are the DS and
494 PDS algorithms. These methods can be found in a few software packages (described in Table
495 3).

496 Figure 3 summarises the standardization protocol using DS applied to spectra
497 acquired under different conditions. The first step consists of applying KS algorithm for
498 selecting the number of transfer samples from the primary system as well as the number of
499 training samples for the secondary systems, which is ideally 70% of the dataset. Thereafter,
500 the DS transform generation algorithm is employed to estimate the transform matrix. The
501 validation set of the secondary system is then used with the classification model of the
502 primary system to evaluate the optimum number of transfer samples. This optimization step
503 is repeated depending on the number of transfer samples from the primary system. After this
504 number is defined, the validation set of the secondary system is finally standardized and the
505 final classification model is subsequently applied. This procedure is realized with a certain
506 number of samples measured in all instruments being standardized. This procedure should be
507 realized in as similar manner as possible to reduce spectral differences. After the model is
508 standardized and properly validated, new external samples can be measured in any of the
509 instruments and predicted by the standardized classification model.



510

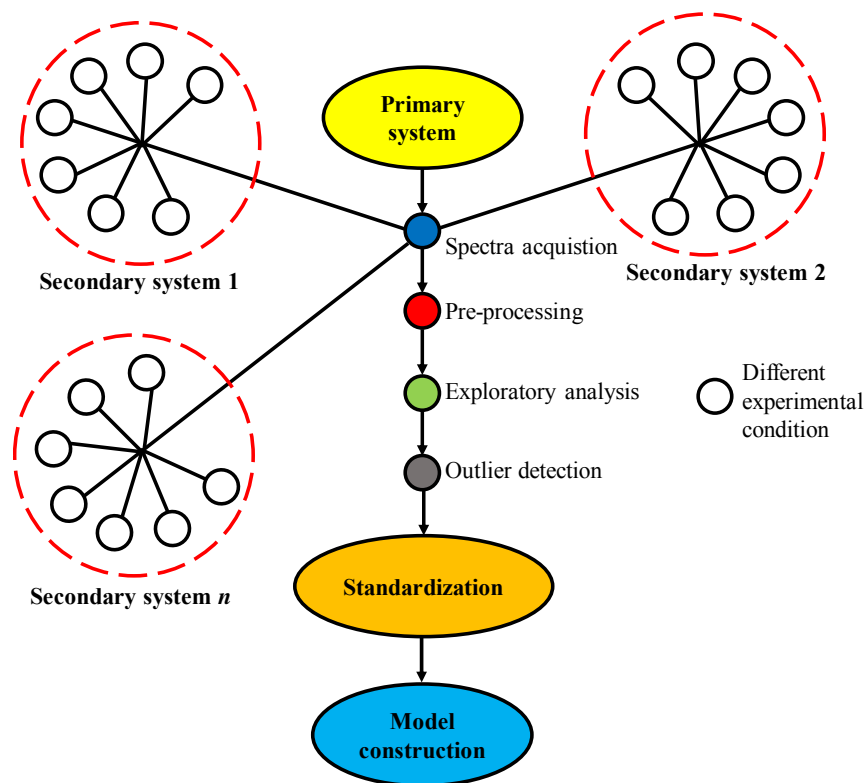
511 **Figure 3.** Flowchart for standardization using Direct Standardization (DS).

512

513 For PDS, an extra step is added after defining the number of transfer samples to
 514 estimate the optimum window size. The dashed region in Fig. 3 is repeated according to the
 515 window size.

516

517 For multi-laboratory studies the flowchart depicted in Fig. 4 illustrates how the
 standardization protocol should be employed.



518

519 **Figure 4.** Flowchart for a standardization protocol using different experimental conditions.

520 In Fig. 4, spectra acquired under different experimental conditions are used for a
 521 global standardization model. A primary system should be designated and then all spectra
 522 from secondary systems are equally pre-processed, followed by an exploratory analysis to
 523 assess samples' similarities/dissimilarities, outlier detection, standardization by the method
 524 depicted in Figure 3; the final model construction follows last. With this, all sources of
 525 variations present in different systems can be included into a general chemometric model.

526

527 **MATERIALS**

528 **REAGENTS**

- 529 • Biological samples (tissue, cells, biofluids).

530 ▲ **CRITICAL** Human samples should be collected with appropriate local institutional
531 review board for ethical approval and adhere to the Declaration of Helsinki principles.
532 Similarly, for studies involving animals, all experiments should be performed in
533 accordance with relevant guidelines and regulations. Ethical approval has to be obtained
534 before any sample collection.

- 535 • Optimal cutting temperature (OCT) compound (Agar Scientific, cat. no. AGR1180)
- 536 • Liquid nitrogen (BOC, CAS no. 7727-37-9) ! **CAUTION** Asphyxiation hazard; make
537 sure room is well ventilated. Causes burns; wear face shield, gloves and protective
538 clothing.
- 539 • Paraplast Plus paraffin wax (Thermo Fisher Scientific, cat. no. SKU502004)
- 540 • Isopentane (Fisher Scientific, cat. no. P/1030/08) ! **CAUTION** Extremely flammable,
541 irritant, aspiration hazard and toxic; use in a fume hood.
- 542 • Distilled water
- 543 • PBS (10×; MP Biomedicals, cat. no. 0919610)
- 544 • Virkon (Antec, DuPont, cat. no. A00960632)
- 545 • Trypsin–EDTA (0.05%, Sigma-Aldrich, Thermo Fisher Scientific cat. no. 25300054)

546

547 **Anticoagulants**

- 548 • EDTA (Thermo Fisher Scientific, BD Vacutainer, cat. no. 02-687-107)
- 549 • Sodium citrate (Thermo Fisher Scientific, BD Vacutainer)
- 550 • Lithium/sodium heparin (Thermo Fisher Scientific, BD Vacutainer)

551

552 **Fixative and preservative agents**

- 553 • Formalin, 10% (vol/vol; Sigma-Aldrich, cat. no. HT501128) ! **CAUTION** Potential
554 carcinogen, irritant and allergenic; use in a fume hood.

- 555 • Ethanol (Fisher Scientific, cat. no. E/0600DF/17)
- 556 • Methanol (Fisher Scientific, cat. no. A456-212) ! CAUTION Toxic vapours; use in a
- 557 fume hood.
- 558 • Acetone (Fisher Scientific, cat. no. A19-1) ! CAUTION Acetone vapors may cause
- 559 dizziness; use in a fume hood.
- 560 • ThinPrep (PreservCyt Solution, Cytoc Corp)
- 561 • SurePath (Becton Dickinson Diagnostics)

562

563 Dewaxing agents

- 564 • Xylene (Sigma-Aldrich, cat. no. 534056) ! CAUTION Potential carcinogen, irritant and
- 565 allergenic; use in a fume hood.
- 566 • Histo-Clear (Fisher Scientific, cat. no. HIS-010-010S) ! CAUTION It is an irritant.
- 567 • Hexane (Fisher Scientific, cat. no. 10764371) ! CAUTION Extremely flammable liquid,
- 568 can cause skin irritation; use protective equipment as required; use in a fume hood.

569

570 EQUIPMENT

- 571 • Microtome (Thermo Fisher Scientific, cat. no. 902100A; or cat. no. 956651)
- 572 • Wax dispenser (Electrothermal, cat. no. MH8523B)
- 573 • Sectioning bath (Electrothermal, cat. no. MH8517)
- 574 • Centrifuge (Thermo Fisher Scientific, cat. no. 75002410)
- 575 • Desiccator (Thermo Fisher Scientific, cat. no. 5311-0250)
- 576 • Desiccant (Sigma-Aldrich, cat. no. 13767)
- 577 • Laser power meter (Coherent, cat. no. 1098293)
- 578 • Spectrometer
- 579 • Computer system

580 **Substrates**

581 ▲ **CRITICAL** Substrate should be carefully chosen depending on the spectrochemical
582 approach that will be used.

- 583 • Low-E slides (Kevley Technologies, CFR)
- 584 • BaF₂ slides (Photox Optical Systems)
- 585 • CaF₂ slides (Crystran, cat. no. CAF10-10-1)
- 586 • Silicon multi-well plate (Bruker Optics)
- 587 • Glass slides (Fisher Scientific, cat. no. 12657956)
- 588 • Quartz slides (UQG Optics, cat. no. FQM-2521)
- 589 • Aluminum-coated slides (EMF, cat. no. AL134)
- 590 • Mirrored stainless steel (Renishaw, cat. no. A-9859-1825-01)

591

592 **REAGENT SETUP**

593 **Tissue** For FFPE tissue, the excised specimen is immersed in fixative (*e.g.*, formalin),
594 dehydrated in ethanol, cleared in xylene and embedded in paraffin wax. Specimens can then
595 be stored indefinitely at room temperature. For snap-frozen tissue, the specimen is immersed
596 in OCT, followed by cooling of isopentane with liquid N₂.

597 ▲ **CRITICAL** Snap-frozen tissue should be thawed before analysis. Spectroscopic analysis
598 should be performed directly after excision in case of fresh tissue to avoid sample
599 degradation.

600 **Cells** Cells can be treated with a suitable fixative or preservative solution or studied alive.

601 ▲ **CRITICAL** In case cells are fixed or stored in a preservative solution, a number of
602 washing steps using centrifugation should be followed prior to spectroscopic analysis to
603 remove unwanted signature. If cells are studied alive, optimum living conditions (*e.g.*, growth

604 medium, temperature and pH) should be maintained; washing of live cells from medium is
605 also necessary.

606 **Biofluids** Biofluids can be collected in designated, sterile tubes using standard operating
607 procedures to achieve uniformity of performance. Preparation of biofluids depends on the
608 sample type and the experiment's objective. If cellular material is not directly studied, it
609 should be removed from the biofluid before storage. Biofluids can be analysed right after
610 their collection or stored at a -80°C freezer.

611 ▲ **CRITICAL** If biofluids have been stored in a freezer, it is essential that they are fully
612 thawed before acquiring aliquots for spectroscopic analysis.

613 ▲ **CRITICAL** Users are advised to store biofluids in smaller, single-use aliquots at -80°C to
614 avoid repeated freeze-thaw cycles.

615

616 EQUIPMENT SETUP

617 The user can choose from a range of different instrumental setups and spectral acquisition
618 modes. General information about FTIR systems is provided below. For more details about
619 equipment setup see refs.^{91,94,95}.

620 The FTIR spectrometer can be left on for long periods of time. Before spectral acquisition,
621 the user should check the interferogram signal for amplitude and position and keep a record
622 of the measurements.

623 ▲ **CRITICAL** For detectors that require a prior cooling step using liquid nitrogen (*e.g.*,
624 mercury cadmium telluride (MCT) detectors), the signal should be allowed to stabilize for
625 approximately 10 min before data collection.

626 ▲ **CRITICAL** In case that the interferogram signal deviates from the last measurement, re-
627 alignment or part replacement may be required.

628 **Software:** Software for spectral acquisition is typically provided by the manufacturer.
629 Software packages for spectral analysis and data standardization are provided in Table 3.

630 PROCEDURE

631 Sample preparation

632 1| Prepare the biological samples for spectrochemical analysis using the following steps:
633 option A for FFPE tissue samples, option B for snap-frozen or fresh tissue samples, option C
634 for cells and option D for biofluids.

635 ▲ **CRITICAL** Sample preparation is briefly presented in this protocol. More details about
636 sample preparation can be found in ref.^{91,94,95}.

637 (A) Tissue (FFPE) • **TIMING 1-1.5 h**

638 (i) Acquisition of FFPE tissue blocks.

639 (ii) Whole tissue block has to be sectioned using a microtome to obtain tissue sections
640 at desired thickness (2-10 µm).

641 ▲ **CRITICAL** Cooling of the tissue on an ice block allows easier sectioning.

642 (iii) Tissue ribbons are floated in a warm H₂O bath and then deposited onto the
643 substrate of choice.

644 (iv) The tissue slide is then allowed to dry either at room temperature (30 min) or in a
645 60°C oven (10 min).

646 ▲ **CRITICAL** The tissue slide may be dried in the oven for longer periods of time,
647 depending on the type of tissue, to ensure optimal melting of the wax initially.

648 (v) Dewaxing is then performed by three sequential immersions in a dewaxing reagent
649 such as fresh xylene, Histo-Clear solution or hexane (at least 5 min).

650 ▲ **CRITICAL** Thorough dewaxing is important for eliminating all spectral peaks attributed
651 to paraffin.

652 (vi) Tissue slide is immersed in acetone or ethanol (5 min) to remove the xylene and
653 then left to air-dry.

654 ■ **PAUSE POINT** Slides can be stored in a desiccator at room temperature for at least 1
655 year.

656 **(B) Tissue (Snap-frozen or fresh) • TIMING 2 h + drying time (3 h for FTIR only)**

657 ▲ **CRITICAL** Snap-frozen tissue can be stored at -80°C for several months.

658 ▲ **CRITICAL** For fresh tissue, proceed to step 1B(iii).

659 (i) Acquire snap-frozen tissue from freezer and place onto a cryostat (30 min) to allow
660 the tissue to reach the cryostat's temperature (-20°C).

661 (ii) Tissue block can be sectioned using the cryostat to obtain tissue sections at desired
662 thickness (8-10 µm).

663 (iii) The tissue sections are deposited onto an appropriate substrate before spectra are
664 collected.

665 ▲ **CRITICAL** For FTIR studies the tissue sections need to dry for at least 3 h to remove the
666 H₂O interference with the IR spectra.

667 ▲ **CRITICAL** Exposure to light should be minimised to prevent sample degradation due to
668 oxidation.

669 **(C) Cells (fixed or live) • TIMING 30 min + desiccation time (3 h for FTIR only)**

670 ▲ **CRITICAL** If cells are studied live proceed to step 1C(ii)

671 (i) Fixed cells need to be washed from the fixative or preservative solution to remove
672 any spectral interference in the fingerprint region. Three sequential washes with distilled H₂O
673 or PBS have been shown to remove unwanted peaks.

674 (ii) Live cells in suspension have to be detached from the growth substrate using
675 trypsin and then washed from the medium and trypsin with PBS (×3 times).

676 ▲ **CRITICAL** All reagents should be warmed to 37°C to reduce the shock to cells and
677 maintain morphology.

678 (iii) After the final wash, the remaining cell pellet is resuspended in distilled H₂O and
679 mounted on a substrate of choice.

680 ▲ **CRITICAL** The final suspension of cells should be evenly deposited on the slide either
681 by cytospinning or by micro-pipetting.

682 ▲ **CRITICAL** For FTIR studies the sample needs to dry for at least 3 h.

683 **(D) Biofluids (frozen or fresh) • TIMING 5 min + thawing (20 min) + drying (1-1.5 h)**

684 ▲ **CRITICAL** If biofluids are analysed fresh, immediately after collection, continue to step
685 1D(ii).

686 (i) Acquire biofluids from the -80°C freezer and allow them to fully thaw.

687 (ii) Mix or gently vortex the sample before obtaining the desired volume for analysis.

688 ▲ **CRITICAL** Only a small amount of the biofluid is typically required for spectroscopic
689 studies (1-100 µL). However, this depends and should be tailored according to the study and
690 experimental design.

691 (iii) Deposit the biological fluid onto an appropriate substrate.

692 ▲ **CRITICAL** For ATR-FTIR spectroscopic studies, an alternative option is to deposit the
693 sample directly on the ATR crystal instead of a substrate if the instrumentation setting allows
694 (*i.e.*, if crystal is facing upwards). However, if the sample is sufficiently thick (>2-3 μm) to
695 avoid substrate interference, then the use of a holding substrate is advantageous as it allows
696 measurements from multiple locations as well as longer storage.

697 ▲ **CRITICAL** For FTIR studies the sample needs to dry adequately before spectroscopic
698 analysis (50 μl dry within approximately 1 h at room temperature). Drying can be sped up by
699 using a gentle stream of air.

700 Spectral acquisition

701 2| Spectrochemical information can be collected as follows for FTIR spectroscopy.

702 ▲ **CRITICAL** Spectral acquisition is briefly presented in this protocol. More details can be
703 found in ref.^{91,94,95}.

704 FTIR spectroscopy • **TIMING 2 - 5 min per spectrum**

705 (i) Settings should be optimised before a new study to increase the SNR (see
706 ‘Experimental: spectral acquisition’).

707 ▲ **CRITICAL** Some of the parameters that need to be adjusted include the resolution,
708 spectral region of interest, co-additions, aperture size, interferometer mirror velocity, and
709 interferogram zero-filling.

710 (ii) Depending on the sampling mode that has been chosen (ATR-FTIR, transmission
711 or transflection), sample is deposited onto the appropriate holding substrate.

712 (iii) Load the sample and visualise the region of interest; information can then be
713 acquired either as point map or as image maps.

714 ▲ **CRITICAL** Typically, 5-25 point spectra are collected per sample while for image maps
715 the step size should be the same or smaller than the selected aperture size divided by two.
716 Sampling can be performed with 6 replicates in 3 levels.

717 ▲ **CRITICAL** A background spectrum should be acquired before every sample to account
718 for atmospheric changes.

719 ▲ **CRITICAL** To improve reproducibility and decrease differences between the data
720 collected by different operators, the spectral resolution should be set constant, since it can
721 cause major differences between data collected across different experimental setups.

722 ▲ **CRITICAL** The pressure applied on the sample in the ATR mode affects the signal
723 intensity (*i.e.*, absorbance) between data collected by different instruments and operators.
724 Thus, the pressure applied on the sample should be as closest as possible across different
725 experimental setups to reduce differences between the spectra collected.

726 ■ **PAUSE POINT** Save the acquired data in a database until further analysis.

727 **Data quality evaluation** ● **TIMING 15 min – 4 h (depending on the size of the dataset)**

728 ▲ **CRITICAL** Before pre-processing, the raw data can be evaluated using some quality tests
729 to identify anomalous spectra or biased patterns. This can be made by visual inspection of the
730 collected spectra followed by Hotelling T^2 *versus* Q residuals charts using only the mean-
731 centred data, and analysis of PCA residuals.

732 **Data pre-processing** ● **TIMING 15 min – 4 h (depending on the size of the dataset)**

733 ▲ **CRITICAL** Steps 1-6 below can vary depending on the nature of the dataset. Table 1
734 provides more details about these pre-processing steps. In case of an ATR-FTIR dataset
735 acquired under different experimental conditions, the pre-processing method should follow
736 this order:

- 737 **1. Cutting at biofingerprint region (900-1800 cm⁻¹).** The spectra should be truncated
738 to the biofingerprint region to reduce atmospheric interference.
- 739 **2. Savitzky-Golay smoothing for removing spectral-noise.** Window size varies
740 according to the size of the spectra dataset (*e.g.*, wavenumber). The window size
741 should be an odd number and the analyst should vary it from 3 to 21 and observe how
742 the spectra change (in shape) and how the noise is reduced. The smallest window that
743 removes the noise considerably whilst maintaining the original spectral shape should
744 be used. Using a spectral resolution of 4 cm⁻¹, the biofingerprint region (900-1800 cm⁻¹)
745 usually contains 235 wavenumbers. In that case, a window size of 5 points should
746 be used. The polynomial order for Savitzky-Golay fitting should be 2nd order for IR
747 spectroscopy due to the band shape.
- 748 **3. Light scattering correction using either multiplicative scatter correction (MSC),**
749 **SNV or 2nd derivative.** The user should prioritize MSC or SNV as these methods
750 maintain the spectral scale and original spectral shape. In case of unsatisfactory
751 results, 2nd derivative should be then employed.
- 752 **4. Baseline correction using automatic weighted least squares or rubber band**
753 **baseline correction.** If spectral differentiation is applied as light scattering correction
754 method, baseline correction is not necessary.
- 755 **5. Normalization** to the amide I peak, amide II peak or vector normalization (2-Norm,
756 length = 1) should be applied to correct different scales across spectra (*e.g.*, due to
757 different sample thicknesses when using FTIR in transmission mode).
- 758 **6. Scaling (*i.e.*, for each variable, mean-centring followed by division by the**
759 **variable standard deviation).** In case of data fusion, block-scaling should be used.

760 Data analysis

761 **(A) Exploratory analysis. • TIMING 1h – 4 d (depending on the data size)**

762 Exploratory analysis should be primarily conducted using PCA. The PCA scores plot (PC1 vs
763 PC2) should be used for identification of the need of a standardization procedure.

764 **(B) Outlier detection. • TIMING 1h – 1 d (depending on the data size)**

765 Apply PCA to the dataset and then estimate the Q residuals and Hotelling T^2 values. Use the
766 chart of Q residuals *versus* Hotelling T^2 to identify outliers. The outliers (*e.g.*, cosmic rays,
767 artefacts, low signal spectra and substrate only (non-tissue) spectra) should be removed from
768 the data set before proceeding to the next steps.

769 **(C) Sample split. • TIMING 1 – 4 h (depending on the data size)**

770 Sample split should be performed before construction of standardization of multivariate
771 classification models. The samples can be split into training (70%) and test (30%) sets, using
772 a cross-validated model; or split into training (70%), validation (15%) and test (15%) sets
773 without using cross-validation. To maintain consistency and account for a well-balanced
774 training model, KS algorithm should be employed.

775 **(D) Standardization. • TIMING 1h – 4 d (depending on the data size)**

776 ▲ **CRITICAL** Standardization methods should be employed in the following order: DS >
777 PDS. The data from the secondary response should be separated into training (70%),
778 validation (15%) and test (15%) sets using KS algorithm. The number of transfer samples
779 should be firstly optimized using the validation set from the secondary response. Then, when
780 employing PDS, the window size should be optimized according to the size of the dataset.

781 (i) DS should be employed varying the number of transfer samples from 10-100% of
782 the training set from the primary system. The validation set from the secondary instrument

783 should be used to find the optimum number of transfer samples using the misclassification
784 rate as cost function.

785 (ii) PDS should be employed using the optimum number of samples found with DS.
786 Different window sizes should be tested using the validation set from the secondary system
787 with the misclassification rate as cost function. The window size should vary from 3-29 for a
788 spectral set with resolution of 4 cm^{-1} in the biofingerprint region (235 variables).

789 **(E) Model construction. • TIMING 1h – 4 d (depending on the data size)**

790 ▲ **CRITICAL** Feature extraction (*e.g.*, by means of PCA) or feature selection (*e.g.*, by
791 means of GA or SPA) should be employed to reduce data collinearity and speed up data
792 processing and analysis time. PLS-DA is already a feature extraction method, thus the
793 performance of prior feature extraction is not necessary in this case. The classification
794 technique employed must follow a parsimony order: LDA>PLS-
795 DA>QDA>KNN>SVM>ANN>Random forests>Deep learning approaches.

796 (i) Apply the feature extraction or selection technique. The optimization of the
797 number of PCs during PCA can be performed using an external validation set (15% of the
798 original data set) or using cross-validation (leave-one-out for small dataset [≤ 20 samples] or
799 venetian blinds [sample splitting: 10] for large datasets [> 20 samples]). GA should be
800 realized three-times starting from different initial populations and the best result using an
801 external validation set (15% of the original data set) should be used. Cross-over probability
802 should be set for 40% and mutation probability should be set for 1-10% according to the size
803 of the dataset.

804 (ii) The classification method should be employed using optimization with an external
805 validation set or cross-validation, especially for selecting the number of latent variables of
806 PLS-DA and the kernel parameters for SVM. The kernel function for SVM should be RBF

807 kernel, due to its adaptation to different data distributions. To avoid overfitting, cross-
808 validation should be always performed during model construction to estimate the best RBF
809 parameters.

810 ? TROUBLESHOOTING

811 **Spectral acquisition:** Spectral resolution, spectral range, SNR and signal aperture should be
812 optimized during experimental setup. Operators using different systems should try to keep
813 these parameters constant to reduce spectral differences.

814 **Data pre-processing:** To reduce spectral differences, the same data pre-processing should be
815 applied for spectra acquired in different systems.

816 **Standardization:** To improve the prediction capability of the classification model, the
817 primary system used should be the one with highest spectral resolution and smallest noise,
818 since all data from the secondary systems will be standardized to this pattern.

819 • TIMING

820 **Sample preparation:**

821 (A) Tissue (FFPE): 1-1.5 h

822 (B) Tissue (Snap-frozen or fresh): 2 h + drying time (3 h)

823 (C) Cells (fixed or live): 30 min + desiccation time (3 h)

824 (D) Biofluids (frozen or fresh): 5 min + thawing (20 min) + drying (1-1.5 h)

825 **Spectral acquisition:** 1 s – 5 min per spectrum (depending on the instrument and spectral
826 acquisition configurations)

827 **Data pre-processing:** 15 min – 4 h

828 **Data analysis:**

829 (A) Exploratory analysis: 1 h – 4 d

830 (B) Outlier detection: 1 h – 1 d

831 (C) Standardization: 1 h – 4 d

832 (D) Model construction: 1 h – 4 d

833 ANTICIPATED RESULTS

834 A pilot study was conducted to evaluate the effect of different instrument
835 manufacturers and operators towards spectral acquisition of healthy controls and ovarian
836 cancer samples based on blood plasma (5 healthy controls with 10 spectra per sample; 5
837 ovarian cancers with 10 spectra per sample) for a binary classification model using ATR-
838 FTIR spectroscopy. All specimens were collected with ethical approval obtained at Royal
839 Preston Hospital UK (16/EE/0010). Table 4 summarizes the experimental conditions in
840 which the experiments were performed.

841 **Table 4.** Experimental conditions for pilot study.

Instrument	Operator	Spectral range	Number of co-additions	Spectral resolution	Room temperature	Air humidity
A	1	4000-400 cm ⁻¹	32	4 cm ⁻¹	23.0°C	23%
	2	4000-400 cm ⁻¹	32	4 cm ⁻¹	23.4°C	26%
B	1	4000-400 cm ⁻¹	32	4 cm ⁻¹	24.0°C	26%
	2	4000-400 cm ⁻¹	32	4 cm ⁻¹	24.9°C	24%
C	1	4000-400 cm ⁻¹	48	4 cm ⁻¹	22.5°C	28%
	2	4000-400 cm ⁻¹	48	1 cm ⁻¹	22.8°C	26%

842

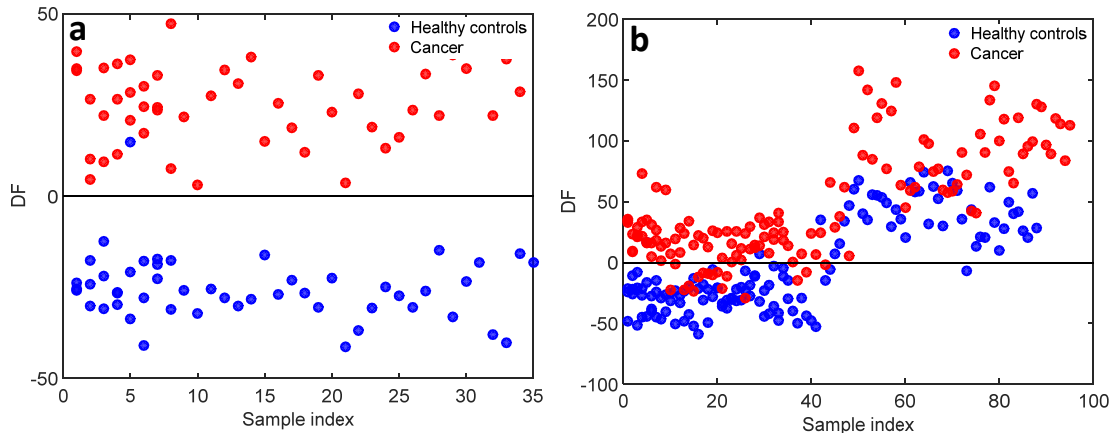
843 Instrument A and B were Bruker Tensor 27 with an HELIOS ATR attachment while
844 instrument C was an ATR-FTIR Thermo Scientific Nicolet iS10. The spectra were collected
845 for the same types of samples within three different days (operator 1: instrument A in day 1,
846 instrument B in day 3, and instrument C in day 2; operator 2: instrument A in day 2,
847 instrument B in day 1, and instrument C in day 3) and across two different laboratories
848 (instrument A and B in laboratory 1 and instrument C in laboratory 2). Each operator
849 prepared the samples individually from the same bulk, and measured them individually.
850 Spectral acquisition times were around 30 s for instruments A and B, and 40 s for instrument
851 C.

852 **(A) Effect of different instruments**

853 Three different ATR-FTIR spectrometers were used to analyse the samples. Data
854 were pre-processed by truncating at the biological fingerprint region (900-1800 cm^{-1}),
855 followed by Savitzky-Golay smoothing (window of 15 points, 2nd order polynomial
856 function), MSC, baseline correction using automatic weighted least squares and vector
857 normalization (2-Norm, length = 1). Each data set (A, B and C) was pre-processed
858 individually. The raw and pre-processed spectra for healthy controls and ovarian cancer
859 samples are depicted in Supplementary Material 1. All spectra collected by the three
860 instrument maintained the same spectral shape, indicating that the chemical information
861 stayed the same; however, large differences between the absorbance intensity were observed
862 between instrument C and the others (A, B), being caused due to different pressures applied
863 on the sample in the ATR module. The pressure applied to keep the sample in contact with
864 the ATR crystal directly affects the spectral signal intensity, which for instrument A and B
865 (same manufactures) were somewhere controlled by a contra weight, while for instrument C
866 the pressure was set based on a mechanical screw on the device, thus being biased by the
867 operator usage. The absorbance intensity variation between A and B is observed for this same
868 reason, but in a minor scale. Outlier detection was performed using a Hotelling T^2 versus Q
869 residual test (Supplementary Material 1).

870 **(i) Classification.** Classification was performed using PCA-LDA (10 PCs, explained
871 variance of 99.21%). Fig. 5a depicts the discriminant function (DF) score plot for PCA-LDA
872 using only the primary system (ATR-FTIR A). As observed, there is an almost perfect
873 separation between the samples from the two classes (accuracy = 100%, sensitivity = 100%,
874 specificity = 100%). However, when the spectra acquired using instruments B and C are
875 predicted using the model for A, the results decreased significantly (accuracy = 66.7%,

876 sensitivity = 83.2%, specificity = 48.9%) (Fig. 5b), necessitating the use of a standardization
877 procedure.



878

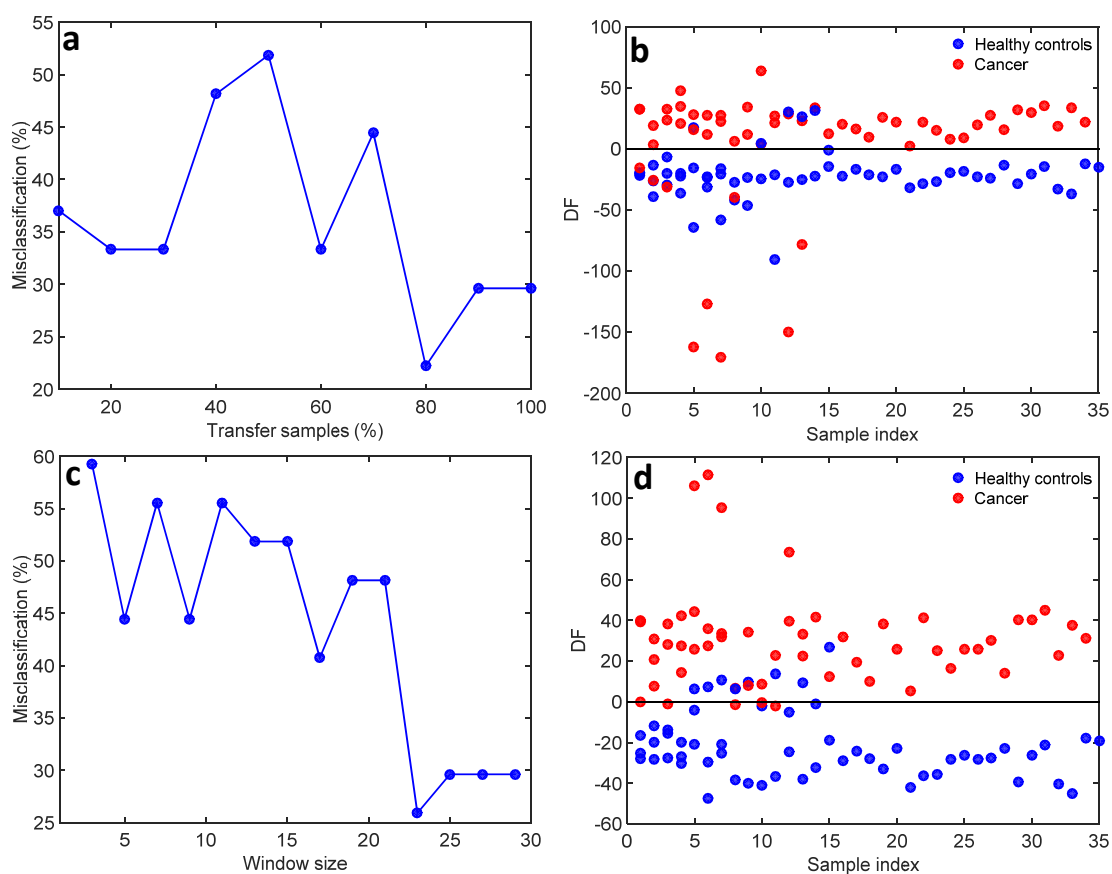
879 **Figure 5.** (a) DF plot of the PCA-LDA model for the primary system; (b) DF plot of the
880 PCA-LDA model for the primary system predicting the samples from the secondary systems.

881

882 **(ii) Standardization.** Standardization was employed using both DS and PDS in order
883 to compare the two methods. The number of transfer samples for DS was optimized
884 according to the misclassification rate obtained for the validation set using the secondary
885 system (Fig. 6a). An optimum number corresponding to 80% of the samples in the training
886 set of the primary system (55 transfer samples) was obtained, resulting to a misclassification
887 rate of 22.2% in the validation set of the secondary system. This improved the accuracy
888 (77.8%) and specificity (80.0%). Sensitivity decreased to 75.0%, which is an acceptable
889 value. The results after DS are better balanced than without standardization. Fig. 6b shows
890 the DF plot for the PCA-LDA model using the training of the primary system and prediction
891 with the secondary system after DS.

892 PDS was also applied. The number of transfer samples was maintained as 55 (80% of
893 the primary training set) and the window size was optimized by using the validation set of the

894 secondary system. An optimum window size of 23 wavenumbers was selected with a
 895 misclassification rate of 25.9% (Fig. 6c). The accuracy, sensitivity and specificity using PDS
 896 were 74.1%, 71.4% and 75.0%, respectively. The DS presented a slightly higher performance
 897 than PDS for this dataset. However, DS generated some outliers not observed before, while
 898 PDS did not. Thus, in general, PDS provided a better standardization of the data. The PCA-
 899 LDA DF plot after PDS is depicted in Fig. 6d.



900

901 **Figure 6.** (a) Misclassification rate in % for the validation set of the secondary system
 902 varying the number of transfer samples in % from the primary system for DS optimization;
 903 (b) DF plot of the PCA-LDA model for the primary system predicting the validation set from
 904 the secondary system after DS; (c) Misclassification rate in % for the validation set of the
 905 secondary system varying the window size for PDS optimization; (d) DF plot of the PCA-

906 LDA model for the primary system predicting the validation set from the secondary system
907 after PDS.

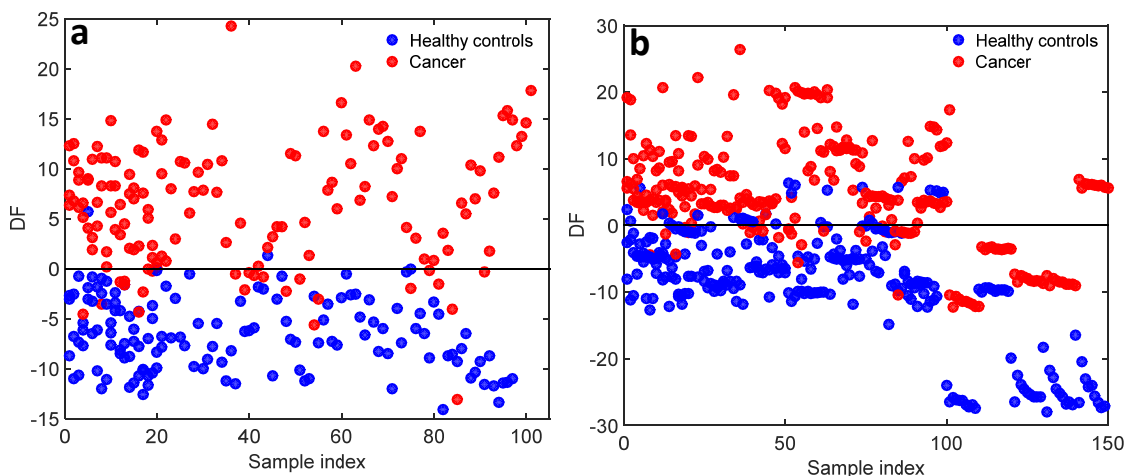
908 **(B) Effect of different operators**

909 The effect of different user operators acquiring spectra from the same samples using
910 the same instruments was also evaluated. Similarly to before, data were pre-processed by
911 cutting the biological fingerprint region (900-1800 cm^{-1}), followed by Savitzky-Golay
912 smoothing (window of 15 points, 2nd order polynomial function), MSC, baseline correction
913 using automatic weighted least squares and vector normalization (2-Norm, length = 1). Each
914 dataset was pre-processed individually. All raw and pre-processed spectra varying operators
915 are depicted in Supplementary Material 1. Outlier detection was performed using a Hotelling
916 T^2 versus Q residual test (Supplementary Material 1). The PCA scores plots for the pre-
917 processed spectra are depicted in Supplementary Material 1. The main difference between the
918 operators was observed for instrument C (Supplementary Material 1, Figure S5e), since the
919 spectral resolutions used by them were different, which can cause major data distortion.

920 **(i) Classification.** Classification was performed using PCA-LDA (10 PCs, explained
921 variance of 98.62%). Fig. 7a depicts the DF score plot for PCA-LDA using only the primary
922 system (Operator 1). There is a significant separation between the samples from the two
923 classes (accuracy = 88.4%, sensitivity = 77.3%, specificity = 100%). When the spectra
924 acquired by Operator 2 are predicted using the model for Operator 1, the results decreased
925 (accuracy = 75.6%, sensitivity = 66.7%, specificity = 84.6%) (Fig. 7b), which again
926 necessitates the use of a standardization procedure.

927

928



929

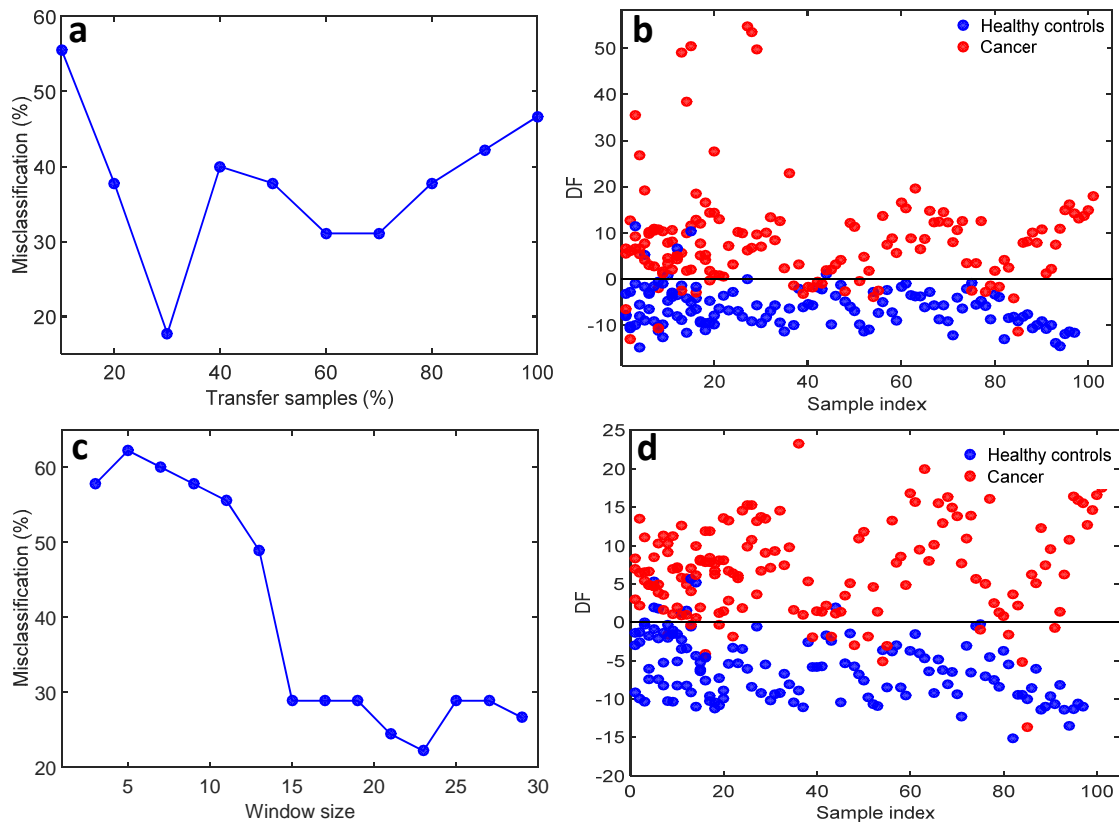
930 **Figure 7.** (a) DF plot of the PCA-LDA model for the primary system (Operator 1); (b) DF
 931 plot of the PCA-LDA model for the primary system predicting the samples from the
 932 secondary system (Operator 2).

933

934 **(ii) Standardization.** DS and PDS were employed as standardization methods. The
 935 number of transfer samples for DS was optimized according to the misclassification rate
 936 obtained for the validation set using the secondary system (Operator 2) (Fig. 8a). An
 937 optimum number of 59 transfer samples (30% of the samples in the training set of the
 938 primary system [Operator 1]) was obtained, resulting in a misclassification rate of 17.8% in
 939 the validation set of the secondary system. This improved the accuracy (82.2%), sensitivity
 940 (69.6%) and specificity (95.5%) compared to the results without DS. Fig. 8b shows the DF
 941 plot for the PCA-LDA model using the training of the primary system and prediction with the
 942 secondary system after DS.

943 The number of transfer samples was maintained as 59 for PDS; and the window size
 944 was optimized by using the validation set of the secondary system. An optimum window size
 945 of 23 wavenumbers was selected with a misclassification rate of 22.2% (Fig. 8c). The

946 accuracy, sensitivity and specificity using PDS were 77.8%, 100% and 54.5%, respectively.
 947 Although DS obtained an average better classification performance than PDS for this dataset,
 948 it also generated some outliers as mentioned before. For this reason, the results after PDS
 949 seem better standardized. The PCA-LDA DF plot after PDS is depicted in Fig. 8d.



950

951 **Figure 8.** (a) Misclassification rate in % for the validation set of the secondary system
 952 (Operator 2) varying the number of transfer samples in % from the primary system (Operator
 953 1) for DS optimization; (b) DF plot of the PCA-LDA model for the primary system
 954 predicting the validation set from the secondary system after DS; (c) Misclassification rate in
 955 % for the validation set of the secondary system varying the window size for PDS
 956 optimization; (d) DF plot of the PCA-LDA model for the primary system predicting the
 957 validation set from the secondary system after PDS.

958

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963 [Author contributions](#)

964 F.L.M. is the principal investigator who conceived the idea for the manuscript;
965 C.L.M.M. and M.P. wrote the manuscript. All co-authors contributed recommendations and
966 provided feedback and changes to the manuscript; and, C.L.M.M., M.P. and F.L.M. brought
967 together the text and finalized the manuscript.

968 [Competing financial interests](#)

969 The authors declare no competing financial interest.

970 [Data availability statement](#)

971 The datasets generated during and/or analysed during the current study are available
972 from the corresponding author on reasonable request.

973

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Supplementary Material 1

Additional results from pilot study

A. Effect of different instruments

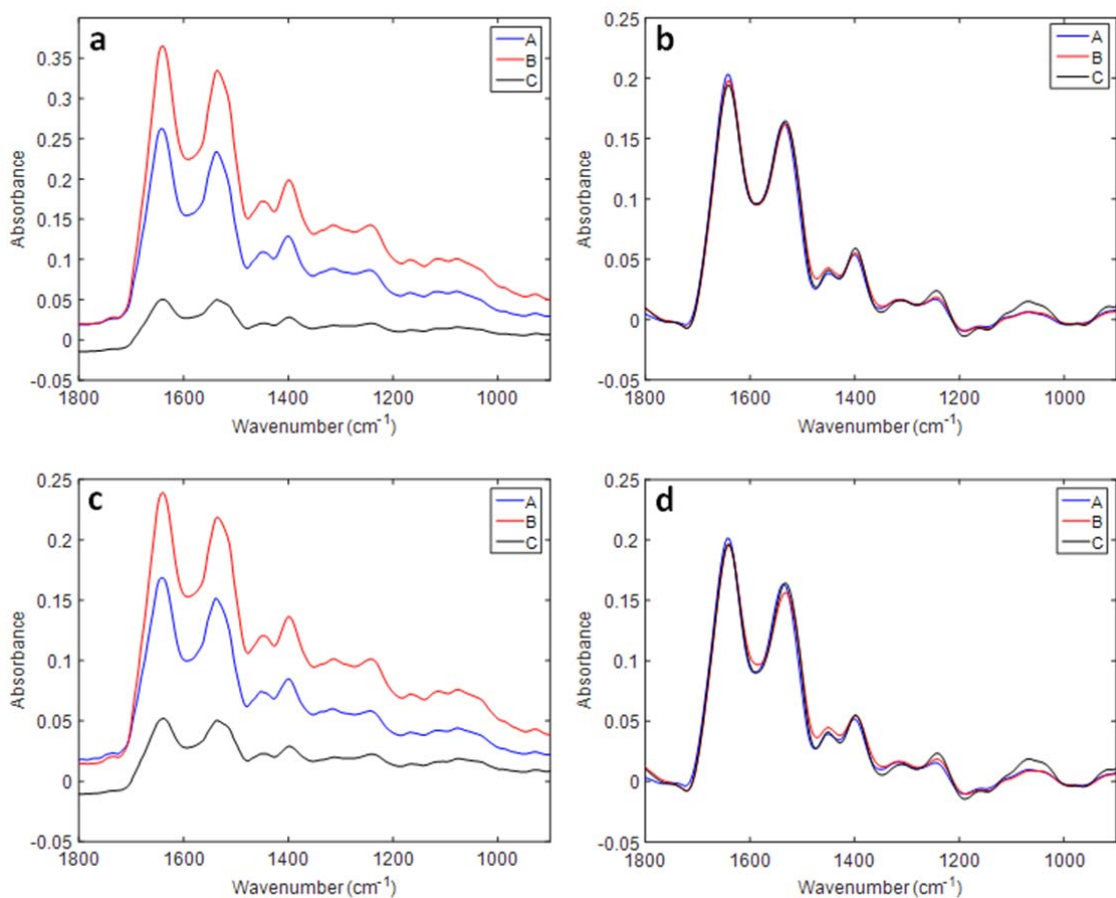


Figure S1. Average (a) raw and (b) pre-processed spectra for healthy controls samples; average (c) raw and (d) pre-processed spectra for cancer samples across three different instruments (A, B and C).

A. Effect of different instruments

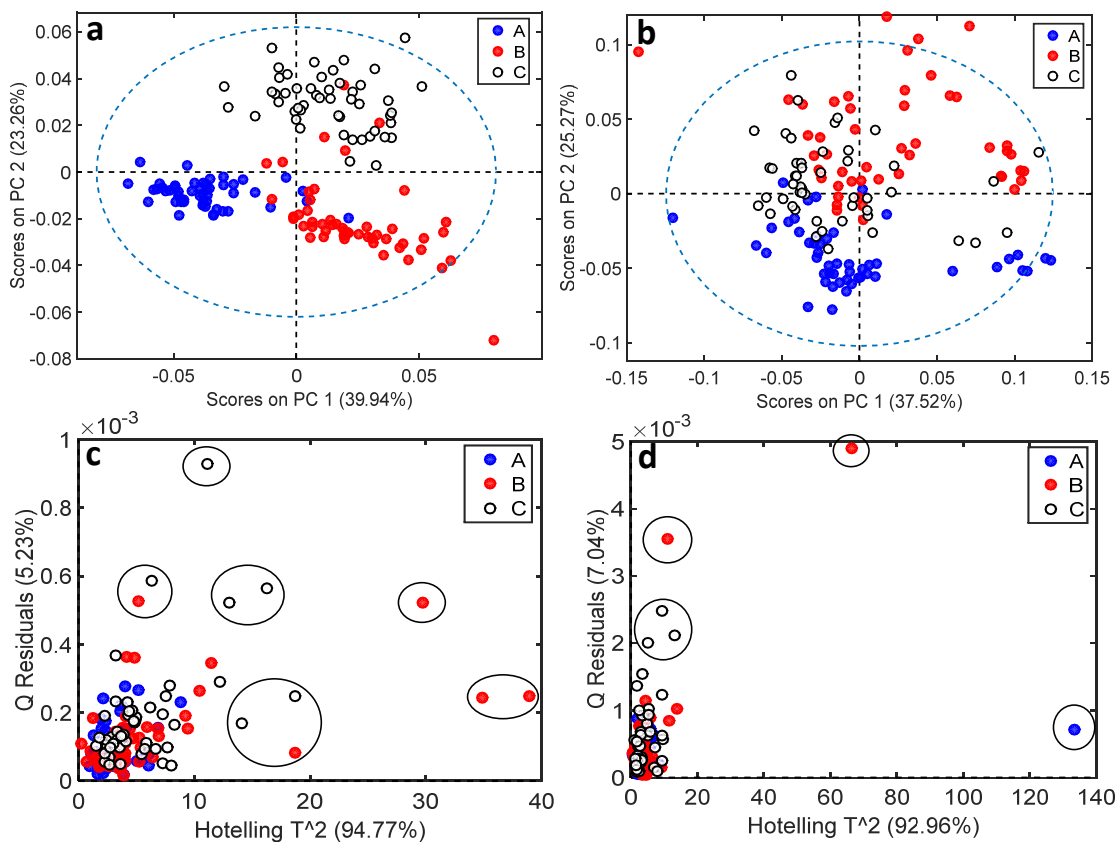


Figure S2. (a) PCA scores for healthy control samples according to the instrument used for spectra acquisition (A, B and C); (b) PCA scores for cancer samples according to the instrument used for spectra acquisition (A, B and C); (c) Hotelling T^2 versus Q residual test for healthy control samples according to the instrument used for spectra acquisition (A, B and C) based on a PCA using 5 PCs (94.77% cumulative variance); (d) Hotelling T^2 versus Q residual test for cancer samples according to the instrument used for spectra acquisition (A, B and C) based on a PCA using 5 PCs (92.96% cumulative variance). Circled samples in (c) and (d) indicate outliers removed. Confidence ellipse was 95%, depicted in blue in (a) and (b).

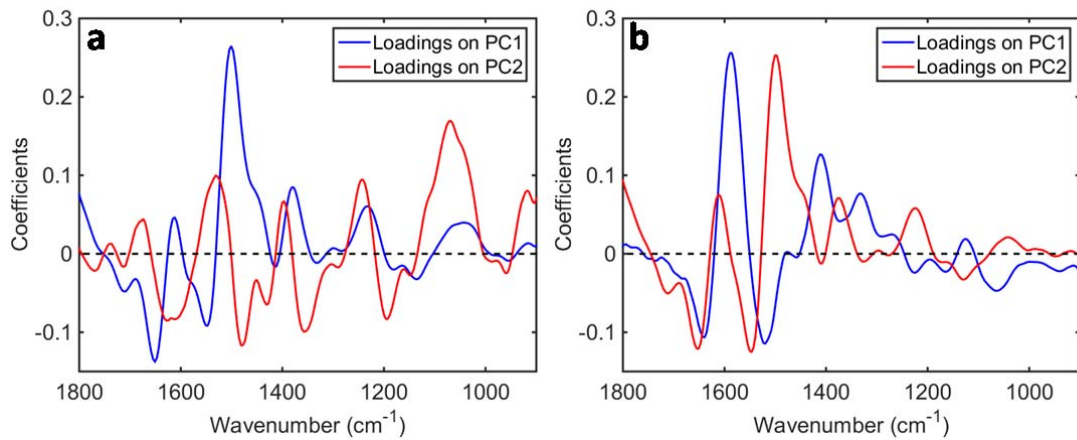


Figure S3. (a) PCA loadings for healthy control samples measured in different instruments (A, B and C); (b) PCA loadings for cancer samples measured in different instruments (A, B and C).

B. Effect of different operators

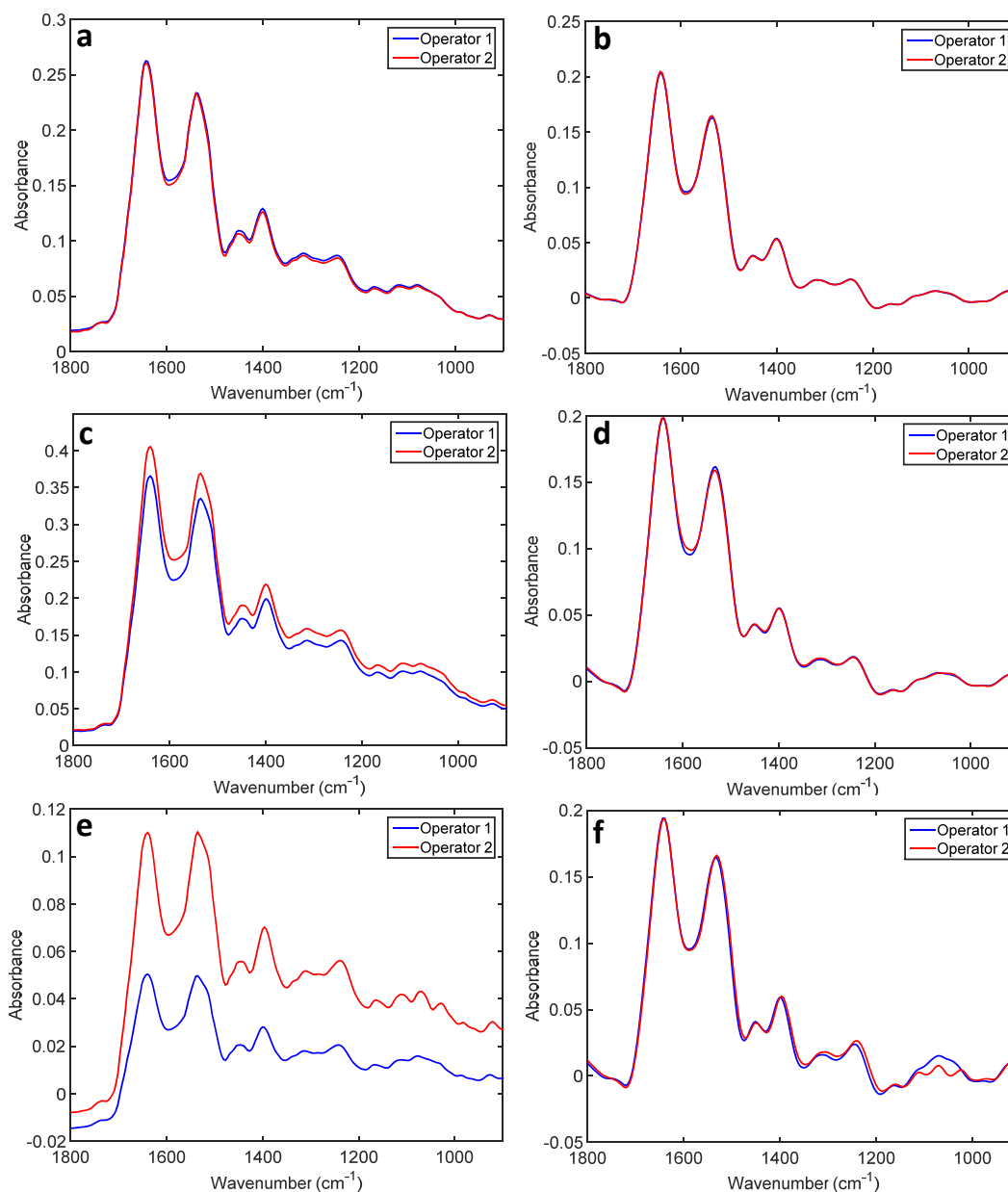


Figure S4. Average (a) raw and (b) pre-processed spectra for healthy control samples acquired with instrument A depending on the operator; average (c) raw and (d) pre-processed spectra for healthy control samples acquired with instrument B depending on the operator; average (e) raw and (f) pre-processed spectra for healthy control samples acquired with instrument C varying the operator.

B. Effect of different operators

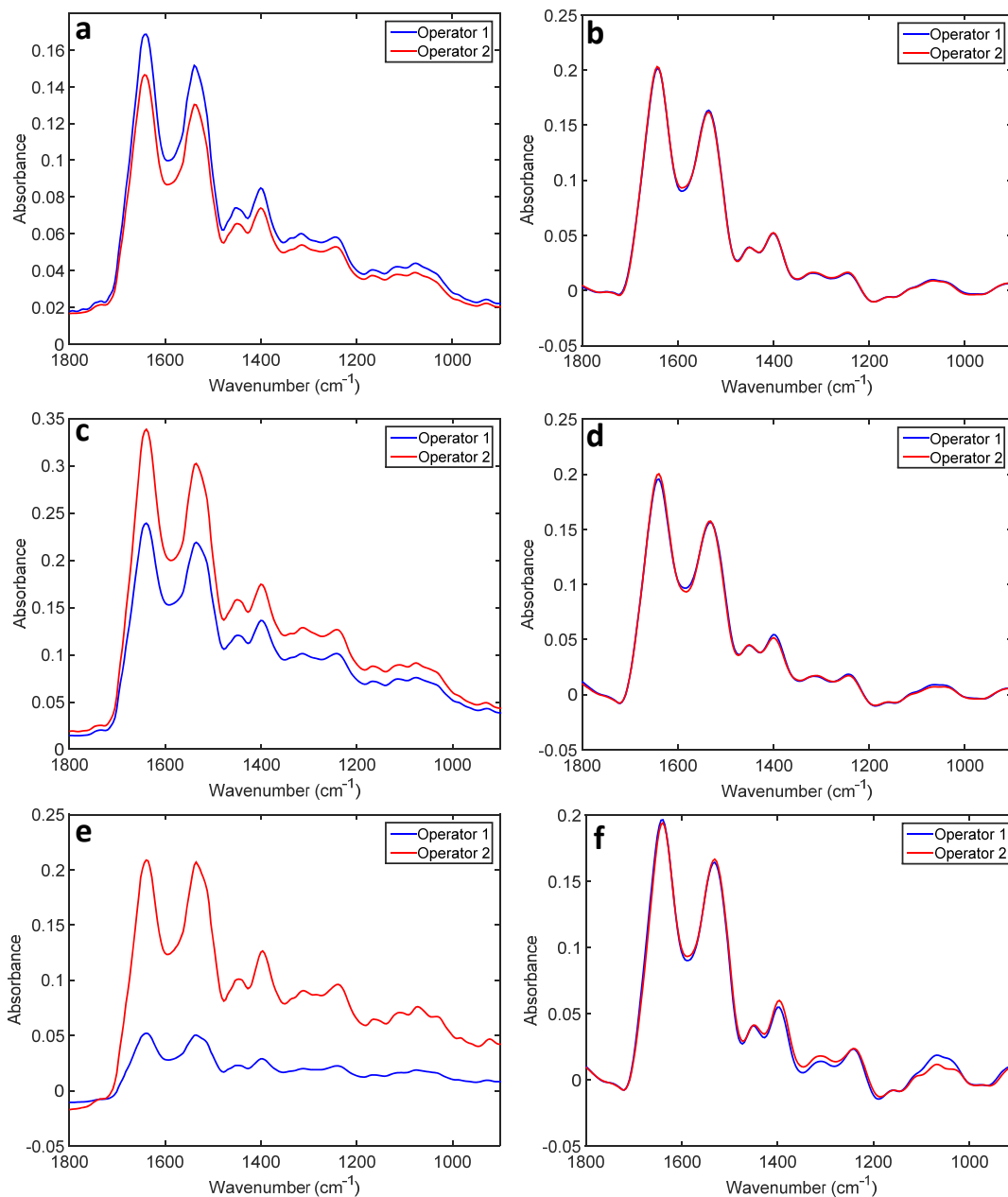


Figure S5. Average (a) raw and (b) pre-processed spectra for cancer samples acquired with instrument A depending on the operator; average (c) raw and (d) pre-processed spectra for cancer samples acquired with instrument B depending on the operator; average (e) raw and (f) pre-processed spectra for cancer samples acquired with instrument C depending on the operator.

B. Effect of different operators

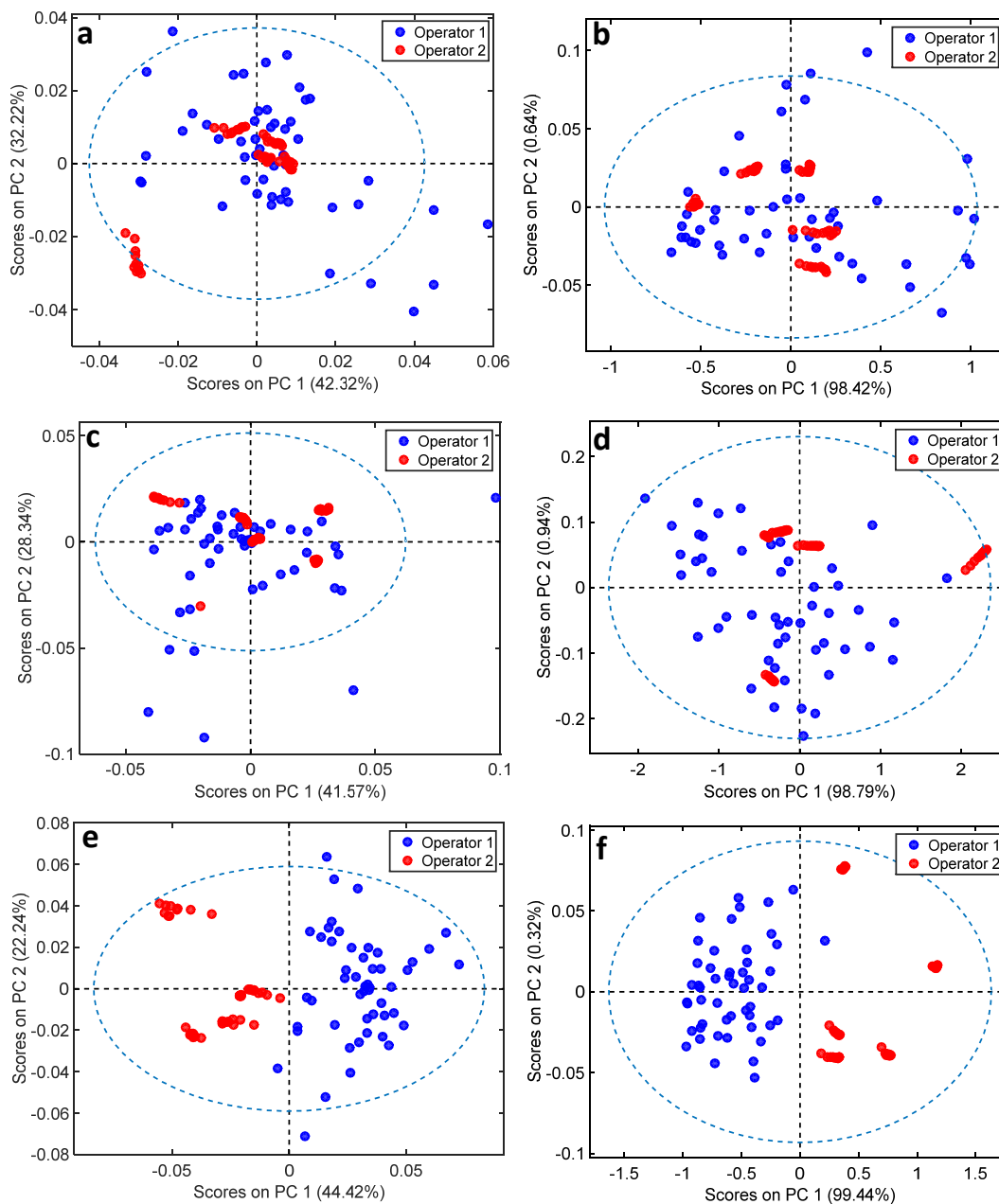


Figure S6. PCA scores for (a) healthy control and (b) cancer samples acquired with instrument A depending on the operator; PCA scores for (c) healthy control and (d) cancer samples acquired with instrument B depending on the operator; PCA scores for (e) healthy control and (f) cancer samples acquired with instrument C depending on the operator. Confidence ellipse was 95%, depicted in blue

C. Effect of different instruments and operators

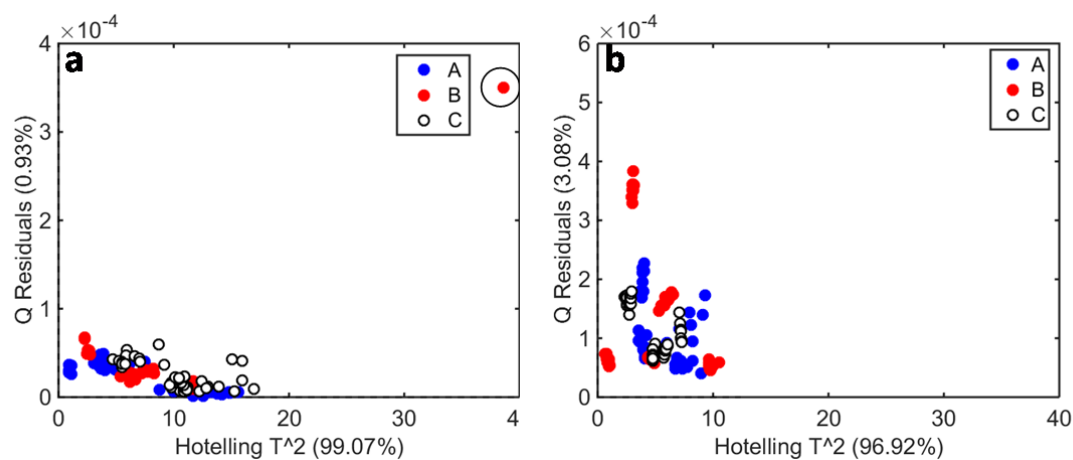


Figure S7. (a) Hotelling T^2 versus Q residual test based on a PCA using 8 PCs (99.07% cumulative variance) for healthy control samples depending on the instrument for spectra acquisition (A, B and C) used by Operator 2; (b) Hotelling T^2 versus Q residual test based on a PCA using 5 PCs (96.92% cumulative variance) for cancer samples depending on the instrument for spectra acquisition (A, B and C) used by Operator 2. Circled sample in a) indicates an outlier removed. The Hotelling T^2 versus Q residual test for Operator 1 is depicted in Fig. S2c-d.

D. Effect of different classes

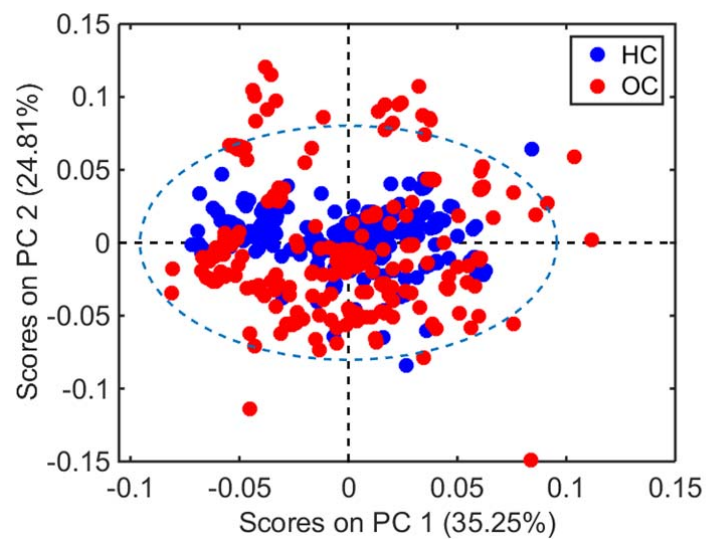


Figure S8. PCA scores for healthy controls (HC) and ovarian cancer (OC) samples based on the spectra acquired by both operators (1 and 2) and by all instruments (A, B and C). Confidence ellipse at a 95% confidence level is depicted in blue

Supplementary Method 1

Protocol for outliers detection

A. Outlier detection using Hotelling T^2 versus Q residuals test

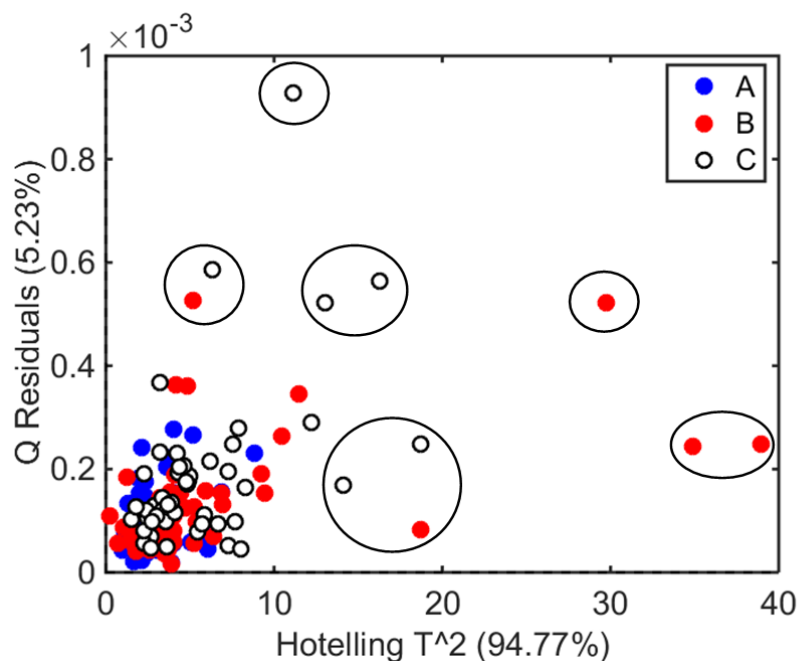
1st step: Build a PCA model.

2nd step: Calculate Hotelling T^2 and Q residuals.

3rd step: Plot Hotelling T^2 versus Q residuals

4th step: Select the samples which are most distant to the plot origin (0,0) and remove them one at a time from the data set. This procedure can be performed manually after visual inspection or automatically by algorithms.

Figure S1. Hotelling T^2 versus Q residuals for healthy control samples (blood plasma) varying the instrument for spectra acquisition (A, B and C). PCA performed with 5 PCs (94.77% cumulative variance). Circled samples indicate outliers removed.



B. Automatic outlier detection using MATLAB®

Algorithm link to download:

<https://doi.org/10.6084/m9.figshare.7066613.v1>

1st step: Add the .m files within the file downloaded to the path.

2nd step: Load the spectral data into MATLAB and organize all the spectra into a single matrix “X” containing each spectrum as a row.

3rd step: Perform an initial PCA model to determine the number of principal components (PCs) to work with.

4th step: Run the algorithm as follows:

```
Command Window
fx >> Xc = outlier(X,Npcs);
```

where “Xc” is the spectral matrix without outliers, “X” is the input spectral data, and “Npcs” the number of PCs for PCA.

5th step: Input optimization parameters:

```
Command Window
>> Xc = outlier(X,Npcs);
-----
Select the Hotelling T2 threshold: 25
Select the Q residuals threshold: 0.8e-03
fx Select the number of repetitions: 10|
```

In this case, the algorithm will perform a PCA model 10 times removing one sample at a time that follows one of these criteria: Hotelling $T^2 > 25$ or Q residuals $> 0.8 \times 10^{-3}$. Then, these samples are automatic excluded from the new dataset (Xc). The list of excluded samples is also displayed in MATLAB. Example:

Command Window

```
>> Xc = outlier(X,Npcs);
```

```
-----
```

```
Select the Hotelling T2 threshold: 25
```

```
Select the Q residuals threshold: 0.8e-03
```

```
Select the number of repetitions: 10
```

```
-----
```

```
Removed samples:
```

```
97
```

```
97
```

```
77
```

```
141
```

```
-----
```

```
fx >> |
```